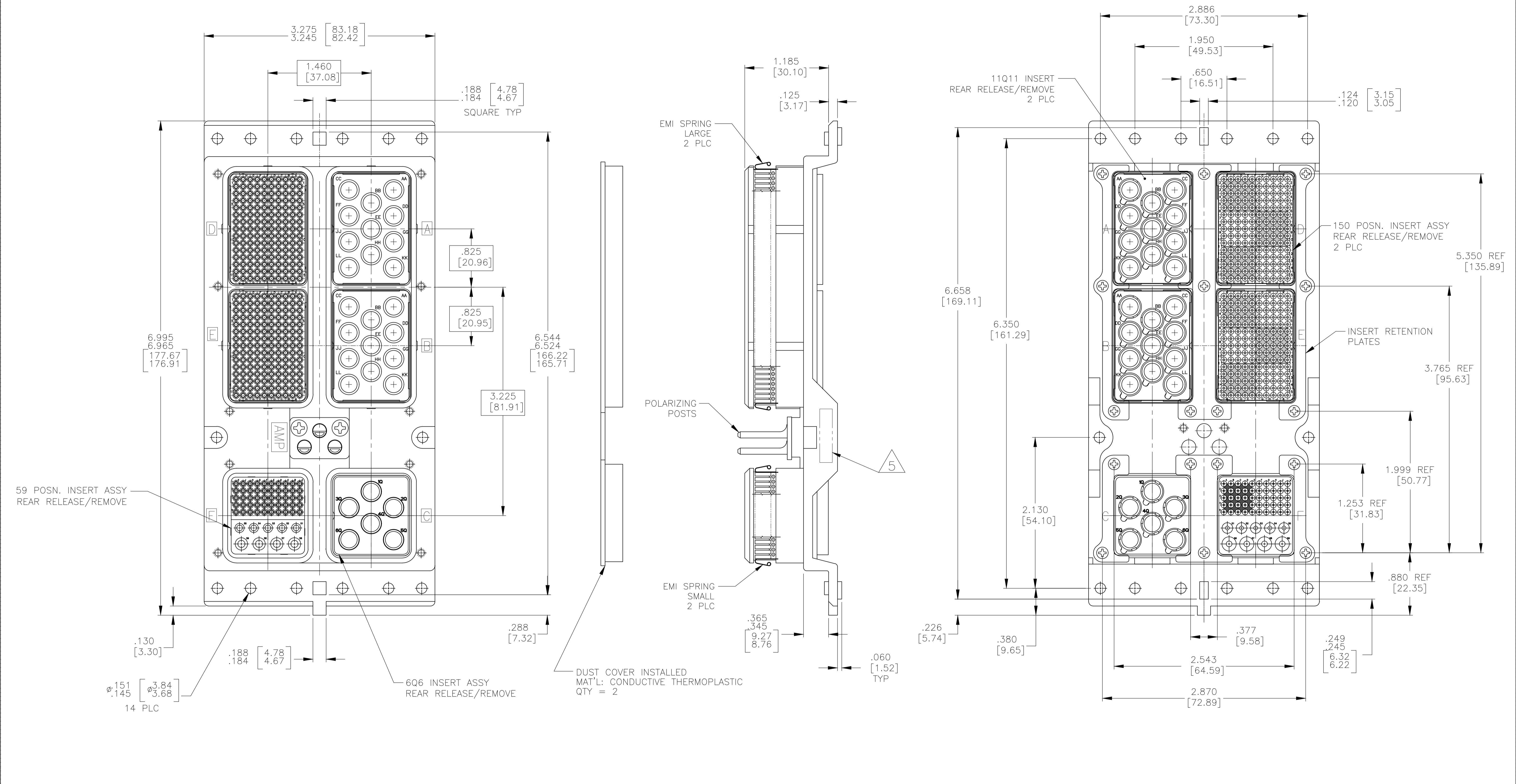


REVISIONS					
P	LTR	DESCRIPTION	DATE	DMN	APVD
J		REVISED PER ECO-17-015513	19DEC2017	PHM	CT



- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION
 - DUST COVER INSTALLED FOR SHIPPING. QTY = 2
 - KEYING INSTALLED IN POSITION "130" PER TABLE. FOR POSITION "00" KEYING SHIPPED UNASSEMBLED.
 - CONTACTS INCLUDED WITH ASSEMBLY BUT NOT INSTALLED:
 SIZE 22 CRIMP PIN CONTACT; TE PART NO. 208262-3; QTY=350
 SIZE 16 CRIMP SOCKET CONTACT; TE PART NO. 208270-2; QTY=5
 SIZE 12 CRIMP SOCKET CONTACT; TE PART NO. 208273-2; QTY=4
- MARKING: 442-1915-002, REV H, 2221425-1, REV J, AND DATE CODE.

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 4, GRADE B
INSERT RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 4, GRADE B
SCREWS	STEEL OR STAINLESS STEEL	PASSIVATED
POLARIZING POSTS	ZINC ALLOY PER ASTM-B-86	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 4, GRADE B
POLARIZING POST RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
150 & 59 INSERTS	THERMOSET	-
606 & 11Q11 INSERT	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 4, GRADE B

"130"	2221425-1
KEYING POSITION	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DMN: C.C.THOMAS 9-5-12	CHK: K.HOGAN 9-5-12	APVD: K.HOGAN 9-5-12	NAME: PLUG ASSY, SIZE 3, ARINC 600 (11Q11/11Q11/606/150/150/59)
0 PLC ± .005	1 PLC ± .005	2 PLC ± .005	3 PLC ± .005	4 PLC ± .005	APPLICATION SPEC: -
MATERIAL: SEE TABLE	FINISH: SEE TABLE	WEIGHT: A1	CAGE CODE: 00779	DRAWING NO: 2221425	RESTRICTED TO: -
CUSTOMER DRAWING			SCALE: 1:1	SHEET: 1 OF 1	REV: J

STE TE Connectivity