






# SPECIFICATIONS

**CUSTOMER** : \_\_\_\_\_  
**MODEL NO.** : **GFR1602GE-BNFEJT5**  
**VERSION** : **F**  
**DATE** : **2023.03.03**  
**CERTIFICATION** : **ROHS**

| Customer Sign | Approved By   | Prepared By  | Prepared By   |
|---------------|---|--|---|
|               |  |  |  |

晶發科技股份有限公司  
GI FAR TECHNOLOGY CO.,LTD.

新北市樹林區東豐街 81 號

No. 81, Dongfeng St, Shulin District, 238034, New Taipei City, Taiwan, R.O.C.

TEL: +886-2-8684-1188 FAX: +886-2-8684-8532





## CONTENTS

|  |       |    |
|--|-------|----|
| 1. Scope   | ----- | 4  |
| 2. Product Specifications                            | ----- | 4  |
| 2.1 General  | ----- | 4  |
| 2.2 Mechanical Characteristics                       | ----- | 4  |
| 2.3 Absolute Maximum Ratings                         | ----- | 5  |
| 2.4 Electrical Characteristics                       | ----- | 5  |
| 2.5 Optical Characteristics Absolute maximum ratings | ----- | 5  |
| 2.6 Optical Characteristics                          | ----- | 6  |
| 2.7 LED Back-light Characteristics                   | ----- | 7  |
| 3 Reliability  | ----- | 8  |
| 4 Interface Pin Description                          | ----- | 9  |
| 5 Command Summary                                    | ----- | 10 |
| 6 Character Pattern                                  | ----- | 12 |
| 7 Notes  | ----- | 13 |
| 8 Operation Precautions                              | ----- | 13 |
| 9 Package information                                | ----- | 14 |
| 10 LCM Dimensions                                    | ----- | 15 |
| Appendix : Inspection Standard                       |       |    |



## 1. SCOPE

This specification covers the engineering requirements for the GFR1602GE-BNFEJT5 liquid crystal module.

## 2. PRODUCT SPECIFICATIONS

### 2.1 General

- 16 × 2 character LCD
- STN(Blue), Negative mode LCD panel
- Transmissive , Wide temperature type
- 6 o'clock
- Multiplexing driving : 1/16duty, 1/5bias
- Interface : UART
- LCM Controller: GMRU20X4
- Backlight: White
- With buffer IC
- Baud Rate 19200

### 2.2 Mechanical Characteristics

| Item                 | Value                         | Unit      |
|----------------------|-------------------------------|-----------|
| Number of Characters | 16 X 2                        | Character |
| Character Format     | 5 X 8                         | Dots      |
| Character Pitch      | 2.1(W) X 4.05(H)              | mm        |
| Character Size       | 1.7(W) X 3.55(H)              | mm        |
| Dot size             | 0.3 X 0.4                     | mm        |
| Dot pitch            | 0.35 X 0.45                   | mm        |
| Module dimension     | 79.0(W) X 20.0(H) X (14.6)(T) | mm        |
| Viewing Area         | 35.85 (W) X 9.8 (H)           | mm        |
| Active Area          | 33.2 (W) X 7.6 (H)            | mm        |
| Remark               | 鐵框側邊貼上黑色麥拉膠帶*2<br>材質為: 3M467  |           |



## 2.3 Absolute Maximum Ratings (Without LED back-light)

| Characteristic            | Symbol   | Unit | Value                |
|---------------------------|----------|------|----------------------|
| Operating Voltage (logic) | $V_{DD}$ | V    | -0.3 to +5.5         |
| Input Voltage             | $V_{IN}$ | V    | -0.3 to $V_{DD}+0.3$ |

Note 1: Referenced to  $V_{SS}=0V$

## 2.4 Electrical Characteristics (Without LED back-light)

| Characteristic           | Symbol          | Condition       | Min.        | Typ. | Max.        | Unit |
|--------------------------|-----------------|-----------------|-------------|------|-------------|------|
| Operating Voltage(logic) | $V_{DD}-V_{SS}$ | --              | 4.5         | --   | 5.5         | V    |
| Input Voltage            | $V_{IH}$        | --              | $0.8V_{DD}$ | --   | $V_{DD}$    | V    |
|                          | $V_{IL}$        | --              | $V_{SS}$    | --   | $0.2V_{DD}$ |      |
| Output Voltage           | $V_{OH}$        | $I_{OH}=-0.1mA$ | $0.8V_{DD}$ | --   | $V_{DD}$    | V    |
|                          | $V_{HL}$        | $I_{OL}=0.1mA$  | $V_{SS}$    | --   | $0.2V_{DD}$ |      |

## 2.5 Optical Characteristics Absolute maximum ratings

| Item                        | Symbol | Rating | Unit |
|-----------------------------|--------|--------|------|
| Operating temperature range | Top    | -20~70 | °C   |
| Storage temperature range   | Tst    | -30~80 | °C   |

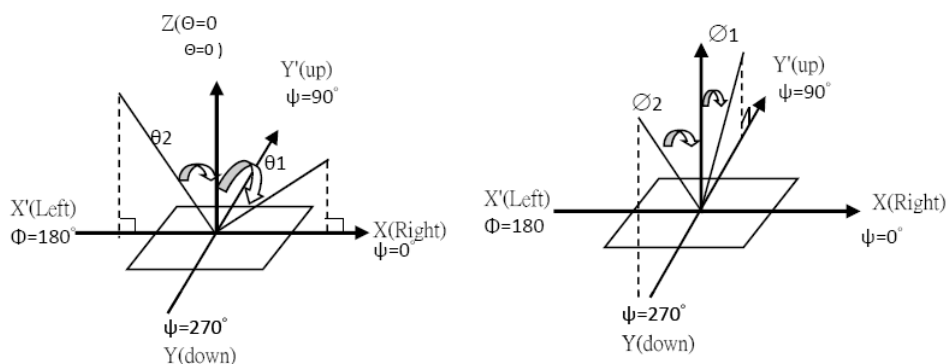


## 2.6. Optical Characteristics

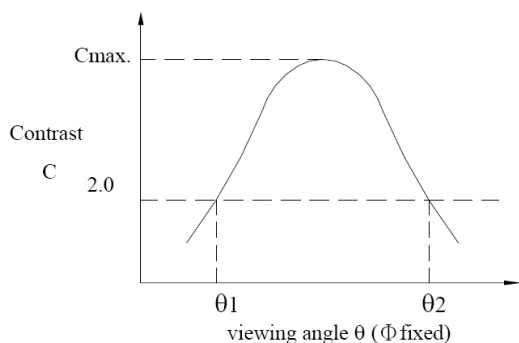
1/16 duty, 1/5 bias, Vop=4.5V, Ta=25°C

| Item                | Symbol                  | Conditions                         | Min.       | Typ.  | Max   | Reference   |
|---------------------|-------------------------|------------------------------------|------------|-------|-------|-------------|
| Driving voltage     | Vop                     |                                    | 4.2        | 4.5   | 4.8   |             |
| Viewing angle       | $\theta_1$ 、 $\theta_2$ | $C \geq 2.0, \Phi = 0^\circ C$     | $30^\circ$ | -     |       | Notes 1 & 2 |
| Contrast            | C                       | $\theta = 5^\circ, \Phi = 0^\circ$ | 2.0        | -     | -     | Note 3      |
| Response time(rise) | ton                     | $\theta = 5^\circ, \Phi = 0^\circ$ | -          | 250ms | 300ms | Note 4      |
| Response time(fall) | toff                    | $\theta = 5^\circ, \Phi = 0^\circ$ | -          | 250ms | 350ms | Note 4      |

Note 1: Definition of angles  $\theta$  and  $\Phi$

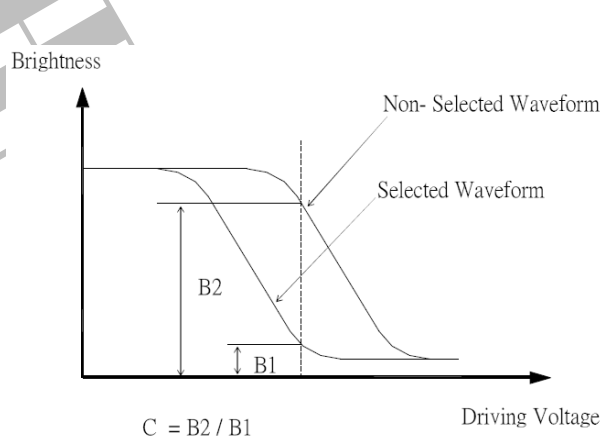


Note 2: Definition of viewing angles  $\theta_1$  and  $\theta_2$

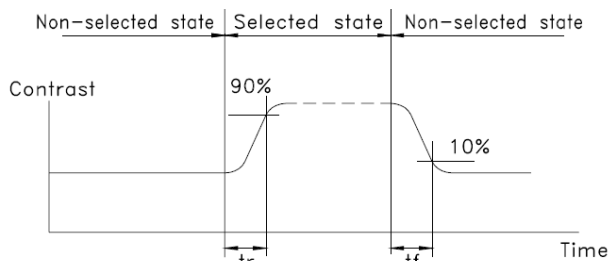


Note : Optimum viewing angle with the naked eye and viewing angle  $\theta$  at  $C_{max}$ . Above are not always the same

Note 3: Definition of contrast C



Note 4: Definition of response time



Note: Measured with a transmissive LCD panel which is displayed  $1 \text{ cm}^2$

$V_{OPR}$  : Operating voltage       $f_{FRM}$  : Frame frequency  
 $t_{ON}$  : Response time (rise)     $t_{OFF}$  : Response time (fall)



## 2.7 LED Back-light Characteristics

### 2.7.1 Electrical / optical specifications

Ta = 25°C

| Item                     | Symbol          | Condition                      | Min. | Typ. | Max. | Unit              |
|--------------------------|-----------------|--------------------------------|------|------|------|-------------------|
| Forward voltage          | V <sub>f</sub>  | I <sub>f</sub> =30mA,<br>White | 2.5  | 2.8  | 3.1  | V                 |
| Luminous Intensity       | I <sub>v</sub>  | I <sub>f</sub> =30mA,<br>White | 1200 | 1800 | --   | cd/m <sup>2</sup> |
| *Chromaticity coordinate | x               | I <sub>f</sub> =30mA,<br>White | 0.25 | 0.28 | 0.31 |                   |
|                          | y               |                                | 0.25 | 0.28 | 0.31 |                   |
| Luminous Uniformity      | ΔL <sub>v</sub> | I <sub>f</sub> =30mA,<br>White | 70   | --   | --   | %                 |

Note: \* Measured at the bare LED back-light unit.

### 2.7.2 LED Maximum Operating Range

| Item              | Symbol          | White | Unit |
|-------------------|-----------------|-------|------|
| Power Dissipation | P <sub>AD</sub> | 136   | mW   |
| Forward Current   | I <sub>F</sub>  | 40    | mA   |
| Reverse Voltage   | V <sub>R</sub>  | 5     | V    |



### 3. RELIABILITY

| NO. | ITEM                            | CONDITION                                     |         | STANDARD                     | NOTE      |
|-----|---------------------------------|---|---------|------------------------------|-----------|
| 1   | High Temp. Storage              | 80°C  | 120 hrs | Appearance<br>Without defect |           |
| 2   | Low Temp. Storage               | -30°C   | 120 hrs | Appearance<br>Without defect |           |
| 3   | High Temp. & High Humi. Storage | 40°C<br>90% RH                                | 120 hrs | Appearance<br>Without defect |           |
| 4   | High Temp. Operating Display    | 70°C  | 120 hrs | Appearance<br>Without defect |           |
| 5   | Low Temp. Operating Display     | -20°C   | 120 hrs | Appearance<br>Without defect |           |
| 6   | Thermal Shock                   | -20°C, 30min. → 70°C, 30min.<br>↑<br>(1cycle) |         | Appearance<br>Without defect | 10 cycles |

\*\* Dissipation current, contrast and display functions

\*\* Polarizing filter deterioration, other appearance defects

\*\* The function test shall be conducted after 4hours storage at the normal temperature and humidity after remove from the test chamber.





## 4. Interface Pin Description

**Connector RS-232**

| No | Signal     | direction       | Function description |
|----|------------|-----------------|----------------------|
| 1  | VDD        | DC Power VCC    | VCC                  |
| 2  | RXD (3.3V) | PC to LCM       | Transmit data        |
| 3  | TXD (3.3V) | LCM to PC       | Receiver data        |
| 4  | GND        | DC Power ground | Signal ground        |

**Connector JP2**

| No | Signal  |
|----|---------|
| 1  | VPP     |
| 2  | VDD     |
| 3  | GND     |
| 4  | ICSPDAT |
| 5  | ICSPCLK |

**Keypad Mapping**

| Keypad | Character Return |
|--------|------------------|
| SW1    | "A" (0x41h)      |
| SW 2   | "B" (0x42h)      |
| SW 3   | "C" (0x43h)      |
| SW 4   | "D" (0x44h)      |

SW1

SW2

SW3

SW4



## 5. Command Summary

| Command                          | Syntax                     | Default | Description   |
|----------------------------------|----------------------------|---------|---|
| Auto line wrap on                | FE 43 FD                   | on      | Enables line wrapping.<br>Character will wrap to first position of next line if it reaches the end of a line.                 |
| Auto line wrap off               | FE 44 FD                   | N/A     | Disables line wrapping.<br>Character will go to the first position of the original line if it reaches the end of a line.      |
| Set text insertion point         | FE 47 [col] [row] FD       | N/A     | Sets the text insertion point to [col] and [row].<br>[col] : 0x00 to 0x0F<br>[row] : 0x00 to 0x01                             |
| Set text insertion point home    | FE 48 FD                   | N/A     | Sets the text insertion point to [0] and [0].   |
| Underline cursor on              | FE 4A [col] [row] FD       | N/A     | Turns on the underline cursor and sets it at location [col] and [row].<br>[col] : 0x00 to 0x0F<br>[row] : 0x00 to 0x01        |
| Underline cursor off             | FE 4B FD                   | N/A     | Turns off the underline cursor.   |
| Blinking Block cursor on         | FE 59 [col] [row] FD       | N/A     | Turns on the blinking block cursor and sets it at Location [col] and [row].<br>[col] : 0x00 to 0x0F<br>[row] : 0x00 to 0x01   |
| Blinking Block cursor off        | FE 5A FD                   | N/A     | Turn off the blinking block cursor.   |
| Cursor left                      | FE 4C FD                   | N/A     | Moves the underline cursor to left. It will move to the end of the same line if it reaches the beginning of a line            |
| Cursor right                     | FE 4D FD                   | N/A     | Moves the underline cursor to right. It will move to the beginning of the same line if it reaches the end of a line           |
| Initial thick vertical bar graph | FE 76 FD                   | N/A     | Initializes 5 pixels width as the vertical bar.   |
| Initial thin vertical bar graph  | FE 73 FD                   | N/A     | Initializes 2 pixels width as the vertical bar.   |
| Draw vertical bar graph          | FE 3D [col] [height] FD    | N/A     | Draws vertical bar at position [col] of the last row with height [height].<br>[col] : 0x00 to 0x0F<br>[height] : 0x00 to 0x10 |
| Erase vertical bar graph         | FE 2D [col] FD             | N/A     | Erases vertical bar at position [col].<br>[col] : 0x00 to 0x0F  |
| Initialize horizontal bar graph  | FE 68 FD                   | N/A     | Initialize horizontal bar graph.  |
| Draw horizontal bar graph        | FE 7C [col] [row] [len] FD | N/A     | Draws horizontal bar at position [col] and [row] With length [length].<br>[length] ranges from [0x00] to 0x7A.                |
| Read Model Number                | FE 30 FD                   | N/A     | Reads 2 bytes back from LCD   |
| Read Firmware Version            | FE 31 FD                   | N/A     | Reads 2 bytes back from LCD   |
| Soft Reset                       | FE 56 FD                   | N/A     | Resets  |
| Clear display                    | FE 58 FD                   | N/A     | Clears screen of LCD and places the text insertion point to top left.   |
| Backlight on                     | FE 42 FD                   | on      | Turns on the backlight.   |
| Backlight off                    | FE 46 FD                   | N/A     | Turns off the backlight.  |
| Backlight brightness             | FE 41 [brightness] FD      | N/A     | Adjust LED brightness.<br>[brightness] : 0x01 to 0x08.  |
| Auto key hold on                 | FE 32 FD                   | N/A     | Auto key hold on.   |



|                              |                         |                |   |
|------------------------------|-------------------------|----------------|---|
| Auto key hold off            | FE 33 FD                | N/A            | Auto key hold off.  |
| Set RS232 port speed         | FE 39 [speed] FD        | 0x03<br>=19200 | Sets RS232 port speed.<br>[speed] : 0x00 to 0x06<br>0x00 = 115200<br>0x01 = 57600<br>0x02 = 38400<br>0x03 = 19200<br>0x04 = 9600<br>0x05 = 4800<br>0x06 = 2400              |
| Save user defined characters | FE 4F [cc] FD           | N/A            | Save user defined characters.<br>[cc] : 0x01 to 0x08..  |
| Define custom character      | FE 4E [cc] [8 bytes] FD | N/A            | Defines custom character.<br>[cc] : 0x01 to 0x08.   |
| Load user defined characters | FE 50 [cc] FD           | N/A            | Load user defined characters.<br>[cc] : 0x01 to 0x08.   |
| Save user settings           | FE 53 [ud] [4 bytes] FD | N/A            | Save user settings.<br>User is required to save 4 bytes at a time.<br>[ud] : 0x01   |
| Read user settings           | FE 54 [ud] FD           | N/A            | Read user settings. 4 bytes are returned at each time<br>[ud] : 0x01  |
| Save custom startup screen   | FE 40 [bb] [8bytes] FD  | N/A            | Save custom startup characters.<br>[bb] for LCM0802 : 0x00 to 0x01<br>[bb] for LCM1202 : 0x00 to 0x02<br>[bb] for LCM1602 : 0x00 to 0x03<br>[bb] for LCM2002 : 0x00 to 0x04 |
| Set LCM for 16x02            | FE 34 FD                | 16x02          | Set LCM for 16x02   |
| Set LCM for 20x02            | FE 35 FD                | N/A            | Set LCM for 20x02   |
| Set LCM for 12x02            | FE 36 FD                | N/A            | Set LCM for 12x02   |
| Set LCM for 08x02            | FE 37 FD                | N/A            | Set LCM for 08x02   |
| Set LCM for 20x04            | FE 38 FD                | N/A            | Set LCM for 20x04   |



## 6. Character Pattern

Higher 4-bit of character code (Hex.)

|   | 0                | 1 | 2  | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E | F |
|---|------------------|---|----|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 0 | CG<br>RAM<br>(1) |   |    | 0 | @ | P | ^ | P |   |   |   | - | 夕 | 三 | α | p |
| 1 | (2)              |   | !  | 1 | A | Q | a | 9 |   |   | 。 | ア | チ | △ | ä | q |
| 2 | (3)              |   | "  | 2 | B | R | b | r |   |   | 「 | イ | ツ | × | ß | θ |
| 3 | (4)              |   | #  | 3 | C | S | c | s |   |   | 」 | ウ | テ | ε | ε | ∞ |
| 4 | (5)              |   | \$ | 4 | D | T | d | t |   |   | 、 | エ | ト | † | μ | Ω |
| 5 | (6)              |   | %  | 5 | E | U | e | u |   |   | ・ | オ | ナ | 1 | α | ü |
| 6 | (7)              |   | &  | 6 | F | V | f | v |   |   | ヲ | カ | ニ | ヨ | ρ | Σ |
| 7 | (8)              |   | '  | 7 | G | W | g | w |   |   | ア | キ | ヌ | ラ | g | π |
| 8 | (1)              |   | (  | 8 | H | X | h | x |   |   | イ | ク | ネ | リ | ♪ | × |
| 9 | (2)              |   | )  | 9 | I | Y | i | y |   |   | ウ | ケ | ル | ル | ˆ | y |
| A | (3)              |   | *  | : | J | Z | j | z |   |   | エ | コ | ハ | レ | j | ¥ |
| B | (4)              |   | +  | ; | K | [ | k | [ |   |   | オ | サ | ヒ | ロ | × | π |
| C | (5)              |   | ,  | < | L | ¥ | l | l |   |   | セ | シ | フ | フ | φ | π |
| D | (6)              |   | -  | = | M | ] | m | ) |   |   | ユ | ヌ | ハ | ン | も | ÷ |
| E | (7)              |   | .  | > | N | ^ | n | → |   |   | ヨ | セ | ホ | ° | ñ |   |
| F | (8)              |   | /  | ? | O | _ | o | ← |   |   | ッ | ソ | マ | ° | ö | ■ |

Lower 4-bit of character code (Hex.)



## 7. NOTES

### ▪ Safety

- If the LCD panel breaks, be careful not to get the liquid crystal in your mouth. If the liquid crystal touches your skin or clothes, wash it off immediately using soap and plenty of water.

### Handling

- Avoid static electricity as this can damage the CMOS LSI.
- The LCD panel is plate glass; do not hit or crush it.
- Do not remove the panel or frame from the module.
- The polarizing plate of the display is very fragile; handle it very carefully

### Mounting and Design

- Mount the module by using the specified mounting part and holes.
- To protect the module from external pressure, leave a small gap by placing transparent plates (e.g. acrylic or glass ) on the display surface, frame, and polarizing plate
- Design the system so that no input signal is given unless the power-supply voltage is applied.
- Keep the module dry. Avoid condensation, otherwise the transparent electrodes may break.

### Storage

- Store the module in a dark place where the temperature is  $25\text{ }^{\circ}\text{C}\pm 10\text{ }^{\circ}\text{C}$  and the humidity below 65% RH.
- Do not store the module near organic solvents or corrosive gases.
- Do not crush, shake, or jolt the module (including accessories).

### Cleaning

- Do not wipe the polarizing plate with a dry cloth, as it may scratch the surface.
- Wipe the module gently with soft cloth soaked with a petroleum benzine.
- Do not use ketonic solvents (ketone and acetone) or aromatic solvents (toluene and xylene), as they may damage the polarizing plate.

## 8. OPERATION PRECAUTIONS

Any changes that need to be made in this specification or any problems arising from it will be dealt with quickly by discussion between both companies.

Quality warranty period: Within one year after shipment date (excluding abnormal usage way and abnormal environments.)



## 9. PACKAGE INFORMATION

|   |                      |   |  |
|---|----------------------|---|--|
| 1 | 1 Tray               | : | 20 pcs (modules)                           |
| 2 | 1 stack              | : | 8 tray +1 Cover tray                       |
| 3 | 1 Carton             | : | (1 Cover tray + 8 tray )x 2 stack          |
| 4 | Total pcs            | : | 1 Carton (20pcs*8tray * 2 stack) = 320 pcs |
| 5 | Carton size = NO. 17 | : | 495*315*435mm                              |
| 7 | Net weight           | : | TBD KG                                     |
| 8 | Gross weight         | : | TBD KG                                     |

\*\* 包裝示意圖片

- 一個 tray 盤 可放 20PCS 模組



- 8 盤+1 空盤=1 疊，一箱可放入 2 疊，TRAY 盤上、下兩層需交錯堆疊放置



- 使用 17 號箱，可放入 2 疊，並使用防震材將旁邊空隙填滿





## 10. RS232 LCM Dimension

W=PCB 79±0.5  
FRAME 43±0.3  
35.85(V,A)  
33.2(A,A)  
7.6(A,A)  
9.8(V,A)  
15±0.2  
H=PCB/FRAME 20±0.3

4-φ4.0  
4-φ2.5  
2.5  
5  
2.5  
31  
34.575  
35.9  
10  
13.25  
4-φ3.5  
16.5  
11.5  
7.5  
4.5  
2.5  
4.6  
3 TPAAE  
8.6±0.5  
PCB 1.6  
3.25  
10  
(14.6)

黑色麥拉\*2(3M467)  
型號:PAC-FR1602GE-0301B  
尺寸:32x3mm  
粘於鐵框左右兩側

DOTS SIZE

JP2

| PIN | NAME    |
|-----|---------|
| 1   | VPP     |
| 2   | VDD     |
| 3   | GND     |
| 4   | ICSPDAT |
| 5   | ICSPCLK |

JP3

| PIN | NAME       |
|-----|------------|
| 1   | VDD        |
| 2   | RXD (3.3V) |
| 3   | TXD (3.3V) |
| 4   | GND        |

NOTES:

- DRIVE METHOD: 1/16DUTY, 1/5BIAS, VOP4.5V, VDD5.0V.
- VIEWING ANGLE: 6 °CLOCK (斜口在左)
- DISPLAY TYPE:STN(BLUE), TRANSMISSIVE/NEGATIVE.
- OPERATING TEMP.: -20 TO 70°C.
- STORAGE TEMP.: -30 TO 80°C.
- CONNECTION: ZEBRA
- BACKLIGHT: WHITE/EDGE.
- INTERFACE: UART
- NOT DIMENSION TOLERANCES IS ±0.3.

|    |        |    |  |      |                       |
|----|--------|----|--|------|-----------------------|
| 日期 | 180918 | 版本 | 01   | 修改內容 | 移掉SP232, 加上Buffer IC. |
|    | 190329 | 02 | 依據4M-2019032901將鐵框側邊縫隙處貼上麥拉, 隔絕因外在環境因素而使異物進入顯示區. |      |                       |
|    | 190423 | 03 | 依據4M-2019041902 修正Connector轉180度(缺口改朝內).         |      |                       |
|    | 230303 | 04 | 更換黑色麥拉材質. 使用3M467, 粘膠變更高為PAC-FR1602GE-0301B      |      |                       |

|               |            |       |           |               |                |
|---------------|------------|-------|-----------|---------------|----------------|
| DATE          | 2023.03.03 | REV   | 04        | DRAWING NO. : | R01-2018091202 |
| UNIT : mm     |            |       |           |               |                |
| SCALE : 1 / 1 | DRAWN :    | Hazel | CHECKED : | Sidney        | PAGE : 1 / 1   |



出貨檢驗標準書  
Shipping inspection standard

| 核准<br>Approved by | 審核<br>Checked by | 作成<br>Made by |
|-------------------|------------------|---------------|
| ANDY              | JACKY            | RUBY          |



**1.目的 Purpose :**

規範出貨產品之檢驗項目及判斷標準，確保產品出貨能滿足客戶要求。

Standardize the inspection items and judgment standards to ensure the products that shipped out can meet customer's requirements.

**2.範圍 Area :**

適用於出廠之所有產品。

Applicable to all products shipped from the factory.

**3.名詞解釋 Explanation of terms :**

3-1 主要缺陷：亦會造成功能缺失或嚴重外觀缺陷。

Major Defects: It also causes loss of function or serious appearance defects.

3-2 次要缺陷：稍有缺陷但不影響客戶使用。

Minor defect: Slightly defective but does not affect customer use.

**4.檢驗體制 Inspection system :**

4-1 抽樣計劃：依 ANSI/ASQ Z1.4 一般檢驗水準 II 之 正常檢驗一次抽驗方案。

Sampling plan: According to ANSI/ASQ Z1.4 general inspection level II the normal inspection one-time sampling plan.

4-2 允收水準 Acceptable Level : (AQL)

主要缺陷 Major defect : 0.4 %

次要缺陷 Minor defect : 0.65 %

**5.檢驗條件 Inspection conditions :**

5-1 使用相關之檢測儀器及測試、量測工具。

Use relevant testing instrument, testing and measuring tools .

5-2 環境要求：其條件需控制在常溫下  $23^{\circ}\text{C}\pm 3^{\circ}\text{C}$  及溼度 70%RH 以下。

Environmental requirements: The conditions should be controlled at room temperature  $23^{\circ}\text{C}\pm 3^{\circ}\text{C}$  and humidity below 70%RH.

5-3 外觀檢驗：須在  $380\pm 20\%$  LUX 的白色日光燈下，其目視距離需於產品離  $30\pm 5$  cm 檢驗。

Appearance inspection: Under the white fluorescent lamp of  $380\pm 20\%$  LUX , the visual distance shall be checked above the product  $30 \pm 5$  cm.

5-4 電性測試 Electrical Testing :

5-4-1 有背光之產品需關燈並在  $5\sim 300\text{Lux}\pm 3\%$  下檢驗。

The products with backlight should be tested at  $5\sim 300\pm 3\%$  Lux.

5-4-2 無背光之產品需開燈並在  $60\sim 300\text{Lux}\pm 3\%$  白色日光燈下檢驗。

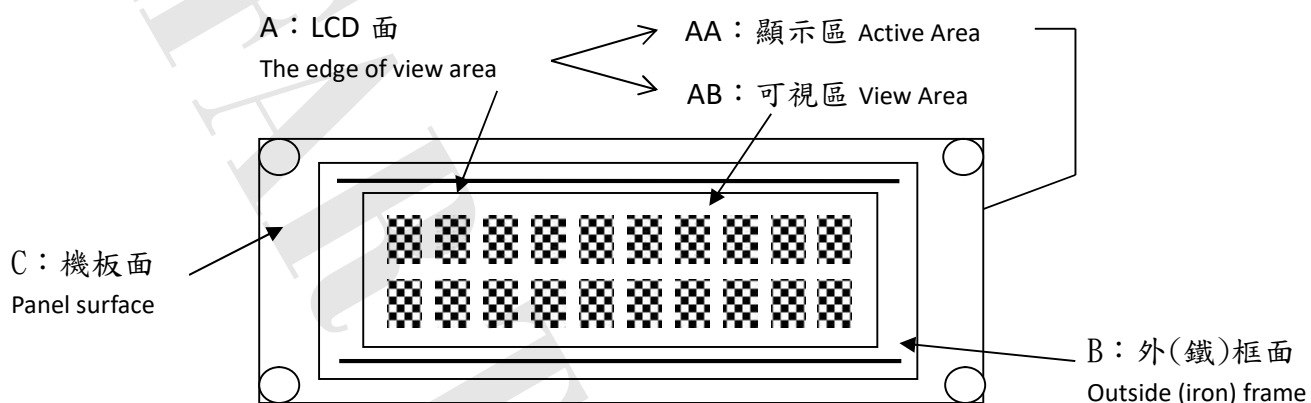
Products without backlight need to be turned on and tested under  $60\sim 300 \pm 3\%$  LUX white fluorescent lamps .

5-5 檢查視角依產品視角方向。

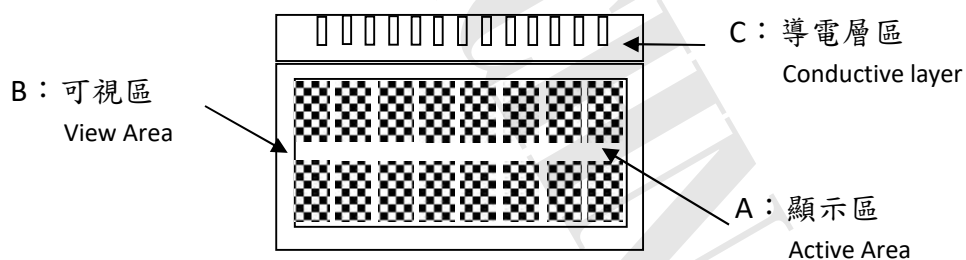
Check the viewing angle according to the product viewing angle.

5-6 其不良現象檢視區域 Bad phenomenon View area

5-6-1 適用種類 Applicable category : COB、TFT

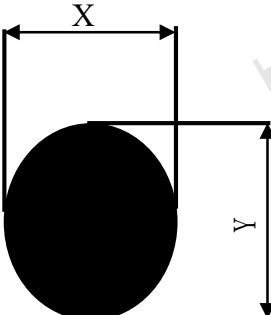
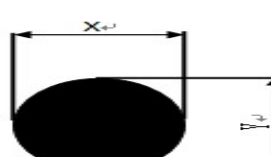
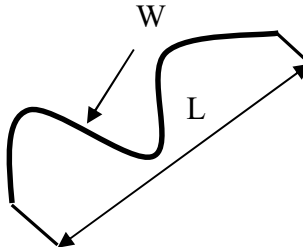


5-6-2 適用種類 Applicable category : COG、TAB、TN



6. 檢驗標準 Inspection standards

COB

| 種類 Category   |                        | COB   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
|---|------------------------|---|---|------------------|-------------------------|-----------------------|---------------------|------------------------|------------|------------------------|---------------|------------------|-------------------------|-------------------------|------------------|-------------------------|------------|---|---|------------------|-------------------------|
| 編號 No.  | 檢驗項目 Item              | 檢驗內容及判定標準<br>Inspection Content & Standard  | 區域 Zone   | 類別 Category      | 缺陷等級 Level              |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| 1   | 點類(一)<br>Dot (1)       | 黑點、刺傷...等圓狀<br>Black dot、Stab...and other round shape<br><br>$\varphi = \frac{(X + Y)}{2}$  | 兩點距離須超過 5 mm<br>Two points have to be $\geq 5$ mm<br><br><table border="1"> <thead> <tr> <th><math>\varphi</math> (mm)</th> <th>允收數<br/>Acceptance Qty</th> </tr> </thead> <tbody> <tr> <td><math>\phi \leq 0.1</math></td> <td>無視 Ignore</td> </tr> <tr> <td><math>0.1 &lt; \phi \leq 0.25</math></td> <td>3</td> </tr> <tr> <td><math>0.25 &lt; \phi \leq 0.3</math></td> <td>1</td> </tr> <tr> <td><math>\phi &gt; 0.3</math></td> <td>0</td> </tr> </tbody> </table>                  | $\varphi$ (mm)   | 允收數<br>Acceptance Qty   | $\phi \leq 0.1$       | 無視 Ignore           | $0.1 < \phi \leq 0.25$ | 3          | $0.25 < \phi \leq 0.3$ | 1             | $\phi > 0.3$     | 0                       | A                       | 外觀<br>Appearance | 次要<br>Minor<br>AQL0.65% |            |   |   |                  |                         |
|   |                        | $\varphi$ (mm)  | 允收數<br>Acceptance Qty   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $\phi \leq 0.1$   | 無視 Ignore              |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $0.1 < \phi \leq 0.25$  | 3                      |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $0.25 < \phi \leq 0.3$  | 1                      |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $\phi > 0.3$  | 0                      |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| 其點位於側邊 無視<br>The dot is located on the side(B area)-OK<br><br><table border="1"> <thead> <tr> <th><math>\varphi</math> (mm)</th> <th>允收數<br/>Acceptance Qty</th> </tr> </thead> <tbody> <tr> <td><math>\phi \leq 0.3</math></td> <td>無視 Ignore</td> </tr> <tr> <td><math>0.3 &lt; \phi \leq 0.5</math></td> <td>3</td> </tr> <tr> <td><math>0.5 &lt; \phi \leq 1</math></td> <td>1</td> </tr> <tr> <td><math>\phi &gt; 1</math></td> <td>0</td> </tr> </tbody> </table> | $\varphi$ (mm)         | 允收數<br>Acceptance Qty   | $\phi \leq 0.3$   | 無視 Ignore        | $0.3 < \phi \leq 0.5$   | 3                     | $0.5 < \phi \leq 1$ | 1                      | $\phi > 1$ | 0                      | B             | 外觀<br>Appearance | 次要<br>Minor<br>AQL0.65% |                         |                  |                         |            |   |   |                  |                         |
| $\varphi$ (mm)  | 允收數<br>Acceptance Qty  |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $\phi \leq 0.3$   | 無視 Ignore              |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $0.3 < \phi \leq 0.5$   | 3                      |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $0.5 < \phi \leq 1$   | 1                      |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $\phi > 1$  | 0                      |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| 2   | 點類(二)<br>Dot (2)       | 氣泡、凹凸點<br>Bubble、Uneven dots<br><br>$\varphi = \frac{(X + Y)}{2}$                          | 兩點距離須超過 5 mm<br>Two points to be $\geq 5$ mm<br><br><table border="1"> <thead> <tr> <th><math>\varphi</math> (mm)</th> <th>允收數<br/>Acceptance Qty</th> </tr> </thead> <tbody> <tr> <td><math>\phi \leq 0.2</math></td> <td>無視 Ignore</td> </tr> <tr> <td><math>0.2 &lt; \phi \leq 0.5</math></td> <td>2</td> </tr> <tr> <td><math>\phi &gt; 0.5</math></td> <td>0</td> </tr> </tbody> </table>  | $\varphi$ (mm)   | 允收數<br>Acceptance Qty   | $\phi \leq 0.2$       | 無視 Ignore           | $0.2 < \phi \leq 0.5$  | 2          | $\phi > 0.5$           | 0             | A                | 外觀<br>Appearance        | 次要<br>Minor<br>AQL0.65% |                  |                         |            |   |   |                  |                         |
| $\varphi$ (mm)  | 允收數<br>Acceptance Qty  |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $\phi \leq 0.2$   | 無視 Ignore              |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $0.2 < \phi \leq 0.5$   | 2                      |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $\phi > 0.5$  | 0                      |   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| 3   | 線類<br>Line             | 刮傷、毛屑...等線狀<br>Scratch、Fiber.. and other linear shape.<br><br>                             | <table border="1"> <thead> <tr> <th>L (mm)</th> <th>W (mm)</th> <th>允收數<br/>Acceptance Qty</th> </tr> </thead> <tbody> <tr> <td>--</td> <td><math>W \leq 0.02</math></td> <td>無視 Ignore</td> </tr> <tr> <td><math>L \leq 5</math></td> <td><math>W \leq 0.03</math></td> <td>3</td> </tr> <tr> <td><math>L \leq 3</math></td> <td><math>W \leq 0.05</math></td> <td>2</td> </tr> <tr> <td><math>L &gt; 5</math></td> <td><math>W &gt; 0.05</math></td> <td>0</td> </tr> </tbody> </table> | L (mm)           | W (mm)                  | 允收數<br>Acceptance Qty | --                  | $W \leq 0.02$          | 無視 Ignore  | $L \leq 5$             | $W \leq 0.03$ | 3                | $L \leq 3$              | $W \leq 0.05$           | 2                | $L > 5$                 | $W > 0.05$ | 0 | A | 外觀<br>Appearance | 次要<br>Minor<br>AQL0.65% |
| L (mm)  | W (mm)                 | 允收數<br>Acceptance Qty   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| --  | $W \leq 0.02$          | 無視 Ignore   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $L \leq 5$  | $W \leq 0.03$          | 3   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $L \leq 3$  | $W \leq 0.05$          | 2   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| $L > 5$   | $W > 0.05$             | 0   |   |                  |                         |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |
| 4   | 底色<br>Background color | 同批供貨不能有明顯色差<br>No obvious color difference allowed in same shipment.<br>(必要時與客端制定限度樣)<br>(According to the gold samples if necessary)   | A   | 外觀<br>Appearance | 次要<br>Minor<br>AQL0.65% |                       |                     |                        |            |                        |               |                  |                         |                         |                  |                         |            |   |   |                  |                         |

|    |  |  |    |                   |                         |
|----|--|--|----|-------------------|-------------------------|
| 5  | 零件位置<br>Parts position                   | 與工程 BOM 上標示不符 拒收<br>Different with the BOM marked<br>Reject  | C  | 外觀<br>Appearance  | 主要<br>Major<br>AQL 0.4% |
| 6  | 板面潔淨<br>FPC/PCB's<br>surface is<br>clean | ※ 焊接面上附著錫渣、珠 拒收<br>Solder side has tin slag, beads or particle<br>Reject<br>※ 焊接面上附著於過多錫油 拒收<br>Solder side has too much tin oil<br>Reject   | C  | 外觀<br>Appearance  | 次要<br>Minor<br>AQL0.65% |
| 7  | 點、線類<br>(三)<br>Dot、Line (3)              | ※ 於全黑、白畫面下看見之區塊狀或線狀不良 拒收<br>There is a block or linear in the view area under the screen is<br>whole black or white.<br>Reject<br>※ 但依 2% ND Filter 遮蓋無視 允收<br>But after inspecting by 2% ND Filter without seeing block or<br>linear, it is confirmed<br>Acceptance | AA | 電訊<br>Electronics | 次要<br>Minor<br>AQL0.65% |
| 8  | 點、線類<br>(四)<br>Dot、Line (4)              | 畫面中顯示出現黑、白、亮、異色點或線狀<br>There is a black, white, bright or other dot or lines showing in the<br>view area.<br>※ 依編號 1、3 之判定標準<br>According to the inspection standard: No. 1 and 3.   | AA | 電訊<br>Electronics | 次要<br>Minor<br>AQL0.65% |
| 9  | 缺字<br>Lack of<br>characters              | 顯示時畫面缺少部份字元 拒收<br>Lacking part of characters in the view area.<br>Reject   | AA | 電訊<br>Electronics | 主要<br>Major<br>AQL 0.4% |
| 10 | 無動作<br>No reaction                       | 顯示畫面一直處於起始畫面而無法進行切換 拒收<br>The display (view area) always shows in the initial screen and can't<br>be switched to others.<br>Reject   | AA | 電訊<br>Electronics | 主要<br>Major<br>AQL 0.4% |
| 11 | 無畫面<br>No display                        | 通電後，完全無任何畫面顯示 拒收<br>After connecting to the power, there is no display.<br>Reject  | AA | 電訊<br>Electronics | 主要<br>Major<br>AQL 0.4% |
| 12 | 斷線<br>Broken line                        | 顯示畫面中少直、橫線 拒收<br>There is a lack of vertical or horizontal lines in the view area.<br>Reject   | AA | 電訊<br>Electronics | 主要<br>Major<br>AQL 0.4% |
| 13 | CROSS TALK                               | 顯示畫面時有局部之條紋或拖影<br>There are some stripes or shadow/smear showing in the view area.<br>拒收或與客端簽訂限度樣<br>Reject or inspect according to the golden sample  | AA | 電訊<br>Electronics | 次要<br>Minor<br>AQL0.65% |

|    |                                       |   |     |                                       |                         |
|----|---------------------------------------|---|-----|---------------------------------------|-------------------------|
| 14 | I CON                                 | 顯示畫面缺少部份顯示圖案 拒收<br>Lack of partial ICON in the view area.<br>Reject   | AA  | 電訊<br>Electronics                     | 主要<br>Major<br>AQL 0.4% |
| 15 | 深淺不一<br>Color<br>difference           | 顯示畫面的對比，比其他顯示深或淺並依電氣規格(VOP)<br>值判定<br>The contrast of display is obviously lighter or darker than others<br>and according to the VOP value in the electronics specification.<br>拒收或與客端簽訂限度樣<br>Reject or inspect according to the golden sample | AA  | 電訊<br>Electronics                     | 次要<br>Minor<br>AQL0.65% |
| 16 | 畫面異常<br>Abnormal<br>screen            | 通電後畫面出現未定義之電訊不良現象 拒收<br>After connecting to the power, there is an undefined electronics<br>appearance showing in the view area.<br>Reject  | AA  | 電訊<br>Electronics                     | 主要<br>Major<br>AQL 0.4% |
| 17 | 背光色不均<br>Uneven color of<br>backlight | ※ 點亮後 LED 有明暗不均現象依其均勻度判定 拒收<br>After lighting LEDs have brightness and darkness uneven the<br>determined according to its uniformity.<br>Reject<br>※ 點亮後 LED 色澤不一致 拒收<br>LED color is inconsistent after lighting<br>Reject                     | A   | 電訊<br>Electronics                     | 次要<br>Minor<br>AQL0.65% |
| 18 | 亮度不足<br>Lack of<br>brightness         | 波長、色座標、輝度與圖面標示定義不符 拒收<br>Wave length, chromatic coordinates, brightness don't correspond<br>to the definition of the drawing.<br>Reject   | A   | 電訊<br>Electronics                     | 次要<br>Minor<br>AQL0.65% |
| 19 | 尺寸量測<br>Size<br>Measurement           | 未依圖面上標示 拒收<br>No correspond to the indication on the drawing.<br>Reject   | ALL | 外觀<br>Appearance                      | 主要<br>Major<br>AQL 0.4% |
| 20 | 其他<br>Other                           | 如發現有上述未定義之不良則與客端簽訂限度樣<br>If there is another undefined defective situation. It will be listed as<br>others. The inspection standard is according to the golden sample.  | ALL | 電訊<br>Electronics<br>外觀<br>Appearance | 次要<br>Minor<br>AQL0.65% |