



Product Change Notification

PCN19-13_Military Toggle Switch

C&K

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Document revision

Revision	Date	Description	Author
A	08/06/2019	Military Toggle	Jean Carlo Contreras

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1. Purpose

C&K Components, a design and manufacturing company, is constantly striving to continuously improvement in the manufacturing and production of our products in order to deliver the best in class switches into the market. Our goal is to serve our customers with an ever-increasing level of value while ensuring customer satisfaction on our product is fully guaranteed.

This PCN announces a change in the resin used to mold the pivot blocks used in 1 pole M83731 Military Switch options and certain 7000 Series specials as noted in Section 4.

2. Overview

The reason for the resin change is that the manufacturer of the resin that has been used for many years to mold pivot blocks used in C&K's M83731 Single Pole Military Switch options has obsoleted and discontinued production of this resin. The recommended replacement resin for this application has been used to mold the pivot blocks for both Standard 7000 Series Toggle Switches and the Double Pole M83731 Military toggle Switch options for many years.

3. Impact of Change and Qualification

3.1 Impact of Change

An important note is that there is no impact on the quality for the future switches made with replacement resin.

3.2 Qualification

The replacement resin has been used to mold the pivot blocks for the Double Poles Military Toggle Switches and standard 7000 series toggles Switches and is already qualified.

4. Part References affected

Part Reference	Description
M83731/13-211	SWITCH 7103MD9AVG8E SS-FORM
M83731/13-231	SWITCH 7101MD9AVG8E SS-FORM
M83731/13-261	SWITCH 7108MD9AVG8E SS-FORM
M83731/13-271	SWITCH 7105MD9AVG8E SS-FORM
M83731/13-311	SWITCH 7107MD9AVG8E SS-FORM
M83731/13-341	SWITCH 7109MD9AVG8E SS-FORM
M83731/15-211	SWITCH 7103MD9AG8E SS-FORM
M83731/15-231	SWITCH 7101MD9AG8E SS-FORM
M83731/15-261	SWITCH 7108MD9AG8E SS-FORM
M83731/15-271	SWITCH 7105MD9AG8E SS-FORM
M83731/15-311	SWITCH 7107MD9AG8E SS-FORM
M83731/15-341	SWITCH 7109MD9AG8E SS-FORM
M83731/9-211	SWITCH 7103SCWZG8E SS-FORM
M83731/9-212	SWITCH 7103SCWCG8E SS-FORM
M83731/9-231	SWITCH 7101SCWZG8E SS-FORM

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M83731/9-232	SWITCH 7101SCWCG8E SS-FORM
M83731/9-261	SWITCH 7108SCWZG8E SS-FORM
M83731/9-262	SWITCH 7108SCWCG8E SS-FORM
M83731/9-271	SWITCH 7105SCWZG8E SS-FORM
M83731/9-272	SWITCH 7105SCWCG8E SS-FORM
M83731/9-311	SWITCH 7107SCWZG8E SS-FORM
M83731/9-312	SWITCH 7107SCWCG8E SS-FORM
M83731/9-341	SWITCH 7109SCWZG8E SS-FORM
M83731/9-342	SWITCH 7109SCWCG8E SS-FORM
SS-4400-5	SWITCH 7108SCWZG8E SPECIA
7T0026	SWITCH 7103SCWCG8ES SS-FORM

5. Date of application

Implementation of resin material change production – Calendar Week 32 of 2019.

6. Conditions of application

- Ordering: P/N codes remained unchanged.
- Pricing: Any pricing and other sales condition remain valid even with this new change.
- Stock handling: No return or scrap required since there is zero impact on the switch

7. Support

For any questions, please contact your local C&K sales representative.

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