

the engineer's choice

Product Change Notice

Date:	August 13, 2020
Overview:	Obsolescence of W2E142-BB01-21
Reason for Change:	Discontinuation of a component needed to manufacture it
Affected Part No(s):	W2E142-BB01-21
Design Change Detail:	The housing cover for part number W2E142-BB01-21 (which is not used on any of our other fans) is no longer able to be produced, therefore we are no longer able to manufacture this fan
Effective Date:	We have limited inventory of the housing covers remaining which will be allocated to orders for the W2E142-BB01-21 on a first come first served basis. Once that stock has been depleted, the W2E142-BB01-21 will be obsolete.
Last Time Buy Deadline:	Please see above
Pricing:	No change
ebm-papst employee:	Jeannine Zenobi
Attachments:	Datasheets and Operating Instructions for PN W2E142-BB01-21 and its suggested alternative, PN W2E142-BB01-11
Comments:	W2E142-BB01-11 is the suggested alternative (please note this is not a direct replacement)

Form No: 1274	Quality Record - No	Page 1 of 1
Rev Orig, Released 08/28/14	Retention Period – 1 year	Dept. Owner – Sales/Marketing

W2E142-BB01-21

AC axial compact fan

ebm-papst Mulfingen GmbH & Co. KG

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Amtsgericht (court of registration) Stuttgart · HRA 590344

General partner Elektrobau Mulfingen GmbH \cdot Headquarters Mulfingen Amtsgericht (court of registration) Stuttgart \cdot HRB 590142

Nominal data

Туре	W2E142-BB0	1-21		
Motor	M2E052-BA			
Phase		1~	1~	
Nominal voltag	ge	VAC	230	230
Frequency		Hz	50	60
Method of obta	aining data		fa	fa
Valid for appro	val/standard		CE	CE
Speed (rpm)		min-1	2800	3350
Power consum	nption	W	27	28
Current draw		Α	0.12	0.125
Capacitor		μF	1	1
Capacitor volta	age	VDB	400	400
Capacitor stan	dard		S0 (CE)	S0 (CE)
Min. ambient t	emperature	°C	-25	-25
Max. ambient	temperature	°C	75	85
Starting currer	nt	Α	0.27	0.25

ml = Max. load \cdot me = Max. efficiency \cdot fa = Free air \cdot cs = Customer specification \cdot ce = Customer equipment Subject to change





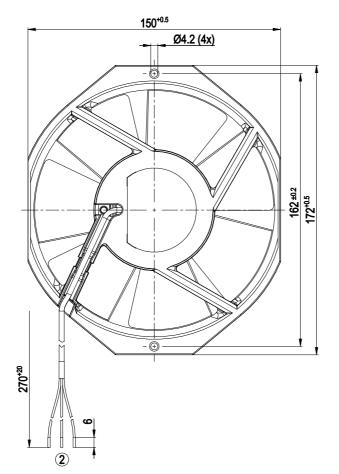
Technical description

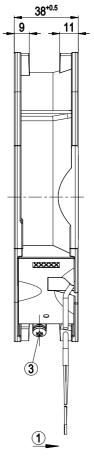
Weight	0.8 kg
Size	142 mm
Motor size	52
Rotor surface	Painted black
Blade material	Sheet steel, painted black
Fan housing material	Die-cast aluminum, painted black
Number of blades	7
Airflow direction	V
Direction of rotation	Counterclockwise, viewed toward rotor
Degree of protection	IP22
Insulation class	"F"
Moisture (F) / Environmental (H) protection class	H0+
Max. permitted ambient temp. for motor (transport/storage)	+ 80 °C
Min. permitted ambient temp. for motor (transport/storage)	- 40 °C
Installation position	Any
Condensation drainage holes	None
Mode	S1
Motor bearing	Ball bearing
Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system)	< 0.75 mA
Protection class	I (if protective earth is connected by customer to the housing's connection point)
Motor capacitor according to EN 60252-1 in safety protection class	S0
Conformity with standards	EN 60335-1, motor does not have factory-installed overheating protection





Product drawing





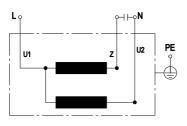
1	Airflow direction "V"
2	Cable FEP AWG20
	Wire end untinned
3	M4 screw for fastening ground connector
	Accessory part included separately
	Housing cover, insulation, circuit board assembled
	Oval-head screw (2x), tightening torque 0.9±0.1 Nm



W2E142-BB01-21

AC axial compact fan

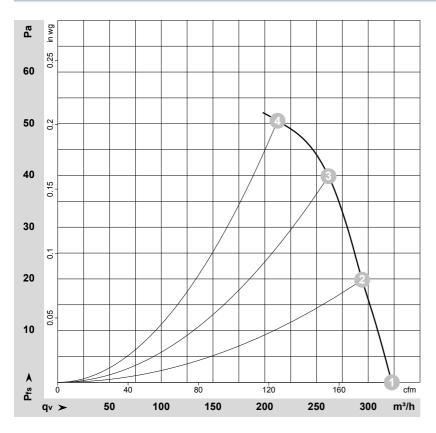
Connection diagram



U1 blue Z brown U2 black



Curves: Air performance 50 Hz



 $\rho = 1.15 \text{ kg/m}^3 \pm 2 \%$

Measurement: LU-63820-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

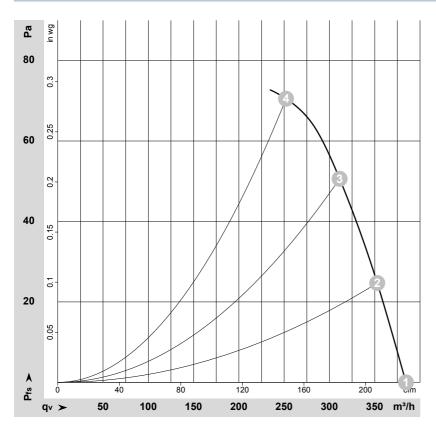
Measured values

	U	f	n	P _e	I	q_V	p _{fs}	q_V	p _{fs}
	V	Hz	min ⁻¹	W	Α	m ³ /h	Pa	cfm	in. wg
1	230	50	2800	27	0.12	325	0	190	0.00
2	230	50	2805	26	0.12	295	20	175	0.08
3	230	50	2785	27	0.12	260	40	155	0.16
4	230	50	2775	27	0.12	210	50	125	0.20

U = Voltage · f = Frequency · n = Speed (rpm) · P_e = Power consumption · I = Current draw · q_V = Air flow · p_{ls} = Pressure increase



Curves: Air performance 60 Hz



 $\rho = 1.15 \text{ kg/m}^3 \pm 2 \%$

Measurement: LU-63821-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	U	f	n	P _e	I	q_V	p _{fs}	q_V	p _{fs}
	V	Hz	min ⁻¹	W	Α	m ³ /h	Pa	cfm	in. wg
1	230	60	3350	28	0.13	385	0	225	0.00
2	230	60	3305	30	0.13	355	25	210	0.10
3	230	60	3260	30	0.13	310	50	185	0.20
4	230	60	3230	31	0.14	250	70	150	0.28

U = Voltage · f = Frequency · n = Speed (rpm) · P_e = Power consumption · I = Current draw · q_V = Air flow · p_{fs} = Pressure increase



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1. SAFETY REGULATIONS AND INFORMATION

Read these operating instructions carefully before starting work on the device. Observe the following warnings to prevent malfunctions or danger to persons.

These operating instructions are to be regarded as part of the device. The device is only to be sold or passed on together with the operating instructions.

These operating instructions may be duplicated and distributed to inform about potential dangers and their prevention.

1.1 Hazard levels for warnings

These operating instructions use the following hazard levels to indicate potentially hazardous situations and important safety regulations:



DANGER

Indicates an imminently hazardous situation which will result in death or serious injury if the specified actions are not taken. Compliance with the instructions is imperative.

WARNING

Indicates a potentially hazardous situation which can result in death or serious injury if the specified actions are not taken. Exercise extreme caution while working.

CAUTION

Indicates a potentially hazardous situation which can result in minor or moderate injury or damage to property if the specified actions are not taken

NOTE

A potentially harmful situation can occur and, if not avoided, can lead to property damage.

1.2 Staff qualifications

The device may only be transported, unpacked, installed, operated, maintained and otherwise used by suitably qualified, trained and authorized technical staff.

Only authorized specialists are permitted to install the device, to carry out a test run and to perform work on the electrical installation.

1.3 Basic safety rules

The safety hazards associated with the device must be assessed again following installation in the final product.

The locally applicable industrial safety regulations are always to be observed when working on the device.

Keep the workplace clean and tidy. Untidiness in the work area increases the risk of accidents.

Note the following when working on the device:

⇒ Do not perform any modifications, additions or conversions on the device without the approval of ebm-papst.

1.4 Voltage

- Check the device's electrical equipment at regular intervals; see Chapter 5.2 Safety inspection.
- ⇒ Replace loose connections and defective cables immediately.



DANGER Electrically charged device

Risk of electric shock

→ When working on an electrically charged device, stand on a rubber mat.





CAUTION

Electric charge on capacitor after device is switched off Electric shock, risk of injury

→ Discharge the capacitors before working on the device.



WADNING

Live terminals and connections even with device switched off

Electric shock

→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

CALITION

In the event of a fault, the rotor and the impeller will be energized

The rotor and the impeller have basic insulation.

→ Do not touch the rotor and impeller once installed.

CAUTION

The motor restarts automatically when operating voltage is applied, e.g. after a power failure.

Risk of injury

- → Keep out of the device's danger zone.
- → When working on the device, switch off the line voltage and ensure that it cannot be switched back on.
- → Wait until the device comes to a stop.

1.5 Safety and protective features



DANGER

Protective device missing and protective device not functioning

Without a protective device there is a risk of serious injury, for instance when reaching into the device during operation.

- → Operate the device only with a fixed protective device and quard grille.
- → The fixed protective device must be able to withstand the kinetic energy of a fan blade that becomes detached at maximum speed. There must not be any gaps which it is possible to reach into with the fingers, for example.
- → The device is a built-in component. As the operator, you are responsible for ensuring that the device is secured adequately.
- → Stop the device immediately if you notice a missing or ineffective protective device.

1.6 Mechanical movement



DANGER

Rotating device

Risk of injury to body parts coming into contact with the rotor or the impeller.

- ightarrow Secure the device against accidental contact.
- → Before working on the system/machine, wait until all parts have come to a standstill.

WARNING

Rotating device

Long hair and dangling items of clothing, jewelry and the like can become entangled and be pulled into the device. Injuries can result.

- → Do not wear any loose-fitting or dangling clothing or jewelry while working on rotating parts.
- → Protect long hair with a cap.

1.7 Emissions

WARNING

Depending on the installation and operating conditions, the sound pressure level may exceed 70 dB(A).

Risk of noise-induced hearing loss

- → Take appropriate technical safety measures.
- → Protect operating personnel with appropriate safety equipment such as hearing protection.
- → Also observe the requirements of local agencies.

1.8 Hot surface



CAUTION

High temperature on motor housing

Risk of burns

→ Ensure sufficient protection against accidental contact.

1.9 Transport

NOTE

Transporting the device

- → Transport the device in its original packaging only.
- → Secure the device so it cannot slip, e.g. by using a lashing strip.

1.10 Storage

- Store the device, partially or fully assembled, in a dry place, protected against the weather and free from vibration, in the original packaging in a clean environment.
- ⇒ Protect the device against environmental effects and dirt until final installation.
- We recommend storing the device for no longer than one year in order to guarantee trouble-free operation and the longest possible service life.
- ⇒ Even devices explicitly intended for outdoor use are to be stored as described prior to commissioning.
- ⇒ Maintain the storage temperature, see Chapter 3.5 Transport and storage conditions.





2. INTENDED USE

The device is exclusively designed as a built-in device for conveying air according to its technical data.

Any other usage above and beyond this does not conform with the intended purpose and constitutes misuse of the device.

Customer equipment must be capable of withstanding the mechanical and thermal stresses that can arise from this product. This applies for the entire service life of the equipment in which this product is installed.

Intended use also includes

- Conveying air at an ambient air pressure between 800 mbar and 1050 mbar.
- Using the device within the permitted ambient temperature range; see Chapter 3.5 Transport and storage conditions and Chapter 3.2 Nominal data.
- Operating the device with all protective devices.
- Following the operating instructions.

Improper use

In particular, operating the device in the following ways is prohibited and could be hazardous:

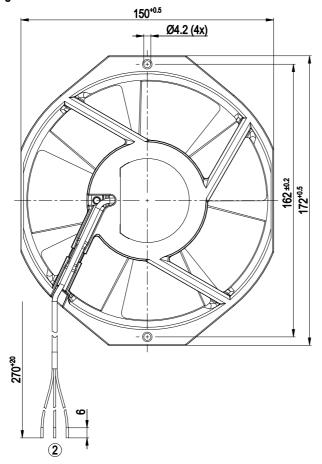
- Operating the device in an unbalanced state, e.g. due to dirt deposits or ice formation.
- Resonant operation, operation with severe vibration. This also includes vibration transmitted to the fan from the customer installation.
- Operation in medical equipment with a life-sustaining or life-support function
- Conveying solids in the flow medium.
- Painting the device
- Connections (e.g. screws) coming loose during operation.
- · Conveying air that contains abrasive particles.
- Conveying highly corrosive air, e.g. salt spray. Exception: devices designed for salt spray and correspondingly protected.
- Conveying air with high dust content, e.g. suctioning off sawdust.
- Operating the device close to flammable materials or components.
- · Operating the device in an explosive atmosphere.
- Using the device as a safety component or to perform safety-related functions.
- Operation with completely or partially disassembled or manipulated protective devices.
- In addition, all applications not listed among the intended uses.

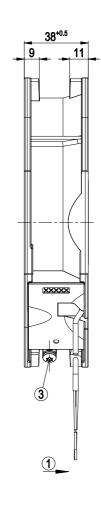




3. TECHNICAL DATA

3.1 Product drawing





All dimensions in mm.

1	Airflow direction "V"
2	Cable FEP AWG20
	Wire end untinned
3	M4 screw for fastening ground connector
	Accessory part included separately
	Housing cover, insulation, circuit board assembled
	Oval-head screw (2x) tightening torque 0.9+0.1 Nm



3.2 Nominal data

Motor	M2E052-BA	
Phase	1~	1~
Nominal voltage / VAC	230	230
Frequency / Hz	50	60
Method of obtaining data	fa	fa
Valid for approval/ standard	CE	CE
Speed (rpm) / min-1	2800	3350
Power consumption / W	27	28
Current draw / A	0.12	0.125
Capacitor / µF	1	1
Capacitor voltage / VDB	400	400
Capacitor standard	S0 (CE)	S0 (CE)
Min. ambient temperature / °C	-25	-25
Max. ambient temperature / °C	75	85
Starting current / A	0.27	0.25

ml = Max. load \cdot me = Max. efficiency \cdot fa = Free air cs = Customer specification \cdot ce = Customer equipment

Subject to change

3.3 Technical description

Weight	0.8 kg	
Size	142 mm	
Motor size	52	
Rotor surface	Painted black	
Blade material	Sheet steel, painted black	
Fan housing material	Die-cast aluminum, painted black	
Number of blades	7	
Airflow direction	V	
Direction of rotation	Counterclockwise, viewed toward rotor	
Degree of protection	IP22	
Insulation class	"F"	
Moisture (F) /	H0+	
Environmental (H)		
protection class		
Installation position	Any	
Condensation	None	
drainage holes		
Mode	S1	
Motor bearing	Ball bearing	
Touch current	< 0.75 mA	
according to IEC		
60990 (measuring		
circuit Fig. 4, TN		
system)	1 //f and to the control in a control in a	
Protection class	I (if protective earth is connected by	
Matanagasitan	customer to the housing's connection point)	
Motor capacitor	S0	
according to EN 60252- 1 in safety protection		
class		
Conformity with	EN 60335-1, motor does not have	



With regard to cyclic speed loads, note that the rotating parts of the device are designed for a maximum of one million load cycles. If you have special questions, consult ebm-papst for support.

⇒ Use the device in accordance with its degree of protection.

Information on surface quality

The surfaces of the products conform to the generally applicable industrial standard. The surface quality may change during the production period. This has no effect on strength, dimensional stability and dimensional accuracy.

The color pigments in the paints used perceptibly react to UV light over the course of time. This does not however in any way affect the technical properties of the products. The product is to be protected against UV radiation to prevent the formation of patches and fading. Changes in color are not a reason for complaint and are not covered by the warranty.

3.4 Mounting data

For screw clearance, see Chapter 3.1 Product drawing

⇒ Secure the screws against unintentional loosening (e.g. use self-locking screws).

Strength class of	8.8
screws	

Any further mounting data required can be taken from the product drawing or Section Chapter 4.1 Mechanical connection.

3.5 Transport and storage conditions

Max. permitted ambient temp. for motor (transport/ storage)	+ 80 °C
Min. permitted ambient temp. for motor (transport/ storage)	- 40 °C





4. CONNECTION AND STARTUP

4.1 Mechanical connection



CAUTION

Cutting and crushing hazard when removing device from packaging



- → Carefully remove the device from its packaging, by the fan housing. Strictly avoid shocks.
- → Wear safety shoes and cut-resistant safety gloves.

NOTE

Damage to the device from vibration

Bearing damage, shorter service life

- → The fan must not be subjected to force or excessive vibration from sections of the installation.
- → If the fan is connected to air ducts, the connection should be isolated from vibration, e.g. using compensators or similar elements.
- → Ensure stress-free attachment of the fan to the substructure.
- Check the device for transport damage. Damaged devices are not to be installed
- ⇒ Install the undamaged device in accordance with your application.



NOTE

Motor capacitor

→ The product is equipped with a motor capacitor with safety protection class P0/S0 according to EN 60252-1. Take this into consideration when fitting it to the end product on the basis of applicable regulations.



CAUTION

Possible damage to the device

If the device slips during installation, serious damage can result.

- → Ensure that the device is securely positioned at its place of installation until all fastening screws have been tightened.
- The fan must not be strained on fastening.

4.2 Electrical connection



DANGER

Voltage on the device

Electric shock

- → Always connect a protective earth first.
- \rightarrow Check the protective earth.



DANGER

Faulty insulation

Risk of fatal injury from electric shock

- → Use only cables that meet the specified installation regulations for voltage, current, insulation material, capacity, etc.
- → Route cables so that they cannot be touched by any rotating parts.

CAUTION

Voltage

The fan is a built-in component and has no disconnecting switch.

- → Only connect the fan to circuits that can be switched off with an all-pole disconnection switch.
- → When working on the fan, secure the system/machine in which the fan is installed so as to prevent it from being switched back on.

NOTE

Water ingress into wires or cables

Water ingress at the customer end of the cable can damage the device

→ Make sure the end of the cable is connected in a dry environment.



Only connect the device to circuits that can be switched off with an all-pole disconnection switch.

4.2.1 Requirements

- ⇒ Check whether the information on the nameplate matches the connection data.
- ⇒ If the motor run capacitor was not installed by ebm-papst, check whether the information on the motor run capacitor matches the information on the nameplate.
- ⇒ Before connecting the device, make sure the power supply matches the device voltage.
- Only use cables designed for the current level indicated on the nameplate.

For determining the cross-section, note the sizing criteria according to EN 61800-5-1. The protective earth must have a cross-section equal to or greater than that of the phase conductor.

We recommend the use of 105 °C cables. Ensure that the minimum cable cross-section is at least

AWG 26 / 0.13 mm².

Protective earth contact resistance according to EN 60335

Compliance with the resistance specifications according to EN 60335 for the protective earth connection circuit must be verified in the end application. Depending on the installation situation, it may be necessary to connect an additional protective earth conductor by way of the extra protective earth terminal provided on the device.

4.2.2 Voltage control



NOTE

Current overshoots may occur if speed control is implemented by transformers or electronic voltage regulators (e.g. phase control). Depending on the type of installation of the device, noise and vibration may also occur in the case of phase control. Vibration can lead to bearing damage and thus premature failure.

4.2.3 Variable frequency drive

Please use a variable frequency drive only after consultation with ebmpapst.



For operation with variable frequency drives, install sinusoidal filters that work on all poles (phase-phase and phase-ground) between the drive and the motor.

During operation with variable frequency drives, an all-pole sine filter protects the motor against high-voltage transients that can destroy the coil insulation system, and against harmful bearing currents.





Heating-up of the motor when using a variable frequency drive must be checked by the customer following installation in the end device.

4.3 Connecting the cables

The device has external leads.

 Connect the cables according to your application. When doing so, observe Chapter 4.4 Connection diagram.

4.3.1 Motor protection



WARNING

Device has no overheating protection

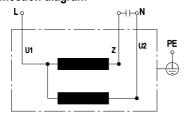
The device is supplied without any automatic overheating protection. The device can become hot and catch fire.

→ For the version without thermal overload protector, also install a suitable motor protection switch.





4.4 Connection diagram



U1	blue
Z	brown
U2	black



4.5 Checking connections

- ⇒ Ensure isolation from supply (all phases).
- ⇒ Make sure a restart is impossible
- Check the cables for proper fit.

4.6 Switching on the device

The device may only be switched on if it has been installed properly and in accordance with its intended use, including the required safety mechanisms and professional electrical hookup. This also applies for devices which have already been equipped with plugs and terminals or similar connectors by the customer.



WARNING Hot motor housing Risk of fire

- → Ensure that no combustible or flammable materials are located close to the fan.
- ⇒ Before switching on, check the device for visible external damage and make sure the protective devices are functional.
- Check the fan's air flow paths for foreign matter and remove any foreign matter found.
- ⇒ Apply the nominal supply voltage.



NOTE

Damage to the device from vibration

Bearing damage, shorter service life

- → Low-vibration operation of the fan must be ensured over the entire speed control range.
- → Severe vibration can arise for instance from inexpert handling, transportation damage and resultant imbalance or be caused by component or structural resonance.
- → Speed ranges with excessively high vibration levels and possibly resonant frequencies must be determined in the course of fan commissioning.
- → Either run through the resonant range as quickly as possible with speed control or find another remedy.
- → Operation with excessively high vibration levels can lead to premature failure.

4.7 Switching off the device

Disconnect the device from the power supply at the supply line's main switch.

5. MAINTENANCE, MALFUNCTIONS, POSSIBLE CAUSES AND REMEDIES

Do not perform any repairs on your device. Send the device to ebmpapst for repair or replacement.



WARNING

Live terminals and connections even with device switched off

Electric shock

→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

CAUTION

Electric charge on capacitor after device is switched off Electric shock, risk of injury

→ Discharge the capacitors before working on the device.

CAUTION

The motor restarts automatically when operating voltage is applied, e.g. after a power failure.

Risk of injury

- → Keep out of the device's danger zone.
- → When working on the device, switch off the line voltage and ensure that it cannot be switched back on.
- → Wait until the device comes to a stop.



NOTE

If the device is not operated for a lengthy period in installed condition in a dry environment, it is to be started up and operated at full speed for one hour at least every four months. If the device is not operated for a lengthy period in installed condition in a damp environment (e.g. outdoors), it is to be started up and operated at full speed for at least two hours once a month to move the bearings and allow any condensate that may have ingressed to evaporate.

Malfunction/fault	Possible cause	Possible remedy
Impeller not running smoothly	Imbalance in rotating parts	Clean the device; replace it if imbalance persists after cleaning. Make sure no weight clips are removed during cleaning.
Motor not turning	Mechanical blockage	Switch off, isolate from supply and remove mechanical blockage.
	Line voltage faulty	Check line voltage, restore power supply.
	Faulty connection	Isolate from supply, correct connection; see connection diagram.
	Impermissible point of operation	Check point of operation
Motor overtemperature	Ambient temperature too high Deficient cooling	Reduce ambient temperature if possible Improve cooling







In the event of further malfunctions, contact ebm-papst.

5.1 Cleaning

To ensure a long service life, check the fans regularly for proper operation and soiling. The frequency of checking is to be adapted accordingly depending on the degree of soiling.



DANGER

Risk of injury from rotating fan.

- → Only clean when not in motion. Interrupt the power supply, secure against renewed switch-on. Secure against start-up, prevent air flow.
- ⇒ Dirt deposits on the motor housing can cause overheating of the motor.
- ⇒ Soiling of the impeller can cause vibration that will shorten the service life of the fan.
- ⇒ Severe vibration can destroy the fan.
- ⇒ In such cases, switch off the fan immediately and clean it.
- The preferred method of cleaning is dry cleaning, e.g. using compressed air.
- If water is required for cleaning, the preferred method is to perform cleaning with a conventional water hose or to employ foam cleaning.
- Do not use aggressive cleaning agents!

NOTE

Damage to the device during cleaning

Malfunction possible

- → Do not clean the device using a water jet or high-pressure cleaner
- → Do not use any acid, alkali or solvent-basedcleaning agents.
- → Do not use any pointed or sharp-edged objects for cleaning
- ⇒ If cleaning agents have been used, rinse these off with clean water.
- If severe corrosion is visible on load-bearing or rotating parts, switch off the device immediately and replace it.
- ⇒ Repair of load-bearing or rotating parts is not permitted.
- Operate the fan for 2 hours at maximum speed to permit the evaporation of any water that has ingressed.
- ⇒ If cleaning does not eliminate vibrations, the fan may need to be rebalanced. To have it rebalanced, contact ebm-papst.
- The fan is equipped with maintenance-free ball bearings. The lifetime lubrication of the ball bearings is designed for a service life of 40,000 hours
- If bearing replacement is necessary after that period, contact ebmpapst.
- ⇒ Adapt the maintenance intervals to the level of dust exposure.

5.2 Safety inspection

What to check	How to check	How often	What action?
Contact	Visual inspection	At least every	Repair or
protection		6 months	replacement of
cover for			device
intactness or			
damage			

Device for damage to blades and housing	Visual inspection	At least every 6 months	Replacement of device
Fastening the cables	Visual inspection	At least every 6 months	Fasten
Insulation of cables for damage	Visual inspection	At least every 6 months	Replace cables
Welds for crack formation	Visual inspection	At least every 6 months	Replace device
Abnormal bearing noise	acoustic	At least every 6 months	Replace device

5.3 Disposal

For ebm-papst, environmental protection and resource preservation are top priority corporate goals.

ebm-papst operates an environmental management system which is certified in accordance with ISO 14001 and rigorously implemented around the world on the basis of German standards.

Right from the development stage, ecological design, technical safety and health protection are fixed criteria.

The following section contains recommendations for ecological disposal of the product and its components.

5.3.1 Country-specific legal requirements



NOTE

Country-specific legal requirements

Always observe the applicable country-specific legal regulations with regard to the disposal of products or waste occurring in the various phases of the life cycle. The corresponding disposal standards are also to be heeded.

5.3.2 Disassembly

Disassembly of the product must be performed or supervised by qualified personnel with the appropriate technical knowledge. The product is to be disassembled into suitable components for disposal employing standard procedures for motors.



WARNING

Heavy parts of the product may drop off. Some of the product components are heavy. These components could drop off during disassembly.

This can result in fatal or serious injury and material damage.

→ Secure components before unfastening to stop them falling.

5.3.3 Component disposal

The products are mostly made of steel, copper, aluminum and plastic. Metallic materials are generally considered to be fully recyclable. Separate the components for recycling into the following categories:

- Steel and iron
- Aluminum
- Non-ferrous metal, e.g. motor windings
- Plastics, particularly with brominated flame retardants, in accordance with marking
- Insulating materials
- Cables and wires
- Electronic scrap, e.g. circuit boards





Only ferrite magnets and not rare earth magnets are used in external rotor motors from ebm-papst Mulfingen GmbH & Co. KG.

⇒ Ferrite magnets can be disposed of in the same way as normal iron and steel.

Electrical insulating materials on the product, in cables and wires are made of similar materials and are therefore to be treated in the same manner.

The materials concerned are as follows:

- · Miscellaneous insulators used in the terminal box
- Power cables
- · Cables for internal wiring
- · Electrolytic capacitors

Dispose of electronic components employing the proper procedures for electronic scrap.



→ Please contact ebm-papst for any other questions on disposal.





W2E142-BB01-11

AC axial compact fan

ebm-papst Mulfingen GmbH & Co. KG

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Limited partnership · Headquarters Mulfingen
Amtsgericht (court of registration) Stuttgart · HRA 590344

General partner Elektrobau Mulfingen GmbH \cdot Headquarters Mulfingen Amtsgericht (court of registration) Stuttgart \cdot HRB 590142

Nominal data

Туре	W2E142-BB0			
Motor	M2E052-BA			
Phase			1~	1~
Nominal voltag	je	VAC	230	230
Frequency		Hz	50	60
Method of obta	aining data		fa	fa
Valid for appro	val/standard		CE	CE
Speed (rpm)		min-1	2800	3350
Power consum	ption	W	27	28
Current draw		Α	0.12	0.13
Capacitor		μF	1	1
Capacitor volta	age	VDB	400	400
Capacitor stan	dard		S0 (CE)	S0 (CE)
Min. ambient to	°C	-25	-25	
Max. ambient	temperature	°C	75	85

ml = Max. load \cdot me = Max. efficiency \cdot fa = Free air \cdot cs = Customer specification \cdot ce = Customer equipment Subject to change





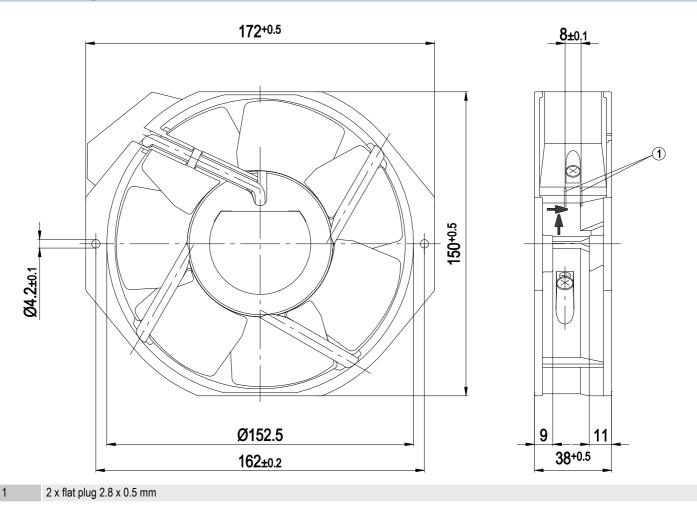
Technical description

Weight	0.83 kg
Size	142 mm
Motor size	52
Rotor surface	Painted black
Blade material	Sheet steel, painted black
Fan housing material	Die-cast aluminum, painted black
Number of blades	7
Airflow direction	V
Direction of rotation	Counterclockwise, viewed toward rotor
Degree of protection	IP22; installation- and position-dependent
Insulation class	"F"
Moisture (F) / Environmental (H) protection class	H0+
Max. permitted ambient temp. for motor (transport/storage)	+ 80 °C
Min. permitted ambient temp. for motor (transport/storage)	- 40 °C
Installation position	Any
Condensation drainage holes	None
Mode	\$1
Motor bearing	Ball bearing
Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system)	< 0.75 mA
Electrical hookup	Plug
Motor protection	Thermal overload protector (TOP) internally connected
Protection class	I (with customer connection of protective earth)
Motor capacitor according to EN 60252-1 in safety protection class	S0
Conformity with standards	EN 60335-1; CE
Approval	EAC

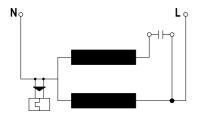




Product drawing

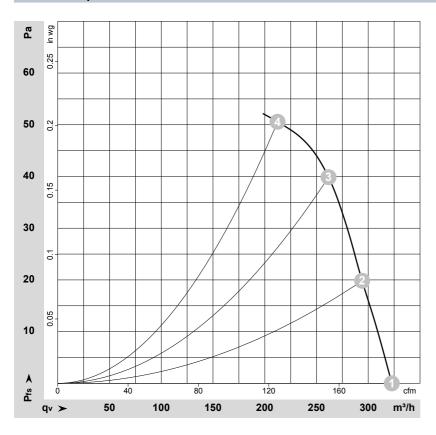


Connection diagram





Curves: Air performance 50 Hz



 $\rho = 1.15 \text{ kg/m}^3 \pm 2 \%$

Measurement: LU-63820-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

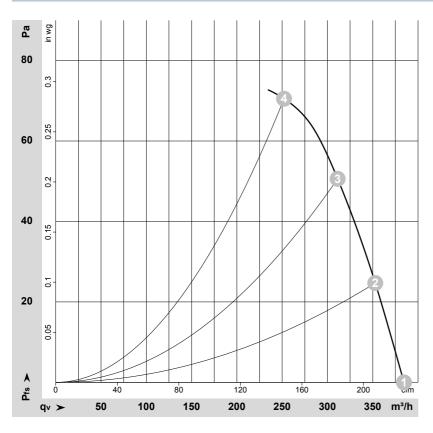
Measured values

	U	f	n	P _e	I	q_V	p _{fs}	q_V	p _{fs}
	V	Hz	min ⁻¹	W	Α	m ³ /h	Pa	cfm	in. wg
1	230	50	2800	27	0.12	325	0	190	0.00
2	230	50	2805	26	0.12	295	20	175	0.08
3	230	50	2785	27	0.12	260	40	155	0.16
4	230	50	2775	27	0.12	210	50	125	0.20

 $U = Voltage \cdot f = Frequency \cdot n = Speed \ (rpm) \cdot P_e = Power \ consumption \cdot I = Current \ draw \cdot q_V = Air \ flow \cdot p_{fs} = Pressure \ increase$



Curves: Air performance 60 Hz



$\rho = 1.15 \text{ kg/m}^3 \pm 2 \%$

Measurement: LU-63821-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	U	f	n	P _e	I	q_V	p _{fs}	q_V	p _{fs}
	V	Hz	min ⁻¹	W	Α	m ³ /h	Pa	cfm	in. wg
1	230	60	3350	28	0.13	385	0	225	0.00
2	230	60	3305	30	0.13	355	25	210	0.10
3	230	60	3260	30	0.13	310	50	185	0.20
4	230	60	3230	31	0.14	250	70	150	0.28

 $U = Voltage \cdot f = Frequency \cdot n = Speed (rpm) \cdot P_e = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Pressure increase (rpm) \cdot P_e = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Pressure increase (rpm) \cdot P_e = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Pressure increase (rpm) \cdot P_e = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Pressure increase (rpm) \cdot P_e = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Pressure increase (rpm) \cdot P_e = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Pressure increase (rpm) \cdot P_e = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Pressure increase (rpm) \cdot P_e = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Pressure increase (rpm) \cdot P_e = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Pressure increase (rpm) \cdot P_e = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Pressure increase (rpm) \cdot P_e = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Pressure increase (rpm) \cdot P_e = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot p_{fs} = Power consumption \cdot I = Current draw \cdot q_V = Air flow \cdot q_$



ebm-papst Mulfingen GmbH & Co. KG

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1. SAFETY REGULATIONS AND INFORMATION

Read these operating instructions carefully before starting work on the device. Observe the following warnings to prevent malfunctions or danger to persons.

These operating instructions are to be regarded as part of the device. The device is only to be sold or passed on together with the operating instructions

These operating instructions may be duplicated and distributed to inform about potential dangers and their prevention.

1.1 Hazard levels for warnings

These operating instructions use the following hazard levels to indicate potentially hazardous situations and important safety regulations:



DANGER

Indicates an imminently hazardous situation which will result in death or serious injury if the specified actions are not taken. Compliance with the instructions is imperative.

WARNING

Indicates a potentially hazardous situation which can result in death or serious injury if the specified actions are not taken. Exercise extreme caution while working.

CAUTION

Indicates a potentially hazardous situation which can result in minor or moderate injury or damage to property if the specified actions are not taken.

NOTE

A potentially harmful situation can occur and, if not avoided, can lead to property damage.

1.2 Staff qualifications

The device may only be transported, unpacked, installed, operated, maintained and otherwise used by suitably qualified, trained and authorized technical staff.

Only authorized specialists are permitted to install the device, to carry out a test run and to perform work on the electrical installation.

1.3 Basic safety rules

The safety hazards associated with the device must be assessed again following installation in the final product.

The locally applicable industrial safety regulations are always to be observed when working on the device.

Keep the workplace clean and tidy. Untidiness in the work area increases the risk of accidents.

Note the following when working on the device:

⇒ Do not perform any modifications, additions or conversions on the device without the approval of ebm-papst.

1.4 Voltage

- Check the device's electrical equipment at regular intervals; see Chapter 5.2 Safety inspection.
- Replace loose connections and defective cables immediately.



DANGER

Electrically charged device Risk of electric shock

→ When working on an electrically charged device, stand on a rubber mat.





CAUTION

Electric charge on capacitor after device is switched off Electric shock, risk of injury

→ Discharge the capacitors before working on the device.



WARNING

Live terminals and connections even with device switched off

Electric shock

→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

CALITION

In the event of a fault, the rotor and the impeller will be energized

The rotor and the impeller have basic insulation.

→ Do not touch the rotor and impeller once installed.

CAUTION

The motor restarts automatically when operating voltage is applied, e.g. after a power failure.

Risk of injury

- → Keep out of the device's danger zone.
- → When working on the device, switch off the line voltage and ensure that it cannot be switched back on.
- → Wait until the device comes to a stop.

1.5 Safety and protective features



DANGER

Protective device missing and protective device not functioning

Without a protective device there is a risk of serious injury, for instance when reaching into the device during operation.

- → Operate the device only with a fixed protective device and quard grille.
- → The fixed protective device must be able to withstand the kinetic energy of a fan blade that becomes detached at maximum speed. There must not be any gaps which it is possible to reach into with the fingers, for example.
- → The device is a built-in component. As the operator, you are responsible for ensuring that the device is secured adequately.
- → Stop the device immediately if you notice a missing or ineffective protective device.

1.6 Mechanical movement



DANGER

Rotating device

Risk of injury to body parts coming into contact with the rotor or the impeller.

- ightarrow Secure the device against accidental contact.
- → Before working on the system/machine, wait until all parts have come to a standstill.

WARNING

Rotating device

Long hair and dangling items of clothing, jewelry and the like can become entangled and be pulled into the device. Injuries can result.

- → Do not wear any loose-fitting or dangling clothing or jewelry while working on rotating parts.
- → Protect long hair with a cap.

1.7 Emissions

WARNING

Depending on the installation and operating conditions, the sound pressure level may exceed 70 dB(A).

Risk of noise-induced hearing loss

- → Take appropriate technical safety measures.
- → Protect operating personnel with appropriate safety equipment such as hearing protection.
- → Also observe the requirements of local agencies.

1.8 Hot surface



CAUTION

High temperature on motor housing

Risk of burns

→ Ensure sufficient protection against accidental contact.

1.9 Transport

NOTE

Transporting the device

- → Transport the device in its original packaging only.
- → Secure the device so it cannot slip, e.g. by using a lashing strip.

1.10 Storage

- Store the device, partially or fully assembled, in a dry place, protected against the weather and free from vibration, in the original packaging in a clean environment.
- ⇒ Protect the device against environmental effects and dirt until final installation.
- We recommend storing the device for no longer than one year in order to guarantee trouble-free operation and the longest possible service life.
- ⇒ Even devices explicitly intended for outdoor use are to be stored as described prior to commissioning.
- ⇒ Maintain the storage temperature, see Chapter 3.5 Transport and storage conditions.





2. INTENDED USE

The device is exclusively designed as a built-in device for conveying air according to its technical data.

Any other usage above and beyond this does not conform with the intended purpose and constitutes misuse of the device.

Customer equipment must be capable of withstanding the mechanical and thermal stresses that can arise from this product. This applies for the entire service life of the equipment in which this product is installed.

Intended use also includes

- Conveying air at an ambient air pressure between 800 mbar and 1050 mbar.
- Using the device within the permitted ambient temperature range; see Chapter 3.5 Transport and storage conditions and Chapter 3.2 Nominal data.
- Operating the device with all protective devices.
- Following the operating instructions.

Improper use

In particular, operating the device in the following ways is prohibited and could be hazardous:

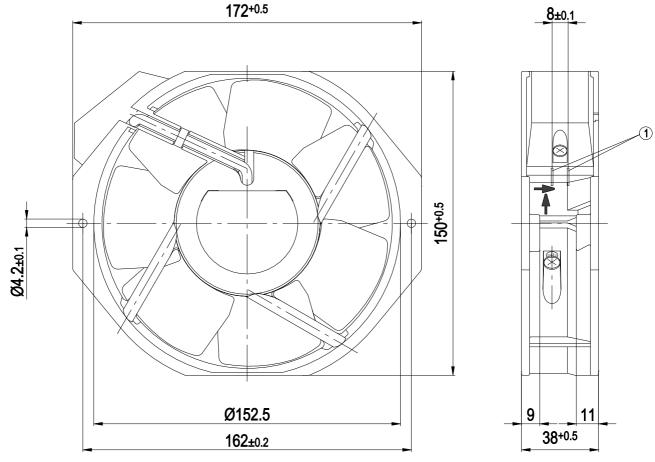
- Operating the device in an unbalanced state, e.g. due to dirt deposits or ice formation.
- Resonant operation, operation with severe vibration. This also includes vibration transmitted to the fan from the customer installation.
- Operation in medical equipment with a life-sustaining or life-support function
- Conveying solids in the flow medium.
- Painting the device
- Connections (e.g. screws) coming loose during operation.
- Conveying air that contains abrasive particles.
- Conveying highly corrosive air, e.g. salt spray. Exception: devices designed for salt spray and correspondingly protected.
- Conveying air with high dust content, e.g. suctioning off sawdust.
- Operating the device close to flammable materials or components.
- · Operating the device in an explosive atmosphere.
- Using the device as a safety component or to perform safety-related functions
- Operation with completely or partially disassembled or manipulated protective devices.
- In addition, all applications not listed among the intended uses.





3. TECHNICAL DATA

3.1 Product drawing



All dimensions in mm.

1 2 x flat plug 2.8 x 0.5 mm

3.2 Nominal data

Motor	M2E052-BA				
Phase	1~	1~			
Nominal voltage / VAC	230	230			
Frequency / Hz	50	60			
Method of obtaining data	fa	fa			
Valid for approval/ standard	CE	CE			
Speed (rpm) / min-1	2800	3350			
Power consumption / W	27	28			
Current draw / A	0.12	0.13			
Capacitor / µF	1	1			
Capacitor voltage / VDB	400	400			
Capacitor standard	S0 (CE)	S0 (CE)			
Min. ambient temperature / °C	-25	-25			
Max. ambient temperature / °C	75	85			

ml = Max. load \cdot me = Max. efficiency \cdot fa = Free air cs = Customer specification \cdot ce = Customer equipment

Subject to change

3.3 Technical description

Weight	0.83 kg	
Size	142 mm	
Motor size	52	
Rotor surface	Painted black	
Blade material	Sheet steel, painted black	
Fan housing material	Die-cast aluminum, painted black	
Number of blades	7	
Airflow direction	V	
Direction of rotation	Counterclockwise, viewed toward rotor	
Degree of protection	IP22; installation- and position-dependent	
Insulation class	"F"	
Moisture (F) /	H0+	
Environmental (H)		
protection class		
Installation position	Any	
Condensation	None	
drainage holes		
Mode	S1	
Motor bearing	Ball bearing	
Touch current	< 0.75 mA	
according to IEC		
60990 (measuring		
circuit Fig. 4, TN		
system)		
Electrical hookup	Plug	
Motor protection	Thermal overload protector (TOP)	
.	internally connected	
Protection class	I (with customer connection of protective	
11-4	earth)	
Motor capacitor	S0	
according to EN 60252-		
1 in safety protection class		
	EN 60335-1; CE	
Conformity with	1EN 60335-1: CE	

Approval	EAC



With regard to cyclic speed loads, note that the rotating parts of the device are designed for a maximum of one million load cycles. If you have special questions, consult ebm-papst for support.

⇒ Use the device in accordance with its degree of protection.

Information on surface quality

The surfaces of the products conform to the generally applicable industrial standard. The surface quality may change during the production period. This has no effect on strength, dimensional stability and dimensional accuracy.

The color pigments in the paints used perceptibly react to UV light over the course of time. This does not however in any way affect the technical properties of the products. The product is to be protected against UV radiation to prevent the formation of patches and fading. Changes in color are not a reason for complaint and are not covered by the warranty.

3.4 Mounting data

⇒ Secure the screws against unintentional loosening (e.g. use self-locking screws).

For screw clearance, see Chapter 3.1 Product drawing

Strength class of	8.8
screws	

Any further mounting data required can be taken from the product drawing or Section Chapter 4.1 Mechanical connection.

3.5 Transport and storage conditions

Max. permitted ambient temp. for motor (transport/ storage)	+ 80 °C
Min. permitted ambient temp. for motor (transport/ storage)	- 40 °C





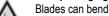
4. CONNECTION AND STARTUP

4.1 Mechanical connection



CAUTION

Cutting and crushing hazard when removing device from packaging



- → Carefully remove the device from its packaging, by the fan housing. Strictly avoid shocks.
- → Wear safety shoes and cut-resistant safety gloves.

NOTE

Damage to the device from vibration

Bearing damage, shorter service life

- → The fan must not be subjected to force or excessive vibration from sections of the installation.
- → If the fan is connected to air ducts, the connection should be isolated from vibration, e.g. using compensators or similar elements.
- → Ensure stress-free attachment of the fan to the substructure.
- Check the device for transport damage. Damaged devices are not to be installed
- ⇒ Install the undamaged device in accordance with your application.



NOTE

Motor capacitor

→ The product is equipped with a motor capacitor with safety protection class P0/S0 according to EN 60252-1. Take this into consideration when fitting it to the end product on the basis of applicable regulations.



CAUTION

Possible damage to the device

If the device slips during installation, serious damage can result.

- → Ensure that the device is securely positioned at its place of installation until all fastening screws have been tightened.
- The fan must not be strained on fastening.

4.2 Electrical connection



DANGER

Voltage on the device

Electric shock

- → Always connect a protective earth first.
- \rightarrow Check the protective earth.



DANGER

Faulty insulation

Risk of fatal injury from electric shock

- → Use only cables that meet the specified installation regulations for voltage, current, insulation material, capacity, etc.
- → Route cables so that they cannot be touched by any rotating parts.

CAUTION

Voltage

The fan is a built-in component and has no disconnecting switch.

- → Only connect the fan to circuits that can be switched off with an all-pole disconnection switch.
- → When working on the fan, secure the system/machine in which the fan is installed so as to prevent it from being switched back on.

NOTE

Water ingress into wires or cables

Water ingress at the customer end of the cable can damage the device

→ Make sure the end of the cable is connected in a dry environment.



Only connect the device to circuits that can be switched off with an all-pole disconnection switch.

4.2.1 Requirements

- ⇒ Check whether the information on the nameplate matches the connection data.
- ⇒ If the motor run capacitor was not installed by ebm-papst, check whether the information on the motor run capacitor matches the information on the nameplate.
- ⇒ Before connecting the device, make sure the power supply matches the device voltage.
- Only use cables designed for the current level indicated on the nameplate.

For determining the cross-section, note the sizing criteria according to EN 61800-5-1. The protective earth must have a cross-section equal to or greater than that of the phase conductor.

We recommend the use of 105 °C cables. Ensure that the minimum cable cross-section is at least

AWG 26 / 0.13 mm².

Protective earth contact resistance according to EN 60335

Compliance with the resistance specifications according to EN 60335 for the protective earth connection circuit must be verified in the end application. Depending on the installation situation, it may be necessary to connect an additional protective earth conductor by way of the extra protective earth terminal provided on the device.

4.2.2 Voltage control



NOTE

Current overshoots may occur if speed control is implemented by transformers or electronic voltage regulators (e.g. phase control). Depending on the type of installation of the device, noise and vibration may also occur in the case of phase control. Vibration can lead to bearing damage and thus premature failure.

4.2.3 Variable frequency drive

Please use a variable frequency drive only after consultation with ebmpapst.



For operation with variable frequency drives, install sinusoidal filters that work on all poles (phase-phase and phase-ground) between the drive and the motor.

During operation with variable frequency drives, an all-pole sine filter protects the motor against high-voltage transients that can destroy the coil insulation system, and against harmful bearing currents.





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Operating instructions

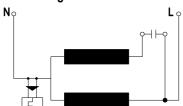
Heating-up of the motor when using a variable frequency drive must be checked by the customer following installation in the end device.







4.3 Connection diagram







4.4 Checking connections

- ⇒ Ensure isolation from supply (all phases).
- ⇒ Make sure a restart is impossible
- Check whether the mating connector is properly engaged with the built-in connector.
- ⇒ Check that the mating connector is correctly attached to the cable.

4.5 Switching on the device

The device may only be switched on if it has been installed properly and in accordance with its intended use, including the required safety mechanisms and professional electrical hookup. This also applies for devices which have already been equipped with plugs and terminals or similar connectors by the customer.



WARNING Hot motor housing

Risk of fire

- → Ensure that no combustible or flammable materials are located close to the fan.
- Before switching on, check the device for visible external damage and make sure the protective devices are functional.
- Check the fan's air flow paths for foreign matter and remove any foreign matter found.
- ⇒ Apply the nominal supply voltage.



NOTE

Damage to the device from vibration

Bearing damage, shorter service life

- → Low-vibration operation of the fan must be ensured over the entire speed control range.
- → Severe vibration can arise for instance from inexpert handling, transportation damage and resultant imbalance or be caused by component or structural resonance.
- Speed ranges with excessively high vibration levels and possibly resonant frequencies must be determined in the course of fan commissioning.
- → Either run through the resonant range as quickly as possible with speed control or find another remedy.
- → Operation with excessively high vibration levels can lead to premature failure.

4.6 Switching off the device

Disconnect the device from the power supply at the supply line's main switch.

5. MAINTENANCE, MALFUNCTIONS, POSSIBLE CAUSES AND REMEDIES

Do not perform any repairs on your device. Send the device to ebmpapst for repair or replacement.



WARNING

Live terminals and connections even with device switched off

Electric shock

→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

CALITION

Electric charge on capacitor after device is switched off Electric shock, risk of injury

→ Discharge the capacitors before working on the device.

CAUTION

The motor restarts automatically when operating voltage is applied, e.g. after a power failure.

Risk of injury

- → Keep out of the device's danger zone.
- → When working on the device, switch off the line voltage and ensure that it cannot be switched back on.
- → Wait until the device comes to a stop.



NOTE

If the device is not operated for a lengthy period in installed condition in a dry environment, it is to be started up and operated at full speed for one hour at least every four months. If the device is not operated for a lengthy period in installed condition in a damp environment (e.g. outdoors), it is to be started up and operated at full speed for at least two hours once a month to move the bearings and allow any condensate that may have ingressed to evaporate.

Malfunction/fault	Possible cause	Possible remedy	
Impeller not running smoothly	Imbalance in rotating parts	Clean the device; replace it if imbalance persists after cleaning. Make sure no weight clips are removed during	
Motor not turning	Mechanical blockage	cleaning. Switch off, isolate from supply and remove mechanical blockage.	
	Line voltage faulty	Check line voltage, restore power supply.	
	Faulty connection	Isolate from supply, correct connection; see connection diagram.	
	Thermal overload protector activated	Allow motor to cool off, locate and rectify cause of error, release restart lockout if necessary	
	Impermissible point of operation	Check point of operation	





Motor	Ambient temperature	Reduce ambient
overtemperature	too high	temperature if possible
	Deficient cooling	Improve cooling



In the event of further malfunctions, contact ebm-papst.

5.1 Cleaning

NOTE

Damage to the device during cleaning

Malfunction possible

- → Do not clean the device using a water jet or high-pressure cleaner.
- → Do not use any acid, alkali or solvent-basedcleaning agents.
- $\ensuremath{\rightarrow}$ Do not use any pointed or sharp-edged objects for cleaning

5.2 Safety inspection

What to check	How to check	How often	What action?
Contact	Visual inspection	At least every	Repair or
protection		6 months	replacement of
cover for			device
intactness or			
damage			
Device for	Visual inspection		Replacement of
damage to		6 months	device
blades and			
housing			
Fastening the	Visual inspection	At least every	Fasten
cables		6 months	
Insulation of	Visual inspection	At least every	Replace cables
cables for		6 months	
damage			
Welds for crack	Visual inspection	At least every	Replace device
formation		6 months	
Abnormal	acoustic	At least every	Replace device
bearing noise		6 months	

5.3 Disposal

For ebm-papst, environmental protection and resource preservation are top priority corporate goals.

ebm-papst operates an environmental management system which is certified in accordance with ISO 14001 and rigorously implemented around the world on the basis of German standards.

Right from the development stage, ecological design, technical safety and health protection are fixed criteria.

The following section contains recommendations for ecological disposal of the product and its components.

5.3.1 Country-specific legal requirements



NOT

Country-specific legal requirements

Always observe the applicable country-specific legal regulations with regard to the disposal of products or waste occurring in the various phases of the life cycle. The corresponding disposal standards are also to be heeded.

5.3.2 Disassembly

Disassembly of the product must be performed or supervised by qualified personnel with the appropriate technical knowledge. The product is to be disassembled into suitable components for disposal employing standard procedures for motors.



WARNING

Heavy parts of the product may drop off. Some of the product components are heavy. These components could drop off during disassembly.

This can result in fatal or serious injury and material damage.

→ Secure components before unfastening to stop them falling.

5.3.3 Component disposal

The products are mostly made of steel, copper, aluminum and plastic. Metallic materials are generally considered to be fully recyclable. Separate the components for recycling into the following categories:

- · Steel and iron
- Aluminum
- · Non-ferrous metal, e.g. motor windings
- Plastics, particularly with brominated flame retardants, in accordance with marking
- Insulating materials
- Cables and wires
- · Electronic scrap, e.g. circuit boards

Only ferrite magnets and not rare earth magnets are used in external rotor motors from ebm-papst Mulfingen GmbH & Co. KG.

⇒ Ferrite magnets can be disposed of in the same way as normal iron and steel

Electrical insulating materials on the product, in cables and wires are made of similar materials and are therefore to be treated in the same

The materials concerned are as follows:

- Miscellaneous insulators used in the terminal box
- Power cables
- Cables for internal wiring
- Electrolytic capacitors

Dispose of electronic components employing the proper procedures for electronic scrap.



→ Please contact ebm-papst for any other questions on disposal.



