



LAYOUT SHOWN AS EXAMPLE

Keying Shown as example

**CHARACTERISTICS**

- Standard : Based on MIL-DTL-38999 Series III
- Shell Material : Composite
- Shell Plating : Olive drab Cadmium
- Insulator : Thermoplastic
- Contacts : Copper Alloy
- Seals & Grommet : Silicon Elastomer
- Contact Plating : Gold over copper Alloy 0.8µm minimum
- Durability : 500 Mating cycles
- Delivered with Souriau contacts and Accessories
- Temperature Range : -65°C to +175°C
- Salt Spray : 2000 hours

| Connector dimension |          |
|---------------------|----------|
| Dim                 | Nominal  |
| ØS                  | 32.5 Max |
| Z'                  | 31.5 Max |
| VV THREAD           | M22x1-6g |

SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)

| Country | Jurisdiction & Control List |
|---------|-----------------------------|
| FR      | Not Listed                  |

**PN: 8D515J18HC**

|              |            |                          |                         |
|--------------|------------|--------------------------|-------------------------|
| A            | 19-10-2016 | First Release            |                         |
| ISS          | DATE       | Latest modification - by | MOD N°                  |
| Designed By: |            | Date:                    | <b>CUSTOMER DRAWING</b> |

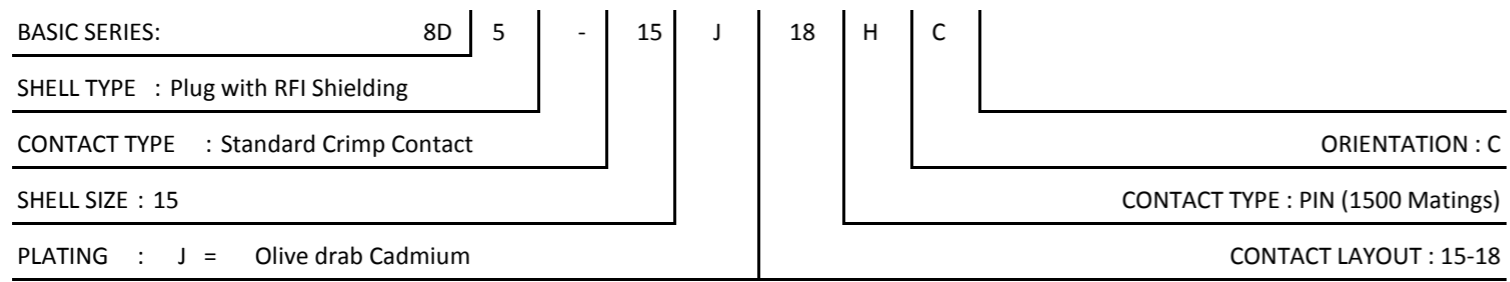
**TITLE** Composite Plug 8D series

|       |  |                            |                 |
|-------|--|----------------------------|-----------------|
| SCALE |  | General linear Tolerances: | NPRDS / PROJECT |
| NA    |  | ±--                        | <b>859</b>      |

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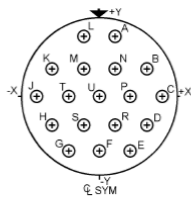
|           |                                    |  |            |
|-----------|------------------------------------|--|------------|
| FORMAT    | <b>SOURIAU DRG N° 8D515J18HC-C</b> |  | SHEET      |
| <b>A3</b> |                                    |  | <b>1/2</b> |



4  
3  
2  
1

4  
3  
2  
1

Contact Layout



| Contacts<br>(Insert arrangement 15-18) |             |             |                     |             |             |
|--|-------------|-------------|---------------------|-------------|-------------|
| Contact position ID                    | Location    |             | Contact position ID | Location    |             |
|  | X-axis (mm) | Y-axis (mm) |                     | X-axis (mm) | Y-axis (mm) |
| A                                      | +065 (1.65) | +252 (6.40) | K                   | -195 (4.95) | +113 (2.87) |
| B                                      | +195 (4.95) | +113 (2.87) | L                   | -065 (1.65) | +252 (6.40) |
| C                                      | +260 (6.60) | +000 (0.00) | M                   | -065 (1.65) | +113 (2.87) |
| D                                      | +195 (4.95) | -113 (2.87) | N                   | +065 (1.65) | +113 (2.87) |
| E                                      | +130 (3.30) | -225 (5.72) | P                   | +130 (3.30) | +000 (0.00) |
| F                                      | +000 (0.00) | -225 (5.72) | R                   | +065 (1.65) | -113 (2.87) |
| G                                      | -130 (3.30) | -225 (5.72) | S                   | -065 (1.65) | -113 (2.87) |
| H                                      | -195 (4.95) | -113 (2.87) | T                   | -130 (3.30) | +000 (0.00) |
| J                                      | -260 (6.60) | +000 (0.00) | U                   | +000 (0.00) | +000 (0.00) |

| Shell size | Arrangement no. | Number of contacts | Size contacts | Service rating | Contact location | Supersedes |
|------------|-----------------|--------------------|---------------|----------------|------------------|------------|
| 15         | -18             | 18                 | 20            | I              | All              | MS20052-18 |

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| <b>TITLE</b>   | Composite Plug 8D series           |                            |   |
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| NA             |                                    | ±--                        | <b>859</b>  |
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| FORMAT         | <b>SOURIAU DRG N° 8D515J18HC-C</b> |                            | SHEET 2/2   |