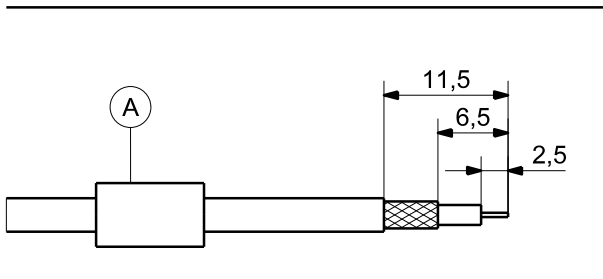
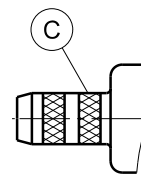
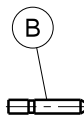
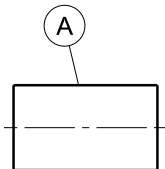


Assembly instruction Series BNC / TNC 0000179276

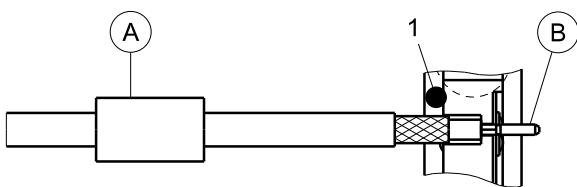


Old instruction No. 27215

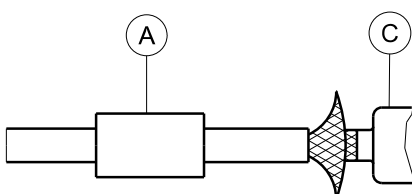
Tools and materials required: Stanley blade Scissors Crimp tool (see table below) Crimp tool : 75_Z-0-0-1	Straight connectors for flexible cable		
	Cable entry: SUHNER Full-Crimp		
	Connector types: (e.g.)		
		11_TNC-50-2-112	11_TNC-50-2-113 11_BNC-50-2-34
This connector is supplied in 3 parts.	Suitable cables e.g.:	RG 316 / U	K 02252 D
	Centre contact:	cavity 1	cavity 1
	Braid:	cavity A	cavity A
	Crimp tool:	1, 2, A (red)	1, 2, A (red)



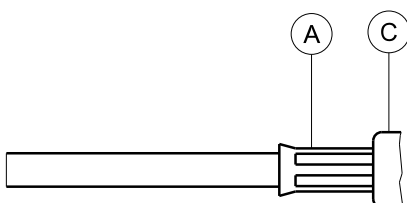
Slide ferrule A onto cable.
Prepare cable according to diagram.
CAUTION: Do not damage braid, dielectric and inner conductor of cable.



Push contact B over inner conductor of cable to abut cable dielectric and crimp with insert 1.



Splay out braid and insert cable in connector body C.
Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body C as possible.

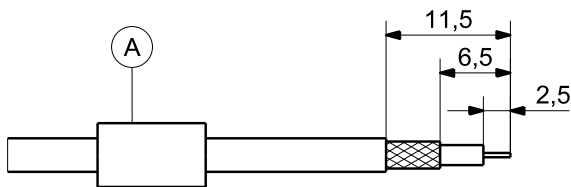
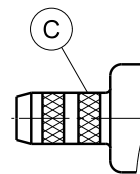
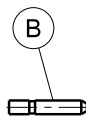
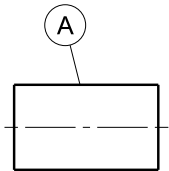
The cable assembly of R.F. connectors can only be done by well trained assembly staff and suitable assembly equipment.
Huber+Suhr's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf.
We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.

Revision	B
Date	24.03.2015
Initiator	4726/Bom

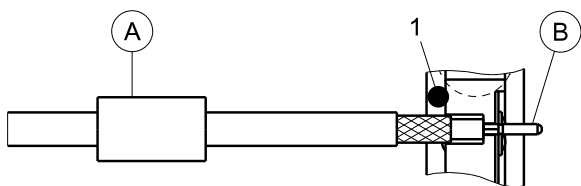
Deutscher Text: siehe Rückseite



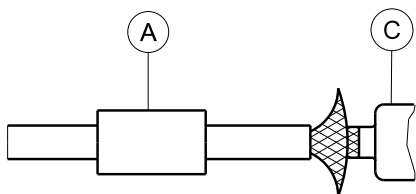
Benötigte Hilfsmittel : Stanley-Messer Schere Klemmwerkzeug (siehe Tabelle) Klemmzange : 75_Z-0-0-1	Gerade Verbinder für flexible Kabel		
	Kabeleinführung : SUHNER Voll-Klemmung		
	Verbinder-Typen : (z.B.) 11_TNC-50-2-112 11_TNC-50-2-113 11_BNC-50-2-34		
Dieser Verbinder wird in 3 losen Teilen geliefert.	Geeignete Kabel:	RG 316 / U	K 02252 D
	Innenleiter :	Aussparung 1	Aussparung 1
	Aussenleiter :	Aussparung A	Aussparung A
	Klemmwerkzeug :	1, 2, A (rot)	1, 2, A (rot)



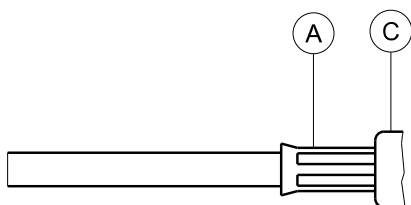
Hülse A auf das Kabel schieben.
Kabel gemäss Figur abisolieren.
ACHTUNG : Abschirmung, Dielektrikum und Innenleiter nicht beschädigen!



Kontakt B über Kabelinnenleiter bis zum Dielektrikum stossen und mit Aussparung 1 klemmen.



Abschirmung leicht aufspreizen und Kabel in Gehäuse C einführen.
Abschirmung muss über dem Klemmhals liegen.



Hülse A über Abschirmung schieben und möglichst nahe am Gehäuse C klemmen.