

**Product/Process Change Notification(产品或过程变更通知)**

To : ALL Customers

PCN No.: \_\_\_\_\_

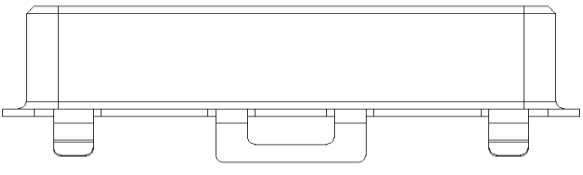
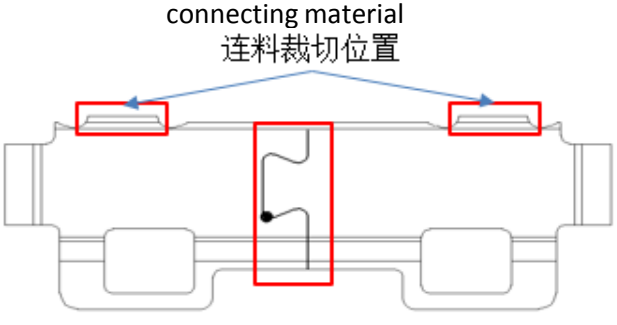
Amphenol P/N 安费诺料号	12402032E202A 12402069E202A	Customer P/N 客户料号		Product Description 产品描述	USB 3.1 GEN1, Type C connector, vertical Double SMT type, L=6.50mm
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Category of Change 变更种类	<input type="checkbox"/> Design 设计 <input type="checkbox"/> Specification 规格	<input type="checkbox"/> Materials 材料 <input checked="" type="checkbox"/> Others其它: <u>Improving EMC structure</u>	<input type="checkbox"/> Production process 生产过程
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Revised documents / Supporting documents attached due to this change附加和本次变更有关更新的文件/支持文件:

<input checked="" type="checkbox"/> Drawing 图纸	<input type="checkbox"/> Product Specification 产品规格	<input type="checkbox"/> Packing Specification 包装规格
<input type="checkbox"/> Evaluation Report/Data 评估报告日期	<input type="checkbox"/> Others其它: _____	

Reason of Change 变更理由	品质优化, 产品性能提升 Quality optimization, product performance improvement
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Change Description 变更描述	After change applied变更后应用	Before change applied变更前应用
		
	<p><b>EMC改为冲压拉伸壳方式</b></p> <p>1.没有折弯壳的结合线及连料裁切 可避免结合线裂开及连料裁切位置翘起</p> <p>2.取消100%用1.20治具全检, 提高生产效率</p> <p>EMC changed to stamping - Tensile shell mode</p> <p>1. No bending shell well line and connecting material cutting avoid well line split and connecting material cutting position warped</p> <p>2. Cancel the full inspection of 100% 1.20 fixture to improve production efficiency</p>	<p><b>EMC为冲压折弯壳方式</b></p> <p>1.组装后易造成结合线裂开, 导致1.20尺寸不稳定</p> <p>2.连料位置需要裁切后组装 裁切易造成连料位置翘起, 配插有插不到底风险 (当前100%用1.20治具全检)</p> <p>EMC is stamping - bending shell mode</p> <p>1. After assembly, it is easy to cause cracking of the well line, resulting in unstable size of 1.20</p> <p>2. The connecting position needs to be cut and assembled Cutting is easy to cause the position of the material to become warped, and there is a risk of not inserting in the end ( 100% fully checked with 1.20 fixture)</p>

Implementation Schedule/实施计划:	Planned implementation Date: _____	Indicated: _____
	计划变更实施日期	显示

Approved by QA Manger QA 经理批准	Date 日期
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Respond from Customer客户答复

Agree 同意

Disagree 不同意

Comments注释: \_\_\_\_\_

\_\_\_\_\_

Dept./Title部门/职务: \_\_\_\_\_

Signature/Date签名/日期: \_\_\_\_\_