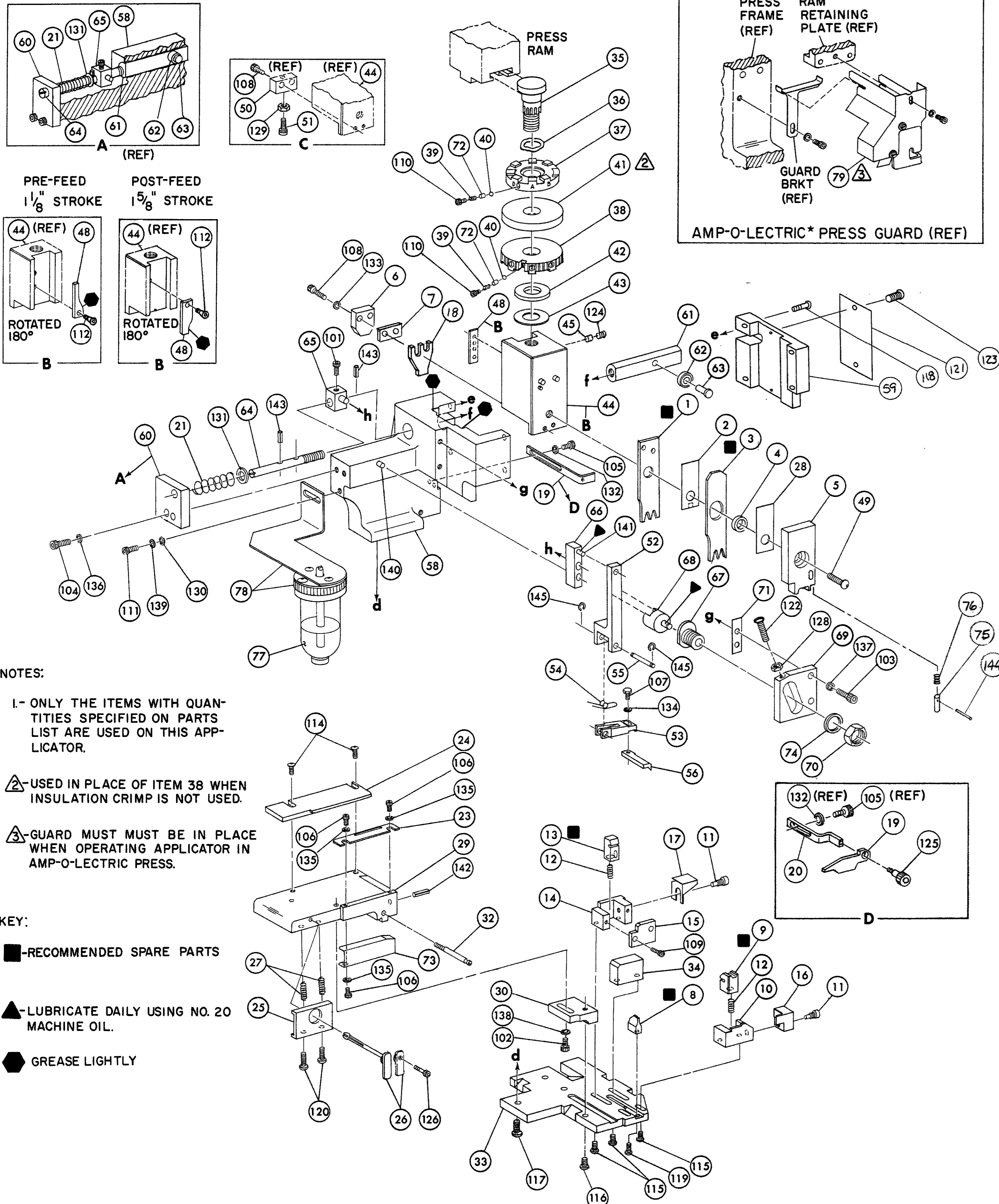


THIS IS A CONTROLLED DOCUMENT.



NOTES:

I- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

KEY:

- - RECOMMENDED SPARE PARTS
- ▲ - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- - GREASE LIGHTLY

QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	1	454220-1	CAP, HOUSING	59
1	2-21949-1	PIN, SPIRAL WRAP (.047 DIA X .25 LG)	144	1	454485-3	HOUSING	58
2	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143				57
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	458537-2	PAWL, FEED	56
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	1	240624-1	PIN, FEED FINGER	55
1	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	1	691499-1	SPRING, FEED FINGER	54
1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	1	690541-1	FINGER, FEED	53
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	1	455679-1	LEVER, TERMINAL FEED ARM	52
2	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137				51
2	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136				50
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	49
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690602-5	CAM PRE FEED 1/8 STROKE	48
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				47
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	-	459456-1	APPLICATOR, BASIC (SUB ASSY)	46
1	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	45
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	44
-	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	43
1	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	42
			127			DISC, SPACER	41
-	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	40
1	456567-1	SCR, SHLD. (.188 DIA X .125 LG) STRIPPER	125	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-4	DISC, INSULATION	38
2	21017-2	SCR, DRIVE (#2 X .19) ID PLATE	123	1	5-690692-9	DISC, WIRE	37
3	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
1	461264-1	PLATE, ID	121	1	690212-1	POST, RAM	35
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120			SUPPORT, TERMINAL	34
2	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	1	458211-9	PLATE, BASE	33
4	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	32
3	2-22733-8	SCR, BUT HD SKT CAP (1/4-20 X .62) HOUSING	117				31
1	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1-21002-4	SCR, BUT HD SKT CAP (4-40 X .38) SHEAR	115	1	455671-5	PLATE, STRIP GUIDE	29
2	2-21002-1	SCR, BUT HD SKT CAP (8-32 X .38) R STRIP GUIDE	114	1	455888-4	SPACER, FRONT SHEAR DEPRESSOR	28
			113	2	1-22284-0	SPRING, DRAG	27
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	112	1	690546-1	LEVER, DRAG RELEASE	26
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-1	DRAG, STOCK	25
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	6-690504-4	GUIDE STRIP (REAR)	24
2	1-21000-3	SCR, SKT HD CAP (4-40 X .25) REAR SHEAR PLATE	109	1	690438-1	GUIDE, STRIP (FRONT)	23
2	2-21000-8	SCR, SKT HD CAP (8-32 X .62) DEPRESSOR	108				22
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	1	4-22284-9	SPRING, FEED RETURN	21
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	458950-1	ARM, STRIPPER	20
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458949-1	STRIPPER	19
2	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104	1	2-690518-2	HOLDER, TERMINAL	18
2	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103			GUARD, CHIP (REAR)	17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102			GUARD, CHIP (FRONT)	16
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101	1	686864-2	PLATE, SHEAR (REAR)	15
1	455755-2	GUARD	79	1	686860-1	HOLDER, SHEAR (REAR)	14
1	1-465184-0	LUBRICATOR ASSY	78	1	686836-1	SHEAR, FLOAT (REAR)	13
REF	552931-2	OIL, LUBRICATING	77	2	5-22280-0	SPRING, SHEAR	12
1	3-22278-0	SPRING, CHIP	76	2	690461-7	STOP, SHEAR	11
1	458564-1	HOLDER, CHIP	75	1	686859-1	HOLDER, SHEAR (FRONT)	10
1	458109-1	WASHER, SPECIAL	74	1	686833-1	SHEAR, FLOAT (FRONT)	9
1	454877-3	PLATE, STRIP GUIDE COVER	73	2	4-690512-9	ANVIL	8
2	690603-1	SPRING, ASSIST	72	1	240641-3	SPACER, DEPRESSOR (REAR)	7
1	690517-1	SPACER	71	1	690468-1	DEPRESSOR, SHEAR (REAR)	6
1	22594-8	NUT, HEX	70	1	458208-3	DEPRESSOR, SHEAR (FRONT)	5
1	240628-1	PLATE, ADJUSTMENT	69	1	1-238011-6	SPACER, TUBULAR, INS CRIMPER	4
1	240626-1	SHAFT, PIVOT	68	1	460432-4	CRIMPER, INSULATION	3
1	240633-1	BUSHING	67	1	455888-4	SPACER, CRIMPER	2
1	455680-1	LEVER, INTERMEDIATE	66	1	1-458209-7	CRIMPER, WIRE	1
1	240629-1	BLOCK, PIVOT	65				
1	240632-2	SCREW, ADJUSTMENT FEED ROD	64				
1	240659-3	PIN, CAM ROLLER	63				
1	240658-1	ROLLER, CAM	62				
1	454398-2	ROD, FEED	61				
1	454178-1	GUIDE, FEED ROD	60				

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA	APPLICATOR WILL APPLY			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	
A	.036	22		87666
B	.032	24		87756
C	.030	26		87809
D	NOT USED			87860
				102548
CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.042	F	.600	A1 8040
INSUL	.062	O		
WIRE RANGE	INSULATION RANGE	PRESS NO		
26-22	.061 MAX	565435-5		
REMARKS				
AMP-O-LECTRIC				
PRE-FEED				
DUAL				
ID PLATE (REF) 461264-1				
SET UP GAGE 10-1				
DR 11-84 APP 893-A				
AMP INCORPORATED Harrisburg, Pa.				
REV 4/65				
CHK 11-84 REL				
LOC A D NO 466571-3				
REV 11-84				
NAME				
MINIATURE QUICK CHANGE APPLICATOR				
SIDE FEED (MOD V FEMALE CONTACT)				