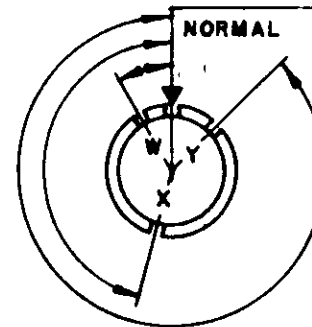
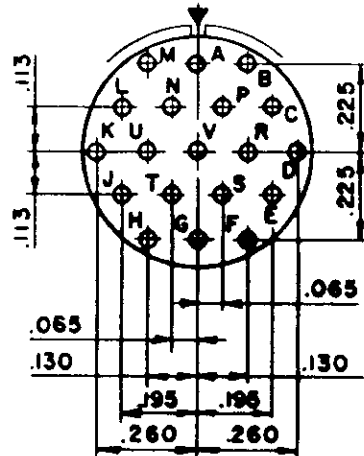


L-15214-19

REL	32508-224	WAS	DATE	D'MAN	APPD.
1	51710-1	REDRAWN TO STANDARD AA SIZE FORM.	1-3-57	GREER	Ø
2	32525-449	ADD. SERVICE RATING: TYPE I	9-12-57	F. GEORGE	<i>Am</i>
3	35525-832	20M(2 PLACES); ADD ALT POS NOTE	7-14-59	LAMBERT	<i>slf</i>
A1	45531-18	(MFG); STD PRACTICE	52366	<i>Randall</i>	<i>Island</i>



CONSIDER INSERT POSITION FIXED WITH SHELL ROTATING TO ALTERNATE POSITION

19 SIZE 20 CONTACTS

SERVICE RATING: TYPE I

NOTE:

1. FRONT FACE OF PIN INSERT SHOWN.

3

ARR NO.	ALTERNATE KEYWAY POS			
	W	X	Y	Z
-19	30°	165°	315°	

MATERIAL SPEC.	PROCESS SPEC.	SCINTILLA DIVISION						TOLERANCES UNLESS OTHERWISE SPECIFIED																							
		BENDIX AVIATION CORPORATION SIDNEY, N. Y., U.S.A.						FRACTIONS ± ~	DECIMALS ± ~	ANGLES ± ~																					
		NAME INSERT ARRANGEMENT, SIZE 14-1920						CONCENTRICITY TIR ~	SURFACE ROUGHNESS MICRO-IN RMS MAX. ~																						
HEAT TREAT SPEC.	FINISH SPEC.	<table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th>D'MAN</th> <th>CHECKER</th> <th>MAT.</th> <th>ST'G.</th> <th>CH. D'MAN</th> <th>APPROVED</th> <th>SCALE</th> </tr> </thead> <tbody> <tr> <td>GREER</td> <td><i>[Signature]</i></td> <td></td> <td></td> <td></td> <td><i>[Signature]</i></td> <td>NONE</td> </tr> <tr> <td>7-13-56</td> <td>7-21-57</td> <td></td> <td></td> <td></td> <td>12-12-66</td> <td></td> </tr> </tbody> </table>						D'MAN	CHECKER	MAT.	ST'G.	CH. D'MAN	APPROVED	SCALE	GREER	<i>[Signature]</i>				<i>[Signature]</i>	NONE	7-13-56	7-21-57				12-12-66		WEIGHT - LBS.	L-15214-19	
D'MAN								CHECKER	MAT.	ST'G.	CH. D'MAN	APPROVED	SCALE																		
GREER								<i>[Signature]</i>				<i>[Signature]</i>	NONE																		
7-13-56	7-21-57				12-12-66																										
C. R.	SUPERSEDED BY	AND IS NOT INTERCHANGEABLE																													
	SUPERSEDED BY	CODE 77820																													