

PART NUMBER	REV	FIRST USED
853787-2	B	1-471273-3

1 RECOMMENDED SPARE PARTS
 2 TO BE USED WITH REV L OR LATER

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

853787-2

APPLICATOR PARTS LIST				TYPE HINGEBAR .250 FASTON FLAG				APPLICATOR PARTS LIST				TYPE HARDWARE							
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
1	WIRE CRIMPER	1	473070-2	42	FRONT STAB.BAR	1	811006-1	201	SCREW, SOC. SET	8-32	.25	4	4-21006-0	242	NUT, HEX	1/4-28	-	2	21020-7
2	INS. CRIMPER	1	473128	43	-	-	-	202	SCREW, SOC. SET	8-32	.19	1	3-21006-9	243	SCREW, SHC	4-40	.25	2	1-21000-3
3	ANVIL	1	810152-2	44	HINGE BLOCK & STAB.	1	810974-1	203	SCREW, SHC	8-32	.50	4	2-21000-7	244	SCREW, SHC	10-32	.62	2	3-21000-6
4	ANVIL INSERT	1	679893-1	45	HINGE PIN	1	811007-1	204	NUT, HEX	10-32	-	1	21068-7	245	-	-	-	-	-
5	SHEAR BLADE	1	853852-2	46	GUIDE, SHEAR BLADE	1	853905-1	205	WASHER, FLAT	#10	-	1	21108-7	246	-	-	-	-	-
6	REAR SHEAR PLATE	1	853860-2	47	HINGE BAR	1	565062-4	206	SCREW, FHSC	8-32	.38	2	2-21003-3	247	-	-	-	-	-
7	SHEAR BLADE SPRING	1	810410-1	48	HINGE BAR SPRING	2	3-23846-5	207	SCREW, SHC	6-32	.25	2	1-21000-8	248	-	-	-	-	-
8	FRONT SHEAR PLATE	1	388632-3	49	STRIP GUIDE STOP	2	853851-1	208	SCREW, SOC SET SELF-LOC	8-32	.38	2	4-21008-2	249	-	-	-	-	-
9	REAR ANVIL SPACER PL	-	-	50	STRIP HOLD DOWN	1	810411	209	SCREW, SHC	1/4-20	.75	2	21001-4	250	-	-	-	-	-
10	FRONT ANVIL SPACER PL	-	-	51	SPACER-COMP. SPRING	2	811070-1	210	PIN, SLOTTED SPRING	∅ .187	2.00	2	1-21029-7	251	-	-	-	-	-
11	TOOL SPACER	-	-	52	CAM FOLLOWER HOLDER	1	810409	211	SCREW, SOC SET SELF-LOC	8-32	.25	2	4-21008-0	252	-	-	-	-	-
12	CRIMP SPACER	-	-	53	CAM FOLLOWER	1	24746-1	212	SCREW, SOC SET	10-32	.25	2	5-21006-0	253	-	-	-	-	-
13	FRONT STRIP GUIDE	1	811052-1	54	SPRING BRACKET	1	810418	213	NUT, HEX	8-32	-	2	21068-6	254	-	-	-	-	-
14	REAR STRIP GUIDE	1	388621-1	55	CAM FOLLOWER SPRING	1	810408	214	SCREW, SHC	8-32	.38	2	2-21000-6	255	-	-	-	-	-
15	RAM	1	473828	56	HOOK HOLDER	1	810419	215	SCREW, HEX HD CAP	3/8-16	.75	2	2-21015-9	256	-	-	-	-	-
16	RAM RETAINER PLATE	1	465004-2	57	SHEAR PICK-UP HOOK	1	810416	216	-	-	-	-	257	-	-	-	-	-	-
17	ADJ. PLATE	1	811010-1	58	HOLD DOWN-HINGE BAR	1	811009-1	217	SCREW, SHC	5/16-18	.75	2	1-21001-8	258	NUT, HEX	6-32	-	1	21068-5
18	PROTECTIVE PLUG	1	23141-1	59	DEPRESSOR SCREW	1	810642-1	218	PIN, SLOTTED SPRING	∅ .250	1.00	2	4-21029-7	259	SCR, SOC SET SELF-LOC	1/4-20	.50	1	2-21519-3
19	APPLICATOR MOUNT ASSY.	-	-	60	WASHER	4	376482	219	SCREW, HEX HD CAP	3/8-16	1.25	2	3-21015-2	260	-	-	-	-	-
20	BASE PLATE	1	465238-1	61	FEED FINGER SPRING	1	810421-1	220	WASHER, FLAT (SPECIAL)	3/8 ID	-	2	371178	-	-	-	-	-	-
21	BASE BLOCK	-	-	62	PIN, DOWEL	1	1-21030-5	221	SCREW, SHC	1/4-20	.88	2	21001-5	-	-	-	-	-	-
22	STRIP GUIDE PLATE	-	-	63	MICRO SWITCH	1	23496-1	222	SCREW, SOC. SET	1/2-13	1.00	2	4-21007-7	-	-	-	-	-	-
23	ANVIL HOLDER	1	810423	64	COVER, MICRO SWITCH	1	22689-2	223	SCREW, SHC	5/16-18	.62	2	1-21001-7	-	-	-	-	-	-
24	AUX. ANVIL HOLDER	-	-	65	BRACKET, MICRO SWITCH MISCELLANEOUS	1	811074-1	224	WASHER, FLAT	#8	-	2	21108-6	-	-	-	-	-	-
25	STRIPPER	-	-	66	CONNECTOR	1	22787-2	225	PIN, SLOTTED SPRING	∅ .062	.50	-	21028-6	-	-	-	-	-	-
26	STRIPPER MOUNT	-	-	67	SCREW, HOOK HOLDER	1	810413	226	SCREW, SHC	10-32	.31	2	7-21000-6	-	-	-	-	-	-
27	RETAINER PLATE	-	-	68	-	-	-	227	SCREW, BHSC	8-32	.38	1	2-21002-1	-	-	-	-	-	-
28	STRIPPER MOUNT BRACKET	-	-	69	SPACER, ANVIL HOLDER	1	811223-1	228	SCREW, SHC	1/4-20	.50	1	21001-2	-	-	-	-	-	-
29	STRIPPER BUSHING	-	-	70	LEAD WIRE	1	465918-1	229	SCREW, SHC	1/4-20	.25	1	9-21001-0	-	-	-	-	-	-
30	STOCK DRAG	1	811063-1	71	PIN, DOWEL	1	465702-1	230	SCREW, SHC	6-32	1.25	2	7-21000-3	-	-	-	-	-	-
31	STOCK DRAG HANDLE	-	-	72	-	-	-	231	WASHER, FLAT	#6	-	4	21108-5	-	-	-	-	-	-
32	STOCK DRAG STUD	-	-					232	NUT, HEX	6-32	-	2	21068-5	-	-	-	-	-	-
33	STOCK DRAG SPRING	2	810135					233	SCREW, SHC	10-32	.38	2	3-21000-1	-	-	-	-	-	-
34	STOCK DRAG ADJ. SCREW	-	-					234	SCREW, SHC	1/4-20	.50	2	21001-2	-	-	-	-	-	-
35	FEED FINGER HOLDER	1	810131					235	SCREW, SOC. SET	1/4-20	.38	1	21007-1	-	-	-	-	-	-
36	FEED FINGER	1	810422					236	SCREW, BHSC	6-32	.25	4	1-21002-6	-	-	-	-	-	-
37	FEED FINGER TIP	1	810420					237	SCREW, SHC	8-32	.25	1	2-21000-5	-	-	-	-	-	-
38	FEED FINGER STUD	1	810414-1					238	SCREW, SHC	10-32	.50	1	3-21000-5	-	-	-	-	-	-
39	BASE CASTING	1	570238					239	SCREW, SHC	8-32	.88	1	3-21000-0	-	-	-	-	-	-
40	GUARD ASSEMBLY	1	457698-4					240	SCREW, SHC	10-32	.50	1	3-21000-9	-	-	-	-	-	-
41	-	-	-					241	PIN, SLOTTED SPRING	∅ .125	.25	-	9-21028-0	-	-	-	-	-	-
								242	SCREW, SOC. SET	1/4-28	1.00	2	7-21007-7	-	-	-	-	-	-

EXPLODED VIEW A-6004-3, -4

REMARKS:

THIS APPLICATOR IS TO BE USED ON AMP-O-ELECTRIC 1-471273-3

SERIAL NO. DATE SHIPPED DR.

CUSTOMER NAME AND ADDRESS CHK'D

APP'D

LOG NO SHEET REV

REVISION RECORD APP DATE

NOTES:

ITEMS 210, 225, 241 FOR REPAIR ONLY

LOC A
DIST 4

B	0150-7472-97	TB	1-97		
A	REVISED	CE	11-94		
P	F	L	T	R	

DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
QTY REQD PER ASSY		PARTS LIST	
MATL	HT TR	FIN	
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED.			
DR 10-19-93	APP 10-25-93		
P. MATHIAS	B. WOLFE		
CHK 10-25-93	REL 7/19/94		
C. ERISMAN	B. MORGAN		
NAME HINGE BAR APPLICATOR		MACHINE REF TAB-LOC APPL	
SCALE	DWG NO	SHEET	REV
	853787-2	1 of 1	B

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