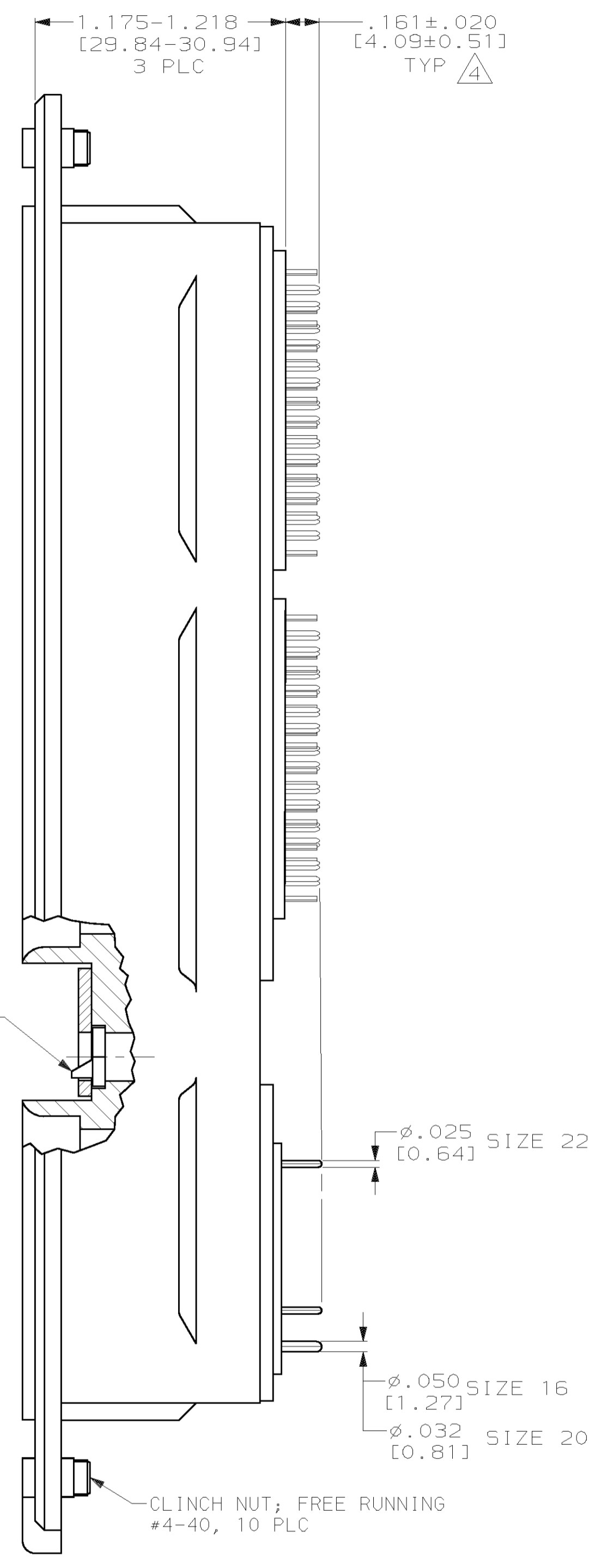


SHELL
 MAT'L: ALUMINUM ALLOY
 PER ASTM-B-85
 FINISH: ENI PER
 MIL-C-26074

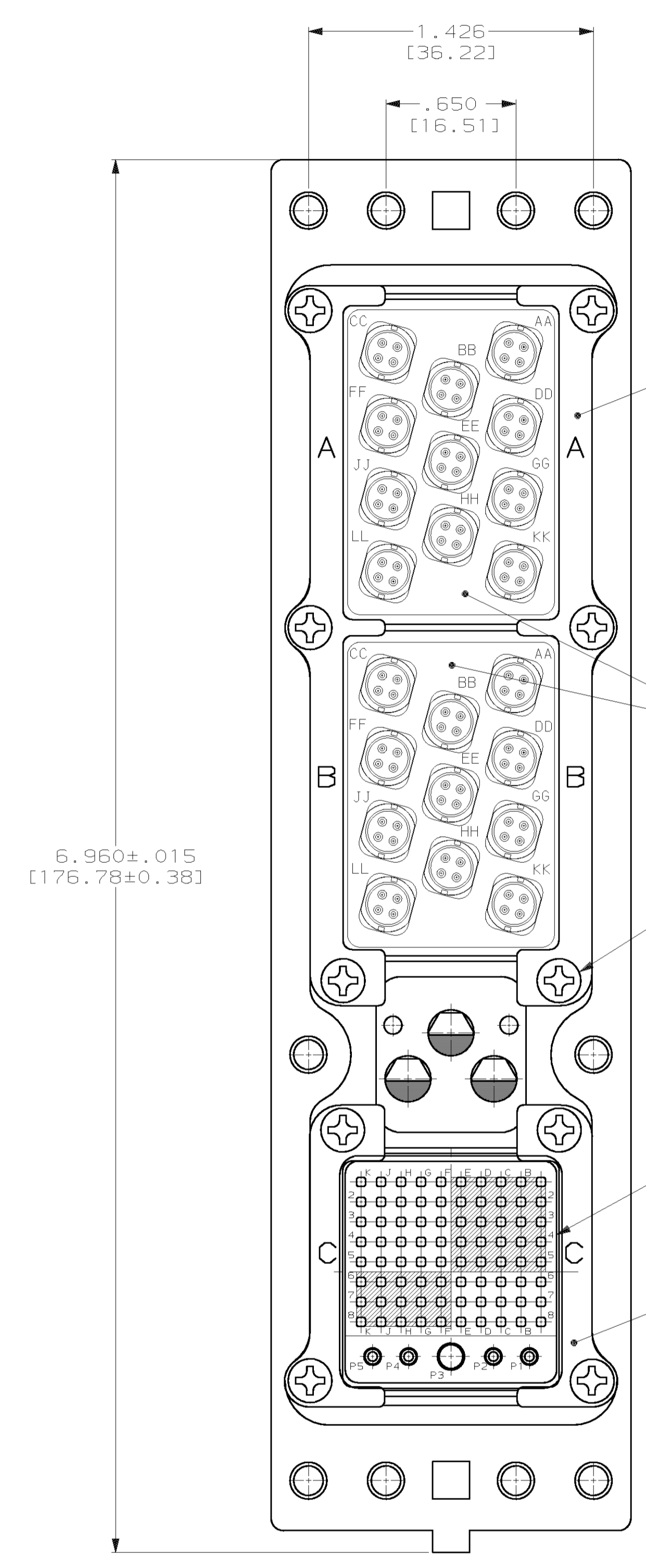
KEYING PLATE
 AND SCREWS

DATE CODE

DUST COVER INSTALLED
 MAT'L: CONDUCTIVE THEROPLASTIC
 SEE TABLE



KEYWAY
 MAT'L: ZINC ALLOY



RETAINER
 MAT'L: ALUMINUM ALLOY
 FINISH: ENI

11 POSN QUADRAx PIN INSERT ASSY
 FRONT RELEASE-FRONT REMOVE
 MAT'L ALUMINUM ALLOY
 FINISH: ENI

#4-40 UNC FLAT
 HEAD SCREWS
 10 PLC

85 POSN. PIN INSERT ASSY
 ALL FRONT RELEASE-FRONT REMOVE
 MAT'L: THERMOSET

RETAINER
 MAT'L: ALUMINUM ALLOY
 FINISH: ENI

- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION UNLESS OTHERWISE SPECIFIED.
 - CONNECTOR IS SUPPLIED WITH CONTACTS (PER TABLE) ASSEMBLED AS SHOWN.
 - KEYING SHOWN IN POSITION "01" FOR ILLUSTRATION ONLY. CONNECTORS SHIPPED WITH KEYING INSTALLED IN POSITION PER TABLE.
- 4 WITH CONTACT FULLY SEATED TO REAR OF CAVITY.

22	MODULE A & B: 1445626-3 (22) MODULE C: SIZE 22: 211431-2 (80) SIZE 20: 1-448138-5 (4) SIZE 16: 2-448139-1 (1)	1484620-1
KEYING POSITION	CONTACTS INCLUDED AND INSTALLED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN C.C.THOMAS 12-13-01
 CHK S.GLATFELTER 12-13-01
 APVD S.GLATFELTER 12-13-01

TYCO Electronics
 Harrisburg, PA 17105-3608

RECEPTACLE ASSY, SIZE 2,
 FRONT RELEASE, ARINC 600
 WITH QUADRAx CONTACTS

SIZE A1 CAGE CODE 00779 DRAWING NO. 1484620

SCALE 2:1 SHEET 1 OF 1 REV A