

- 3. % of Thread for Tapped Holes: Form Tap 55 | Cut Tap 65
- 4: Threads are Supplied Cut or Rolled at RAF's Option Unless Noted on Order.
- 5. Threads are to Commercial 2A and 2B Standards per Handbook H-28 (Part 1)
- 6. All Drawing Dimensions are in Inches Unless Noted Otherwise
- 7. ASME Y14.5M 2009
- 8. Unless otherwise specified; Edge Breaks, Radii or Countersinks 0.005-0.015



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TOLERANCES
ALL DIMENSIONS ARE INCHES
(UNLESS OTHERWISE SPECIFIED)
METALLIC
LENGTHS </=: 6 INCHES ± 0.005
LENGTH >: 6 INCHES ± 0.010

LENGTH >: 6 INCHES ±0.010
DIAMETERS: ±0.005
NON-METALLIC
LENGTH: ±0.010 DIAMETERS: ±0.010

NON-METALLIC

LENGTH: ±0.010 DIAMETERS: ± 0.010

INTERNAL THREADS:

MINIMUM THREAD DEPTH

8239-1032-A

COMPONENT

ROUND INTERNAL THREAD HANDLE

0.78

SHEET

1 of 1

**HANDLES**