

1. PART NUMBER CHANGES AND/OR DESIGN CHANGES AFFECTING ITEM INTERCHANGEABILITY REQUIRE PRIOR TYCO ELECTRONICS APPROVAL AND AUTHORIZATION BY REVISION TO THIS DRAWING.

2. MATERIALS:

HOUSINGS: THERMOPLASTIC, GLASS REINFORCED, UL94V-0 FLAMMABILITY RATED, COLOR-BLACK. PIN CONTACTS: COPPER ALLOY RETENTION CLIPS: BERYLLIUM COPPER OR STAINLESS STEEL

3. FINISHES: CONTACTS: SILVER PLATE 5.08um MIN. THK. OVER NICKEL 1.02um MI. THK.

/4ackslash PIN CONTACTS INSTALLED IN THE CONNECTOR ASSEMBLY. USED FOR INFORMATION ONLY.

/5\ MOUNTING HARDWARE: SHOULDER SCREW REF. TYCO ELECTRONICS P/N 1650596-1 TO BE ORDERED SEPARATELY, SHOWN FOR REFERENCE ONLY.

6. REFERENCE DIMENSION (X.XX) IS WITHOUT TOLERANCE AND

/7\ ITEM PROVIDED TO THIS SPECIFICATION TO BE PERMANENTLY IDENTIFIED PER THE FOLLOWING IDENTIFIER:

> YEAR __ __WEEK TYCO ELECTRONICS P/N DATE CODE (e.g. 0225) XXXX XXXXXXX-X

TABLE - PIN CONNECTOR PN 6643740-1					
	PART NUMBER	DESCRIPTION	POSITION	QTY	
	1648684-1	HOUSING, PIN, FRONT	N/A	1	
	1648685-1	HOUSING, PIN, REAR INSERT	N/A	1	
	1650486-1	RETENTION CLIP, SIZE #0	1-4	4	
1766841-1 SC		SCREW, SELF TAPPING, Ø2.5 X 10.00mm LONG	N/A	4	
	1766275-1	CONTACT, PIN, #0, M6X1 INT THD	1-4	4	

THIS DRAWING IS A C	ONTROLLED DOCUMENT.	DWN 30MAR2009 ALIM/GRZYBOWSKI CHK - D,ORRIS	Tyco Electronics Corporation	
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 30MAR2009		
mm	OTTIERWISE SI LOITIED.	CHAU/PERCHERKE	CONNECTOR, PIN	
\(\phi\)	0 PLC ± - 1 PLC ± .5 .2 PLC ± .25 .3 PLC ± -	PRODUCT SPEC — APPLICATION SPEC	IN—LINE QUAD DRAQWE —	
+ -	4 PLC ± - ANGLES ±5	_	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL	FINISH	WEIGHT	A300779 $C-6643740$ $-$	
_	_	CUSTOMER DRAWING	SCALE 1:1 SHEET 1 OF 4 REV B	

1470-19 (1/08)





