



LAYOUT SHOWN AS EXAMPLE

Keying Shown as example

| Connector dimension | |
|---------------------|----------|
| Dim | Nominal |
| ØS | 48 Max |
| Z | 31 Max |
| VV THREAD | M37x1-6g |

CHARACTERISTICS

- Standard : Based on MIL-DTL-38999 Series III
- Shell Material : Stainless Steel
- Shell Plating : Passivated
- Insulator : Thermoplastic
- Contacts : Copper Alloy
- Seals & Grommet : Silicon Elastomer
- Contact Plating : Gold over copper Alloy 0.8µm minimum
- Durability : 500 Mating cycles
- Delivered with Souriau contacts and Accessories
- Temperature Range : -65°C to +200°C
- Salt Spray : 500 hours
- Mass : 154.15 g ± 10%

SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)

| Country | Jurisdiction & Control List |
|---------|-----------------------------|
| FR | Not Listed |

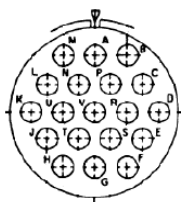
PN: 8D525K19BD

| | | | |
|--------------|---|------------------------------------|---|
| A | 07-10-2016 | First Release | |
| ISS | DATE | Latest modification - by | MOD N° |
| Designed By: | | Date: | CUSTOMER DRAWING |
| TITLE | Stainless Steel Plug 8D series | | |
| SCALE | | General linear Tolerances: ±-- | NPRDS / PROJECT 859 |
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| FORMAT | A3 | | SHEET 1/2 |
| | | SOURIAU DRG N° 8D525K19BD-C | |

| | | | | | | | | | |
|----------------|-------------------------|---|---|----|---|----|---|---|------------------------------------|
| BASIC SERIES: | 8D | 5 | - | 25 | K | 19 | B | D | ORIENTATION : D |
| SHELL TYPE : | Plug with RFI Shielding | | | | | | | | CONTACT TYPE : SOCKET(500 Matings) |
| CONTACT TYPE : | Standard Crimp Contact | | | | | | | | CONTACT LAYOUT : 25-19 |
| SHELL SIZE : | 25 | | | | | | | | |
| PLATING : | K = Passivated | | | | | | | | |

4
3
2
1

Contact Layout



Contacts
(Insert arrangement 25-19)

| Contact position ID | Location | | Contact position ID | Location | |
|---------------------|--------------|--------------|---------------------|-------------|--------------|
| | X-axis (mm) | Y-axis (mm) | | X-axis (mm) | Y-axis (mm) |
| A | +000 (0.00) | +409 (10.39) | L | -354 (8.99) | +205 (5.21) |
| B | +236 (5.99) | +409 (10.39) | M | -236 (5.99) | +409 (10.39) |
| C | +354 (8.99) | +205 (5.21) | N | -118 (3.00) | +205 (5.21) |
| D | +472 (11.99) | +000 (0.00) | P | +118 (3.00) | +205 (5.21) |
| E | +354 (8.99) | -205 (5.21) | R | +236 (5.99) | +000 (0.00) |
| F | +236 (5.99) | -409 (10.39) | S | +118 (3.00) | -205 (5.21) |
| G | +000 (0.00) | -409 (10.39) | T | -118 (3.00) | -205 (5.21) |
| H | -236 (5.99) | -409 (10.39) | U | -236 (5.99) | +000 (0.00) |
| J | -354 (8.99) | -205 (5.21) | V | +000 (0.00) | +000 (0.00) |
| K | -472 (11.99) | +000 (0.00) | --- | --- | --- |

| Shell size | Arrangement no. | Number of contacts | Size contacts | Service rating | Contact location | Supersedes |
|------------|-----------------|--------------------|---------------|----------------|------------------|------------|
| 25 | -19 | 19 | 12 | I | All | MS20057-19 |

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| Designed By: | | Date: | CUSTOMER DRAWING |
| TITLE | Stainless Steel Plug 8D series | | |
| SCALE | | General linear Tolerances: | NPRDS / PROJECT |
| NA | | ±-- | 859 |
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| FORMAT | SOURIAU DRG N° 8D525K19BD-C | | SHEET 2/2 |