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LOC DIST


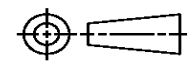
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

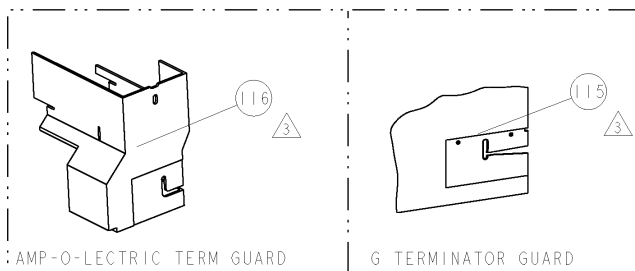
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	 TE Connectivity		
DIMENSIONS:		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
		PRODUCT SPEC	RESTRICTED TO		
		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	WEIGHT	A3	C-	
		SCALE	SHEET	OF	REV

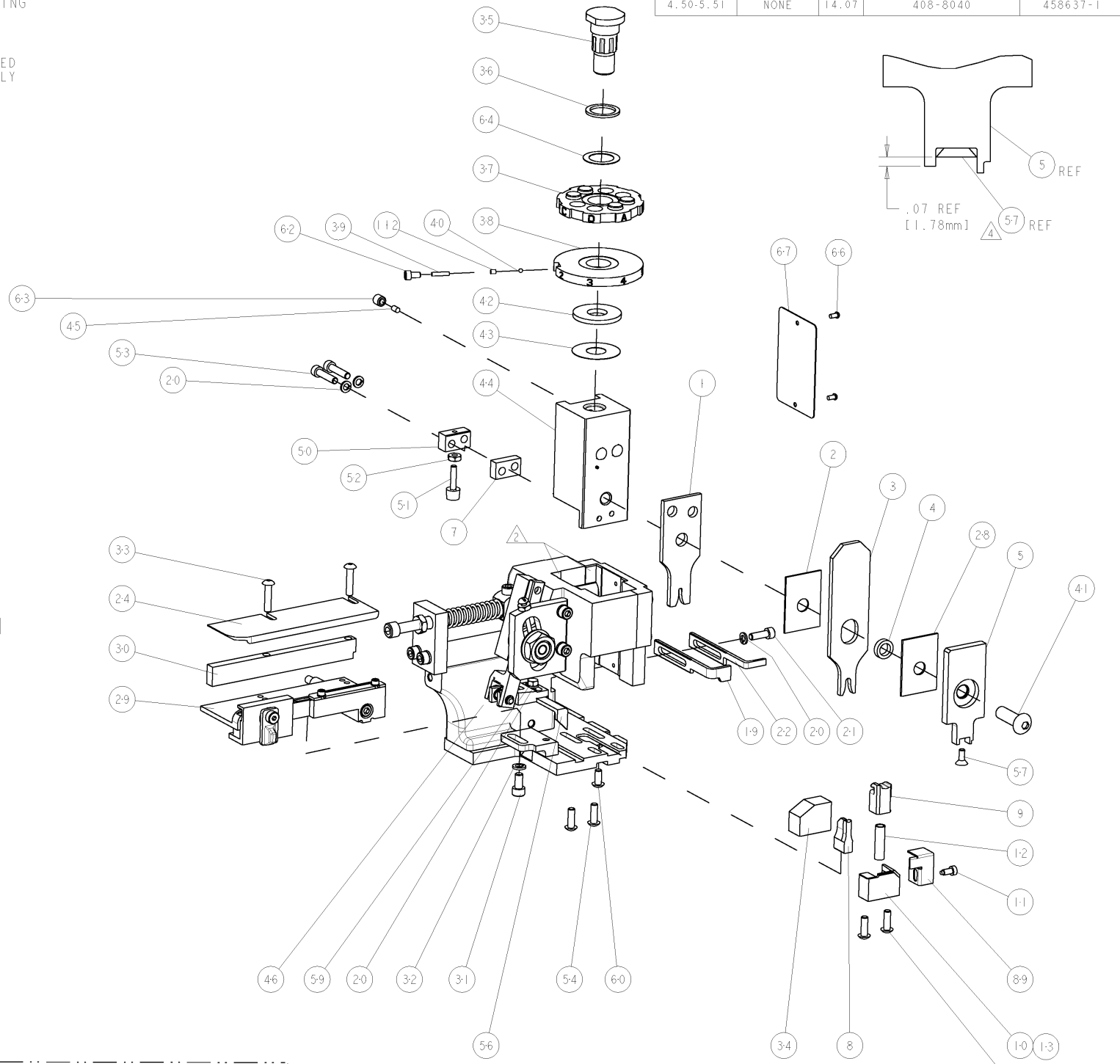
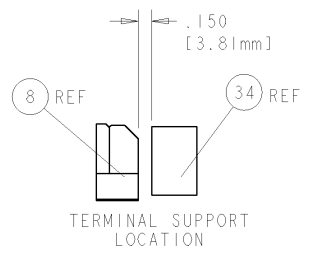
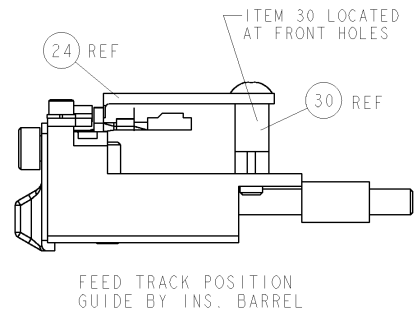
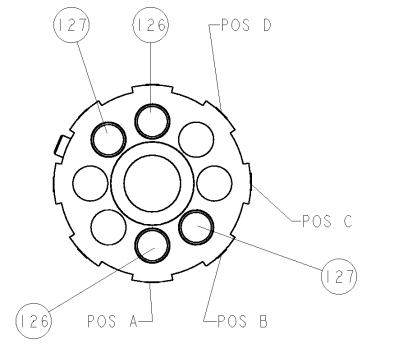
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852842-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852842-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852842-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852842-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852842-7	A	-	-	-	SPARE PARTS



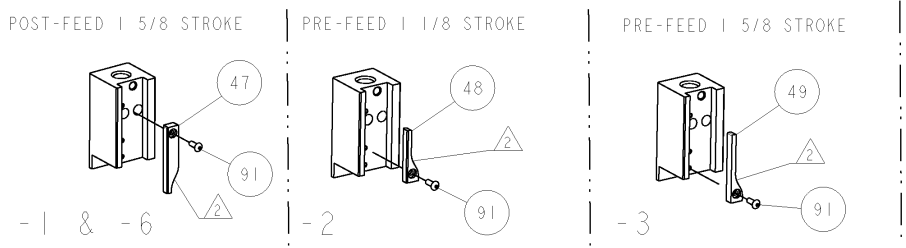
TE PN		MITSUBISHI		MITSUBISHI TERMINAL-MITSUBISHI CRIMP SPECS	
1949965	-	MT095-76050	-	-	-
-	-	-	-	CRIMP HEIGHT	WIRE SIZE
-	-	-	-	A 0.95mm.05/- .05 [.037+ .002/- .002]	0.5mm2
-	-	-	-	B 0.90mm.05/- .05 [.035+ .002/- .002]	0.3mm2
-	-	-	-	C	-
-	-	-	-	D	-
SEAL PN	-	CRIMP	SIZE	TYPE	RANGE
1572260	RS610-01100	WIRE	1.98mm [.078]	F	0.3-0.5mm2
-	-	INSUL	3.76mm [.148]	O	Ø3.607 MAX [5]
WIRE STRIP LENGTH	4.50-5.51	TERM APPL. SPEC	NONE	FEED	14.07
-	-	-	-	APPLICATOR INSTRUCTIONS	408-8040
-	-	-	-	SET UP GAGE	458637-1

LOC	DIST	REVISIONS			
A	66	REV	DESCRIPTION	DATE	OWN
-	-	A	RELEASED	04JUN2009	LG

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- △ THE INSULATION MAX VALUE LISTED IS FOR THE TERMINAL. THE INSULATION RANGE FOR THE SEAL IS Ø1.8-2.1mm [.071-.083].



-	2	2	2	2	-	4-354779-9	PIN, WIRE DISC, .3235	127
-	2	2	2	2	-	4-354779-5	PIN, WIRE DISC, .3215	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	-	REF	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-3	WASHER, RAM (.110)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-2	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
△	-	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	-	-	-	-	3-22280-3	SPRING, COMPRESSION	12
△	-	-	-	-	-	690461-2	STOP, SHEAR	11
△	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
△	-	-	-	-	-	318707-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1633767-7	ANVIL, COMBINATION	8
△	-	-	-	-	-	6-240641-5	SPACER	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	3-238011-8	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	4-1633510-2	CRIMPER, INSUL O	3
△	1	1	1	1	-	455888-8	SPACER, CRIMPER	2
△	1	1	1	1	-	2-1633609-9	CRIMPER, WIRE	1



DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: USMAT2009		Tyo Electronics	
10 PLC	±.01	10 PLC	±.01	CHK: USMAT2009	Tyo Electronics		
2 PLC	±.001	2 PLC	±.001	APP: USMAT2009	Harrisburg, PA 17105-3688		
3 PLC	±.0001	3 PLC	±.0001	NAME: USMAT2009	SIDE FEED HDM APPLICATOR		
4 PLC	±.0001	4 PLC	±.0001	PRODUCT SPEC	-		
ANGLES	±	APPLICATION SPEC	-				
MATERIAL	FINISH	WEIGHT	SCALE	CARE CODE	DRAWING NO	RESTRICTED TO	
-	-	-	3:5	A1	00779	1852842	-
CUSTOMER DRAWING		SCALE		SHEET		REV	
-		3:5		1		A	

CUSTOMER VIEWABLE ASSEMBLY