PCN 客户确认通知单
PCN customer confirmation Notice

PCN NO#: 17061201

产品型号 Part No.	LFB360230-300/LFB290190-000 LFB259128-000/LFB220140-000	提出日期 Submission date	2017-6-12

变更内容 Change content

The original tolerance is too tight. Relax tolerance as below list to make the mass production smoothly.

LFB360230-300											
	Before			After							
OD	36.00	±	.51	36.00	±	.70	OD	28.98	±	.51	28.98 ± .70
ID	23.00	±	.51	23.00	±	.70	ID	19.05	±	.51	19.05 ± .70
TH	15.00	±	.25	15.00	±	.40	TH	15.21	±	.25	15.21 ± .40
LFB259128-000							**LFB220140-000**				
	Before			After							
OD	25.91	±	.51	25.91	±	.70	OD	22.10	±	.38	22.10 ± .55
ID	12.83	±	.51	12.83	±	.70	ID	14.00	±	.38	14.00 ± .55
TH	28.58	±	.51	28.58	±	.70	TH	12.70	±	.25	12.70 ± .40

变更类型 Change type

- ☒ 规格变更 SPEC change
- ☐ 生产方法变更 method change
- ☐ 生产机器变更 machine change
- ☐ 包装方法变更 package change
- ☐ 生产环境或生产地点变更 Environment or production location change

变更前后数据比对 **Before change contrast after change**

比对项目 Contrast items	变更前 Before change	变更后 After change
品质数据 Quality data	Too tight	ok
有害物质含量测试 HS test	N/A	N/A
结论 Conclusion	The new spec will be implemented to mass production from 2017-July.	

QA: 2017.6.14 ENG:

Product Manager:

客户意见 Customer advice

☐ 同意 agree ☐ 不同意 disagree

Advice:

客户签名 customer signature: 日期 Date: