

REVISION M

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DESIGNED & DIMENSIONED IN MILLIMETERS [INCHES]

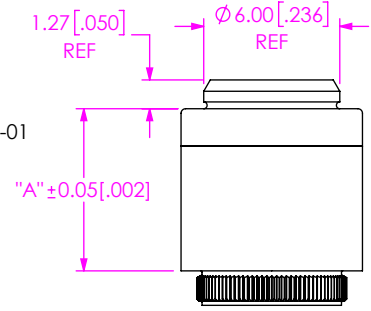
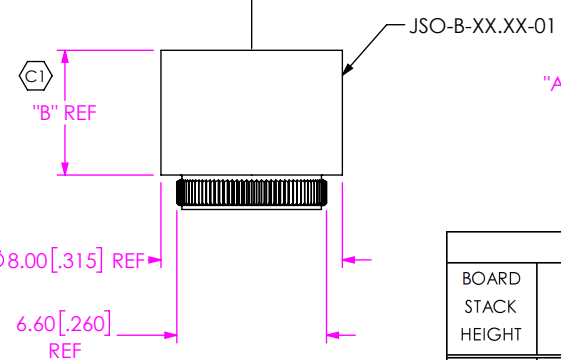
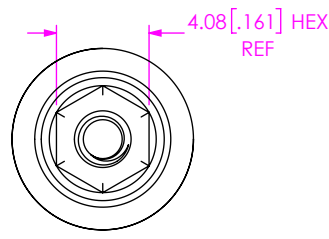
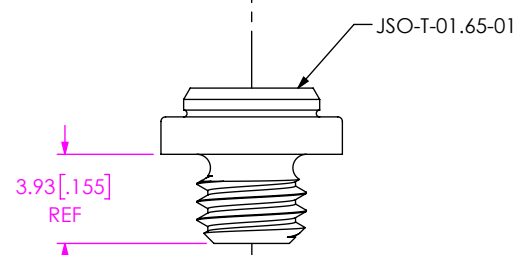
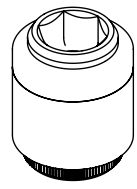
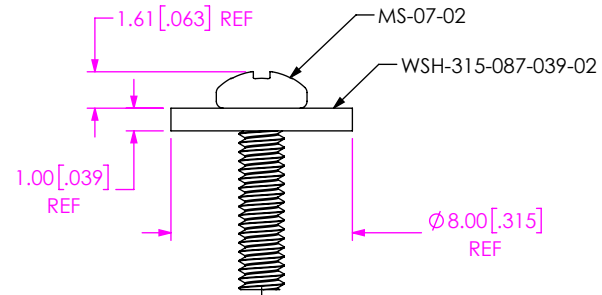
JSO-XXXX-XX-X

BOARD STACK HEIGHT
 -0415, -0500, -0515, -0700, -0715, -0815, -1000, -1015, -1115, -1215, -1600, -1615, -1765, *-3500

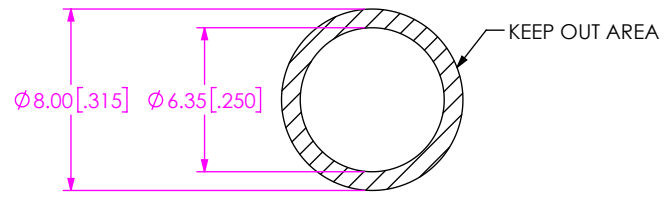
LOCKING OPTION
 -L: LOCKING COMPOUND (NOT AVAILABLE WITH -01 LEAD STYLE, REQUIRED FOR -03 LEAD STYLE)

LEAD STYLE
 -01: PRESS-IN (FOR STACK HEIGHTS -0415, -0500, -0515, -0700, -0715, -0815, -1000, -1215, -1600, -1765 ONLY)
 -03: THREADED (FOR STACK HEIGHTS -0815, -1015, -1115, -1215, -1615, *-3500 ONLY) (SEE SHT 2, FIG 2)

*=NOT TOOLED



RECOMMENDED BOARD CUTOUT (-01: PRESS-IN AND JACK SCREW)



† TABLE 2 - BOM

FINISHED GOOD	STAND-OFF BASE	JACK SCREW	SCREW	NUT	WASHER
JSO-0415-01	JSO-B-02.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-0500-01	JSO-B-03.35-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-0515-01	JSO-B-03.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-0700-01	JSO-B-05.35-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-0715-01	JSO-B-05.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-0815-01	JSO-B-06.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-0815-03-L	JSO-B-06.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-1000-01	JSO-B-08.35-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-1015-03-L	JSO-B-08.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-1115-03-L	JSO-B-09.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-1215-01	JSO-B-10.50-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-1215-03-L	JSO-B-10.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-1600-01	JSO-B-14.35-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
JSO-1615-03-L	JSO-B-14.50-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02
JSO-1765-01	JSO-B-16.00-01	JSO-T-01.65-01	MS-07-02	N/A	WSH-315-087-039-02
*JSO-3500-03-L	*JSO-B-33.35-03-L	JSO-T-01.65-01	MS-07-02	SN-03-02	WSH-315-087-039-02

(* = NOT TOOLED)

† QTY = 1 FOR ALL COMPONENTS

TABLE 1

BOARD STACK HEIGHT	"A"	"B"
-0415	4.15 [0.163]	2.500 [0.0984]
-0500	5.00 [0.197]	3.350 [0.1319]
-0515	5.15 [0.203]	3.500 [0.1378]
-0700	7.00 [0.276]	5.350 [0.2106]
-0715	7.15 [0.281]	5.500 [0.2165]
-0815	8.15 [0.321]	6.500 [0.2559]
-1000	10.00 [0.394]	8.350 [0.3287]
-1015	10.15 [0.400]	8.500 [0.3346]
-1115	11.15 [0.439]	9.500 [0.3740]
-1215	12.15 [0.478]	10.500 [0.4134]
-1600	16.00 [0.630]	14.350 [0.5650]
-1615	16.15 [0.636]	14.500 [0.5709]
-1765	17.65 [0.695]	16.000 [0.6299]
*-3500	35.00 [1.378]	33.350 [1.3130]

* = NOT TOOLED

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE:
 DECIMALS ANGLES
 X.X: ±0.3 [01]
 X.XX: ±0.13 [005]
 X.XXX: ±0.051 [0020]
 MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:1
 STAINLESS STEEL
 LOCKING COMPOUND

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 e-Mail: info@SAMTEC.com code 55322

DESCRIPTION: JACK SCREW STAND-OFF
 DWG. NO. JSO-XXXX-XX-X
 BY: KYLE B 2/4/2014 SHEET 1 OF 2

PATENT PENDING

- NOTES:
- Ⓢ REPRESENTS CRITICAL DIMENSION
 - STANDOFFS TO BE USED WITH 1.57[0.062]MIN THICK BOARDS.
 - COMPONENTS ARE TO BE BULK PACKAGED IN SEPARATE BAGS AND SHOULD NOT LIST INDIVIDUAL COMPONENT QUANTITY ON THE LABEL. ALL COMPONENT BAGS ARE TO BE PACKAGED IN A LARGER BAG WITH THE FINAL PART NUMBER QUANTITY OF ASSEMBLIES ON THE LABEL.
 - STANDOFFS ARE DESIGNED 0.15MM LONGER THAN CONNECTOR STACK HEIGHTS TO ALLOW FOR PROCESSING VARIABLES.
 - TORQUE TO 2.5 – 3.5 IN*LB'S TO SECURE FASTENER IN A STATIC ENVIRONMENT ASSUMING RECOMMENDED BOARD TO BOARD DISTANCES ARE ACHIEVED WITHOUT DAMAGE TO THE PCB, HARDWARE OR OTHER COMPONENTS.

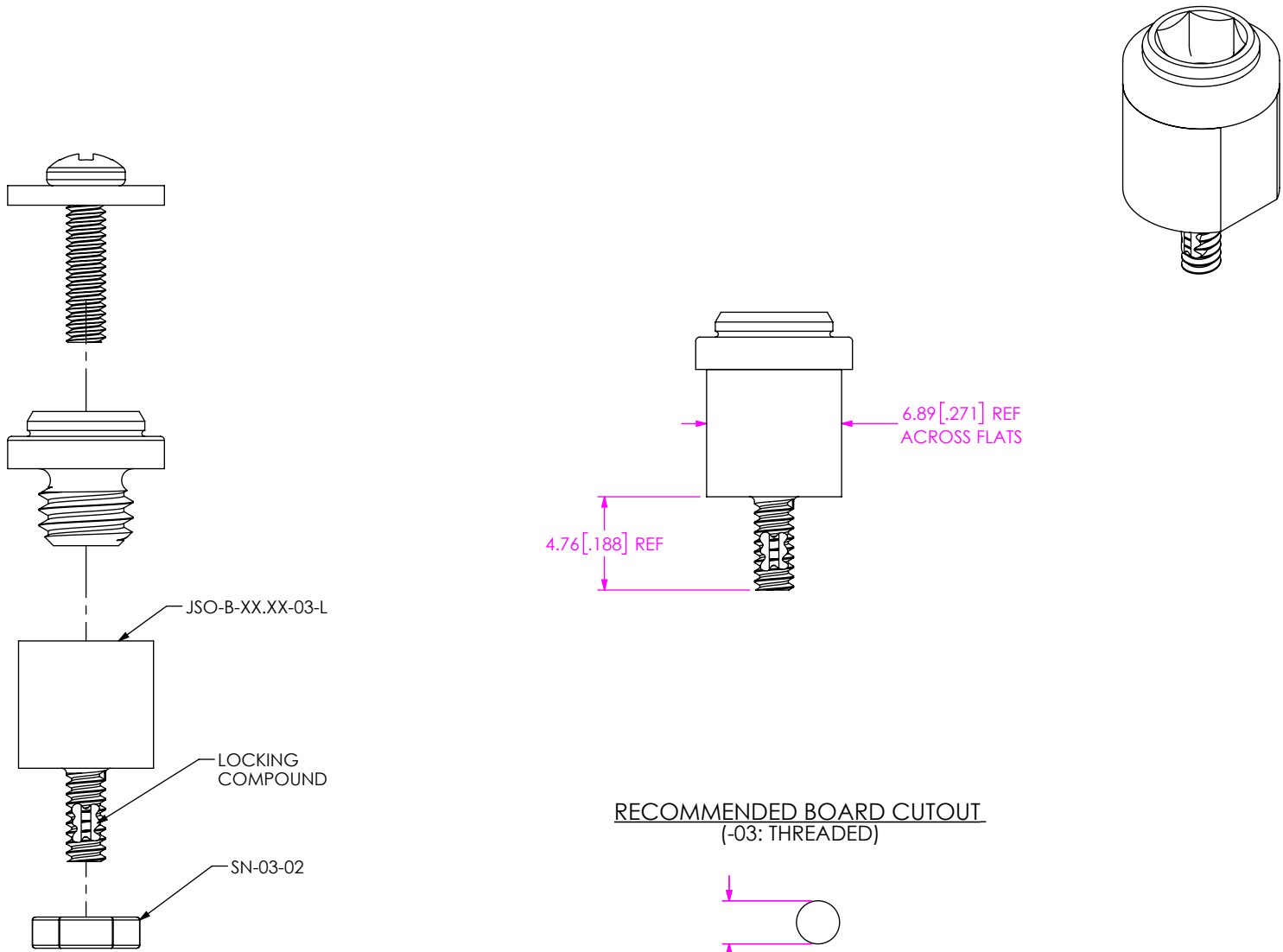
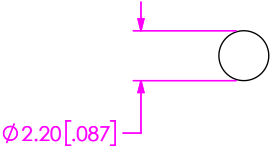


FIG 2
JSO-XXXX-03-L
(SAME AS FIG 1, EXCEPT AS SHOWN)

RECOMMENDED BOARD CUTOUT
(-03: THREADED)



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DO NOT SCALE DRAWING
SHEET SCALE: 3:1

samtec
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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:	JACK SCREW STAND-OFF
DWG. NO.	JSO-XXXX-XX-X
BY: KYLE B	2/4/2014
SHEET 2 OF 2	