


SIMATIC IPC427E (Microbox PC), HD graphic onboard, 4x USB V3.0 (high current), PCIE (optional), XEON E3-1505L; 3x Gbit Ethernet (IE/PN); Mounting onto standard rail; 16 GB and NVRAM; without RS232/485; 2x PCIe (x4 and x1); without operating system, CFAST 8 GB, (only optionally with operating system/SW, if no internal mass storage); without internal mass storage; Without SIMATIC software; 24 V DC industrial power supply

| General information  |  |
|--|--|
| Product type designation   | IPC427E  |
| Installation type/mounting   |  |
| Mounting   | DIN rail, wall mounting, portrait mounting   |
| Design   | Box PC, built-in unit  |
| Supply voltage   |  |
| Type of supply voltage   | 24 V DC  |
| Mains buffering  |  |
| <ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> </ul>   | 20 ms  |
| Processor  |  |
| Processor type   | Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT) |
| Chipset  | Intel C236 / Intel H110  |
| Graphic  |  |
| Graphics controller  | Intel HD graphics controller   |
| Drives   |  |
| Hard disk  | 2.5" SATA ≥ 320 GB   |
| SSD  | Yes; 128 / 240 / 480 GB  |
| Memory   |  |
| Type of memory   | DDR4-2400 SO-DIMM  |
| Main memory  | 4 / 8 / 16 GB, ECC optional  |
| Capacity of main memory, max.  | 16 Gbyte   |
| Data areas and their retentivity   |  |
| Retentive data area (incl. timers, counters, flags), max.  | 512 kbyte; 128 KB can be stored in the buffer time; optional   |
| Hardware configuration   |  |
| Slots  |  |
| <ul style="list-style-type: none"> <li>free slots</li> <li>Number of PCI slots</li> <li>Number of compact flash slots</li> </ul>   | 2x PCIe; optional: 1x PCIe (x4); 2x PCIe (x1, x4), with card retainer<br>2; Optional<br>1; CFAST   |
| Interfaces   |  |
| Number of industrial Ethernet interfaces   | 3; Ethernet (2x RJ45, optional 3x RJ45)  |
| USB port   | 4x USB 3.0   |
| Connection for keyboard/mouse  | USB / USB  |
| serial interface   | Without / 2x COM (RS 232 / 485 / 422; switchable)  |
| Video interfaces   |  |
| <ul style="list-style-type: none"> <li>Graphics interface</li> </ul>   | 2x DisplayPort   |
| Industrial Ethernet  |  |
| <ul style="list-style-type: none"> <li>Industrial Ethernet interface                             <ul style="list-style-type: none"> <li>— 100 Mbps</li> <li>— 1000 Mbps</li> </ul> </li> </ul> | 3x Ethernet (RJ45)<br>Yes<br>Yes   |
| Interrupts/diagnostics/status information  |  |
| Bus diagnostics  | Yes  |
| Integrated Functions   |  |
| Monitoring functions   |  |

|   |  |
|---|--|
| <ul style="list-style-type: none"> <li>• Temperature monitoring</li> <li>• Watchdog</li> <li>• Status LEDs</li> <li>• Fan</li> <li>• Monitoring function via network</li> </ul>   | <p>Yes</p> <p>Yes</p> <p>1x power, 3x user</p> <p>No</p> <p>Optional</p>   |
| <b>EMC</b>  |  |
| Interference immunity against discharge of static electricity   |  |
| <ul style="list-style-type: none"> <li>• Interference immunity against discharge of static electricity</li> </ul>   | ±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2   |
| Interference immunity against high-frequency electromagnetic fields   |  |
| <ul style="list-style-type: none"> <li>• Interference immunity against high frequency radiation</li> </ul>  | 10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6   |
| Interference immunity to cable-borne interference   |  |
| <ul style="list-style-type: none"> <li>• Interference immunity on supply cables</li> <li>• Interference immunity on signal cables &gt;30m</li> <li>• Interference immunity on signal cables &lt; 30m</li> </ul>   | ±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric<br>±2 kV acc. to IEC 61000-4-5, surge, length > 30 m<br>±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m |
| Interference immunity against voltage surge   |  |
| <ul style="list-style-type: none"> <li>• asymmetric interference</li> <li>• symmetric interference</li> </ul>   | ±2 kV acc. to IEC 61000-4-5, surge asymmetric<br>±1 kV acc. to IEC 61000-4-5, surge symmetric  |
| Interference immunity to magnetic fields  |  |
| <ul style="list-style-type: none"> <li>• Interference immunity to magnetic fields at 50 Hz</li> </ul>   | 100 A/m; to IEC 61000-4-8  |
| Emission of conducted and non-conducted interference  |  |
| <ul style="list-style-type: none"> <li>• Interference emission via line/AC current cables</li> </ul>  | EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A  |
| <b>Degree and class of protection</b>   |  |
| IP degree of protection   | IP20   |
| <b>Standards, approvals, certificates</b>   |  |
| CE mark   | Yes  |
| UL approval   | Yes  |
| <ul style="list-style-type: none"> <li>• UL 508</li> </ul>  | Yes  |
| cULus   | Yes  |
| RCM (formerly C-TICK)   | Yes  |
| KC approval   | Yes  |
| EAC (formerly Gost-R)   | Yes  |
| FCC   | Yes  |
| EMC   | CE, EN 55022A, EN 61000-6-4, EN 61000-6-2  |
| Use in hazardous areas  |  |
| <ul style="list-style-type: none"> <li>• ATEX Zone 2</li> <li>• IECEx Zone 2</li> <li>• cULus Class I Zone 2, Division 2</li> </ul>   | Yes; Optional<br>Yes; Optional<br>Yes; Optional  |
| Marine approval   |  |
| <ul style="list-style-type: none"> <li>• Germanischer Lloyd (GL)</li> <li>• American Bureau of Shipping (ABS)</li> <li>• Bureau Veritas (BV)</li> <li>• Det Norske Veritas (DNV)</li> <li>• Korean Register of Shipping (KRS)</li> <li>• Lloyds Register of Shipping (LRS)</li> <li>• Nippon Kaiji Kyokai (Class NK)</li> </ul> | Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes  |
| <b>Ambient conditions</b>   |  |
| Ambient temperature during operation  |  |
| <ul style="list-style-type: none"> <li>• Ambient temperature during operation</li> </ul>  | 0 °C to 55 °C  |
| Ambient temperature during storage/transportation   |  |
| <ul style="list-style-type: none"> <li>• min.</li> <li>• max.</li> </ul>  | -40 °C<br>70 °C  |
| Relative humidity   |  |
| <ul style="list-style-type: none"> <li>• Relative humidity</li> </ul>   | Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5% to 80% at 25 °C (no condensation), Storage: 5% to 95% at 25 °C (no condensation)   |
| Vibrations  |  |

|   |   |
|---|---|
| <ul style="list-style-type: none"> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul> | tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s <sup>2</sup> (1 g)      |
| <b>Shock testing</b>  |   |
| <ul style="list-style-type: none"> <li>Shock load during operation</li> </ul>                                 | Tested to DIN IEC 60068-2-29: 50 m/s <sup>2</sup> (5 g), 30 ms, 100 shocks                              |
| <b>Operating systems</b>  |   |
| pre-installed operating system  | Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10 |
| without operating system  | Yes; Optional   |
| pre-installed operating system  |   |
| <ul style="list-style-type: none"> <li>Windows 7</li> </ul>   | Yes; Ultimate 32 bit or 64 bit  |
| <ul style="list-style-type: none"> <li>Windows 10 Enterprise</li> </ul>                                       | Yes; Windows 10 Enterprise 2016 LTSP, 64 bit, MUI   |
| <b>Software</b>   |   |
| Pre-installed software  | Edge SW (Simatic, Sinumerik), optional  |
| SIMATIC Software  | Optionally with pre-installed SIMATIC WinCC RT Advanced / Software Controller CPU 1500S software bundle |
| <b>Dimensions</b>   |   |
| Width   | 262 mm  |
| Height  | 139.7 mm  |
| Depth   | 55.5 mm; without PCIe   |
| <b>last modified:</b>   | 9/16/2022              |