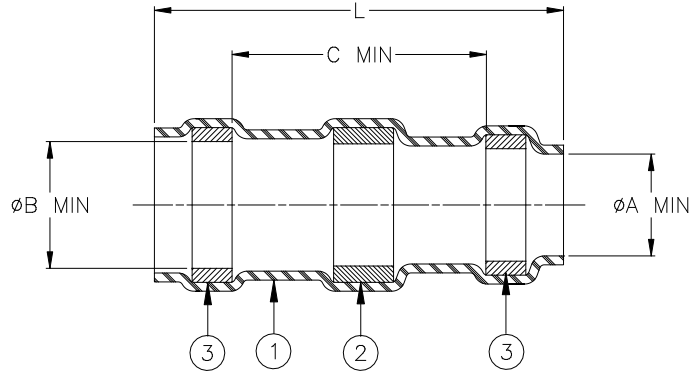


# CUSTOMER DRAWING




Product Name	Product Dimensions					Cable Dimensions			
	Ident. Code	L±1.75 (L±0.07)	øA min	øB min	C min	øD max	øE max	øF min	øG min
ST18-1-9039	1R	16.5 (0.650)	1.90 (0.075)	2.65 (0.105)	8.25 (0.325)	1.90 (0.075)	2.65 (0.105)	0.90 (0.035)	0.50 (0.020)
ST18-2-9039	2R	16.5 (0.650)	2.65 (0.105)	3.68 (0.145)	8.25 (0.325)	2.65 (0.105)	3.68 (0.145)	1.40 (0.055)	0.72 (0.030)
ST18-3-9039	3R	16.5 (0.650)	4.30 (0.170)	5.08 (0.200)	8.25 (0.325)	4.30 (0.170)	5.08 (0.200)	2.15 (0.085)	1.25 (0.050)
ST18-4-9039	4R	19.1 (0.750)	5.95 (0.235)	6.45 (0.255)	8.25 (0.325)	5.95 (0.235)	6.45 (0.255)	3.30 (0.130)	1.80 (0.070)
ST18-5-9039	5R	19.1 (0.750)	7.00 (0.275)	7.60 (0.300)	8.25 (0.325)	7.00 (0.275)	7.60 (0.300)	4.30 (0.170)	2.50 (0.100)
<b>OBSOLETE</b> <del>ST18-55-9039</del>	<del>5.5R</del>	<del>21.25 (0.836)</del>	<del>9.02 (0.355)</del>	<del>10.2 (0.402)</del>	<del>8.25 (0.325)</del>	<del>9.02 (0.355)</del>	<del>10.5 (0.413)</del>	<del>5.00 (0.197)</del>	<del>3.00 (0.118)</del>
*ST18-6-9039	6R	29.5 (1.161)	10.8 (0.425)	11.5 (0.452)	8.25 (0.325)	10.8 (0.425)	11.5 (0.452)	6.00 (0.236)	4.00 (0.157)
*ST18-7-9039	7R	28.0 (1.102)	13.4 (0.528)	13.9 (0.547)	8.25 (0.325)	13.4 (0.528)	13.9 (0.547)	7.00 (0.276)	4.50 (0.177)

## MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride.  
Color: transparent blue, \*natural
- SOLDER PREFORM WITH FLUX:  
SOLDER: TYPE Cd18 per ANSI-J-STD-006.  
FLUX: TYPE ROL1 per ANSI-J-STD-004.
- MELTABLE RINGS: Stabilized thermoplastic. Color: blue, \*one blue & one natural.

## APPLICATION

- These parts are designed to provide an environment protected shield terminations on cables, rated for 105°C minimum, meeting the dimensional criteria listed, having tin or silver plated shields.
- When installed per TE Connectivity/Raychem process standard RCPS-100-70, assemblies will meet requirements of TE Connectivity/Raychem Specification RT-1404.

		<b>Raychem DEVICES</b>		TITLE: <b>SOLDERSLEEVE SHIELD TERMINATOR, LOW TEMPERATURE</b>	
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]			DOCUMENT NO.: <b>ST18-X-9039</b>		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		REV:  C	DATE:  August 21, 2020
REVISED BY: UNGUYEN	CAGE CODE: 06090	ECO NUMBER: ECO-20-011739	SCALE:  NTS	SIZE: A	SHEET: 1 of 2

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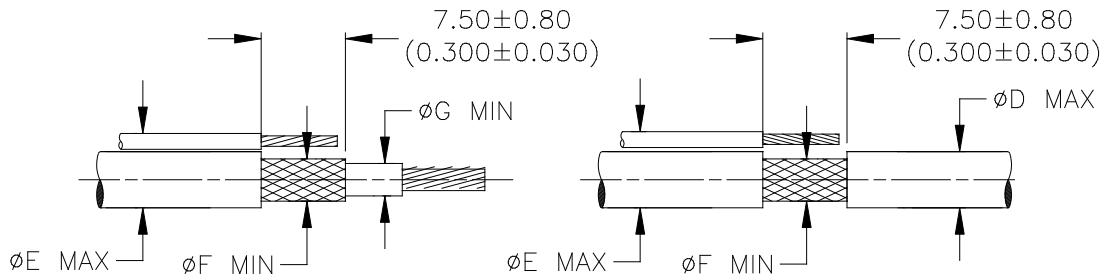
TE Connectivity, TE connectivity (logo), Raychem, SolderSleeve are trademarks

# CUSTOMER DRAWING

3. These parts conform to McDonnell Douglas Standard ST463-1/-7.

4. Temperature range: -55°C to +125°C.

For best results, prepare the cable as shown:



Unless otherwise specified dimensions are in millimeters.  
(Inches dimensions are shown in brackets)

DOCUMENT NO.: <b>ST18-X-9039</b>	REV: C	ECO NUMBER: ECO-20-011739	DATE: 21-Aug-2020	SHEET: 2 of 2
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