



LAYOUT SHOWN AS EXAMPLE

Keying Shown as example

| Connector dimension |          |
|---------------------|----------|
| Dim                 | Nominal  |
| ØS                  | 38.5 Max |
| Z                   | 31 Max   |
| VV THREAD           | M28x1-6g |

**CHARACTERISTICS**

- Standard : Based on MIL-DTL-38999 Series III
- Shell Material : Stainless Steel
- Shell Plating : Passivated
- Insulator : Thermoplastic
- Contacts : Copper Alloy
- Seals & Grommet : Silicon Elastomer
- Contact Plating : Gold over copper Alloy 0.8µm minimum
- Durability : 500 Mating cycles
- Delivered without Souriau contacts
- Temperature Range : -65°C to +200°C
- Salt Spray : 500 hours
- Mass : 81.94 g ± 10%

SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)

| Country | Jurisdiction & Control List |
|---------|-----------------------------|
| FR      | Not Listed                  |

**PN: 8D519K35PNL**

|              |            |                          |                         |
|--------------|------------|--------------------------|-------------------------|
| A            | 18-10-2016 | First Release            |                         |
| ISS          | DATE       | Latest modification - by | MOD N°                  |
| Designed By: |            | Date:                    | <b>CUSTOMER DRAWING</b> |

|              |                                       |  |  |
|--------------|---------------------------------------|--|--|
| <b>TITLE</b> | <b>Stainless Steel Plug 8D series</b> |  |  |
|--------------|---------------------------------------|--|--|

|       |  |                            |                 |
|-------|--|----------------------------|-----------------|
| SCALE |  | General linear Tolerances: | NPRDS / PROJECT |
| NA    |  | ±--                        | <b>859</b>      |

|                |                                     |  |
|----------------|-------------------------------------|--|
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| FORMAT         | <b>SOURIAU DRG N° 8D519K35PNL-C</b> |  |

|           |  |       |
|-----------|--|-------|
| <b>A3</b> |  | SHEET |
|           |  | 1/2   |

|                |                         |   |   |    |                                 |    |   |   |   |                        |
|----------------|-------------------------|---|---|----|---------------------------------|----|---|---|---|------------------------|
| BASIC SERIES:  | 8D                      | 5 | - | 19 | K                               | 35 | P | N | L | Delivered W/O Contacts |
| SHELL TYPE :   | Plug with RFI Shielding |   |   |    | ORIENTATION : N                 |    |   |   |   |                        |
| CONTACT TYPE : | Standard Crimp Contact  |   |   |    | CONTACT TYPE : PIN(500 Matings) |    |   |   |   |                        |
| SHELL SIZE :   | 19                      |   |   |    | CONTACT LAYOUT : 19-35          |    |   |   |   |                        |
| PLATING :      | K = Passivated          |   |   |    |                                 |    |   |   |   |                        |

Contact Layout



| Contacts<br>(Insert arrangement 19-35) |             |             |                     |             |             |
|--|-------------|-------------|---------------------|-------------|-------------|
| Contact position ID                    | Location    |             | Contact position ID | Location    |             |
|  | X-axis (mm) | Y-axis (mm) |                     | X-axis (mm) | Y-axis (mm) |
| 1                                      | -357 (9.07) | +090 (2.29) | 34                  | +045 (1.14) | +360 (9.14) |
| 2                                      | -357 (9.07) | +000 (0.00) | 35                  | +045 (1.14) | +270 (6.86) |
| 3                                      | -357 (9.07) | -090 (2.29) | 36                  | +045 (1.14) | +180 (4.57) |
| 4                                      | -279 (7.09) | +225 (5.72) | 37                  | +045 (1.14) | +090 (2.29) |
| 5                                      | -279 (7.09) | +135 (3.43) | 38                  | +045 (1.14) | +000 (0.00) |
| 6                                      | -279 (7.09) | +045 (1.14) | 39                  | +045 (1.14) | -090 (2.29) |
| 7                                      | -279 (7.09) | -045 (1.14) | 40                  | +045 (1.14) | -180 (4.57) |
| 8                                      | -279 (7.09) | -135 (3.43) | 41                  | +045 (1.14) | -270 (6.86) |
| 9                                      | -279 (7.09) | -225 (5.72) | 42                  | +045 (1.14) | -360 (9.14) |
| 10                                     | -201 (5.11) | +270 (6.86) | 43                  | +123 (3.12) | +315 (8.00) |
| 11                                     | -201 (5.11) | +180 (4.57) | 44                  | +123 (3.12) | +225 (5.72) |
| 12                                     | -201 (5.11) | +090 (2.29) | 45                  | +123 (3.12) | +135 (3.43) |
| 13                                     | -201 (5.11) | +000 (0.00) | 46                  | +123 (3.12) | +045 (1.14) |
| 14                                     | -201 (5.11) | -090 (2.29) | 47                  | +123 (3.12) | -045 (1.14) |
| 15                                     | -201 (5.11) | -180 (4.57) | 48                  | +123 (3.12) | -135 (3.43) |
| 16                                     | -201 (5.11) | -270 (6.86) | 49                  | +123 (3.12) | -225 (5.72) |
| 17                                     | -123 (3.12) | +315 (8.00) | 50                  | +123 (3.12) | -315 (8.00) |

| Contacts<br>(Insert arrangement 19-35) |             |             |                     |             |             |
|--|-------------|-------------|---------------------|-------------|-------------|
| Contact position ID                    | Location    |             | Contact position ID | Location    |             |
|  | X-axis (mm) | Y-axis (mm) |                     | X-axis (mm) | Y-axis (mm) |
| 18                                     | -123 (3.12) | +225 (5.72) | 51                  | +201 (5.11) | +270 (6.86) |
| 19                                     | -123 (3.12) | +135 (3.43) | 52                  | +201 (5.11) | +180 (4.57) |
| 20                                     | -123 (3.12) | +045 (1.14) | 53                  | +201 (5.11) | +090 (2.29) |
| 21                                     | -123 (3.12) | -045 (1.14) | 54                  | +201 (5.11) | +000 (0.00) |
| 22                                     | -123 (3.12) | -135 (3.43) | 55                  | +201 (5.11) | -090 (2.29) |
| 23                                     | -123 (3.12) | -225 (5.72) | 56                  | +201 (5.11) | -180 (4.57) |
| 24                                     | -123 (3.12) | -315 (8.00) | 57                  | +201 (5.11) | -270 (6.86) |
| 25                                     | -045 (1.14) | +360 (9.14) | 58                  | +279 (7.09) | +225 (5.72) |
| 26                                     | -045 (1.14) | +270 (6.86) | 59                  | +279 (7.09) | +135 (3.43) |
| 27                                     | -045 (1.14) | +180 (4.57) | 60                  | +279 (7.09) | +045 (1.14) |
| 28                                     | -045 (1.14) | +090 (2.29) | 61                  | +279 (7.09) | -045 (1.14) |
| 29                                     | -045 (1.14) | +000 (0.00) | 62                  | +279 (7.09) | -135 (3.43) |
| 30                                     | -045 (1.14) | -090 (2.29) | 63                  | +279 (7.09) | -225 (5.72) |
| 31                                     | -045 (1.14) | -180 (4.57) | 64                  | +357 (9.07) | +090 (2.29) |
| 32                                     | -045 (1.14) | -270 (6.86) | 65                  | +357 (9.07) | +000 (0.00) |
| 33                                     | -045 (1.14) | -360 (9.14) | 66                  | +357 (9.07) | -090 (2.29) |

| (Applicable to MIL-DTL-38999 only) |                 |                    |               |                |                  |            |
|------------------------------------|-----------------|--------------------|---------------|----------------|------------------|------------|
| Shell size                         | Arrangement no. | Number of contacts | Size contacts | Service rating | Contact location | Supersedes |
| 19                                 | -35             | 66                 | 22D           | M              | All              | MS27530-35 |

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| FR      | Not Listed                  |

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| <b>TITLE</b>   |                                     | Stainless Steel Plug 8D series |   |
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