



# Product Change Notification

## TE Connectivity

Product Change Notification: P-22-023664

PCN Date: 18-NOV-22

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

**General Product Description:**

TE COPALUM terminal lugs

**Description of Changes**

TE Connectivity (TE) will incorporate a change to the copper slug components to produce TE COPALUM Terminal Lugs. There will be a process change to allow machining the copper slugs as needed from a larger diameter bar stock rather than the current process of bar stock that is drawn and received to the specific outside diameter size. Following the added machining to diameter and the standard machining processes to produce the copper slug, the slugs will go through all normal processes of full annealing and impacting to form the terminal lug shape. The larger bar stock will be one of our larger size bar stocks produced to our material specification and from the regular approved source of supply.

**Reason for Changes:**

New specification. Due to ongoing metal commodity supply chain challenges, delivery of the standard copper bar stock has been delayed. TE is continuing to work with the supplier for improvement, but there will be a COPALUM Terminal supply chain disruption if we wait for the new standard diameter copper bar stock deliveries.

**Estimated Dates:**

<b>Last Order Date</b> (Obsolete Parts Only):	<b>First Date To Ship</b> (Changed Parts Only):
	20-FEB-2023
<b>Last Ship Date</b> (Obsolete Parts Only):	<b>Last Date for Mixed Shipments:</b> (Changed Parts Only):
	No Mixed Shipments

**Part Number(s) being Modified:**

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">277148-4</a>	NO						
<a href="#">277151-7</a>	NO						
<a href="#">277152-4</a>	NO						

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