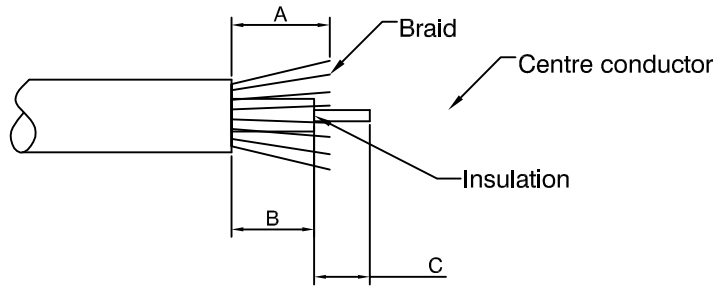


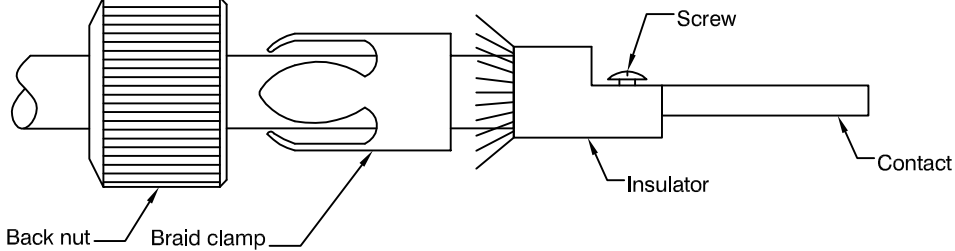
# Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

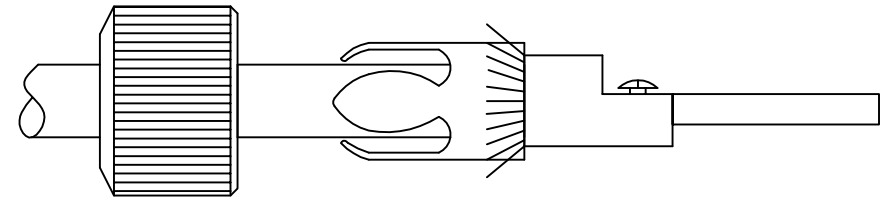
- A = 10mm
- B = 4mm
- C = 9mm



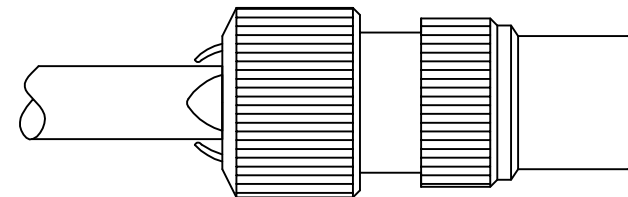
2) Separate the 4 components by unscrewing the back nut. Slide the back nut and the braid clamp over the cable. Flair out the braid. Undo the screw of the contact and insert the conductor into the rear of the insulator, then tighten the screw.



3) Push forward the braid clamp until it butts up against the insulator then fold the braid back.



4) Insert the assembly into the body and slide the back nut up to the body and screw until tight.



CAD Issue	SN	2	26 Oct 01
First Issue	AJT	1	27 March 96
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd  
 11 Bilton Road  
 Chelmsford  
 Essex CM1 2UP, England  
 T: +44 (0) 1245 342060  
 F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:	B Thomas
CHECKED BY:	P Couzens
APPROVED BY:	M Nielsen
DATE:	26 Oct 01

DESCRIPTION:  
**Stripping and Assembly  
 Instructions for Euro Clamp  
 Jack RG59**

DRAWING NUMBER:  
**VAIE1103**

PAGE: 1 OF 1