



NOTES:

- SEAL CLAMPS ARE SHIPPED UNASSEMBLED. ONE WITH 0.396 ID AND OTHER WITH 0.562 ID.
- CLAMP NUT IS SHIPPED UNASSEMBLED.
- MATERIALS:
 PLUG HANDLE, PLUG HOUSING, AND LATCH COVER: BLACK THERMOPLASTIC
 CLAMP NUT: GREY THERMOPLASTIC
 CONTACT PINS: SILVER PLATED COPPER ALLOY
 LATCH RELEASE: NICKEL PLATED ZINC ALLOY
 LATCH SPRING: STAINLESS STEEL
 HANDLE SEAL RING AND SEAL RING CLAMPS: BLACK THERMOPLASTIC ELASTOMER
- THESE PARTS ARE RoHS COMPLIANT.

CUSTOMER DRAWING

REV	ECO NUMBER	DATE	BY	APVD
A	27719	6-22-16	SRC	TJK
REVISIONS				

UNLESS OTHERWISE SPECIFIED
 1. ALL DIMENSIONS IN INCHES [mm]
 - TWO PLACE DECIMALS ±0.02 [0.5]
 - THREE PLACE DECIMALS ±0.005 [0.13]

DO NOT SCALE DRAWING

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.											
SIZE	WIDTH	MULT	LBS/M	TEMPER							
FINISH					MATERIAL						
SPEC No.					SPEC No.						
FIRST USED ON				SCALE 1.25:1							
DATE DRAWN	BY	CHKD	APVD	Switchcraft®							
10-27-15	SRC	SRC	SRC	SHEET 1 OF 1							
				10-27-15				6-8-16			
NAME TWIST LOCK HIGH POWER CONNECTOR								PART No. HPCC4FT		REV A	