



# Product Change Notification

## TE Connectivity

Product Change Notification: PCN-22-140629

PCN Date: 27-MAY-22

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

**General Product Description:**  
AMPSEAL 16 HT&VO Connector Systems - Addition of Manual Assembly Line

**Description of Changes**  
The Industrial and Commercial Transportation business unit of TE Connectivity is adding a manual assembly line, for the part numbers listed below. These PNs are TE proprietary designs, therefore considered catalog/general market product. PPAP requests (no samples) must be submitted within 14 days of PCN submission via ict-ppap-request@te.com or ePPAP system. Submission will not occur without request. If PPAP requested, disposition response is required within 14 days of submit date or it will be considered approved. Product drawings are not affected. Depending of the manual line they will be assembled on these parts will be identified with the marking of L2 or L3.

**Reason for Changes:**  
Dear Customer, we hereby inform you of this change. The change is necessary due to capacity constrains. The change does not impact connector performance. The new assembly line will follow all TE quality standards & will go through internal quality approval process. IMPORTANT: The parts from either line can be used interchangeably in the field. Shipments of both configurations may be mixed.

<b>PCN Attributes:</b>	
<b>Product Category:</b> Connectors	<b>Kind of Change:</b> Manufacturing Process Change
<b>Change Feature:</b> No Feature Change	<b>Potential Customer Impact:</b> Manufacturing Process Change
<b>Remarks:</b> Addition of Manual Assembly Line	

<b>Estimated Dates:</b>	
<b>Last Order Date</b> (Obsolete Parts Only):	<b>First Ship Date of Changed Items</b> (Changed Parts Only): 30-JUN-2022
<b>Last Ship Date of Changed Items</b> (Obsolete Parts Only):	<b>Last Date for Mixed Shipments:</b> (Changed Parts Only): No Mixed Shipments
<b>Effectivity Date:</b>	<b>Date of First Samples:</b>

**Part Number(s) being Modified:**

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">2320920-1</a>	NO						
<a href="#">2320920-2</a>	NO						
<a href="#">2320920-3</a>	NO						
<a href="#">2320920-4</a>	NO						
<a href="#">2320921-1</a>	NO						
<a href="#">2320921-2</a>	NO						
<a href="#">2320921-3</a>	NO						
<a href="#">2320921-4</a>	NO						
<a href="#">2320922-1</a>	NO						
<a href="#">2320922-2</a>	NO						
<a href="#">2320922-3</a>	NO						
<a href="#">2320922-4</a>	NO						
<a href="#">2320932-1</a>	NO						
<a href="#">2320932-2</a>	NO						
<a href="#">2320932-3</a>	NO						
<a href="#">2320932-4</a>	NO						
<a href="#">2320933-1</a>	NO						
<a href="#">2320933-3</a>	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">2320933-4</a>	NO						
<a href="#">2320934-1</a>	NO						
<a href="#">2320934-3</a>	NO						
<a href="#">2320934-4</a>	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">2320920-1</a>	NO						
<a href="#">2320920-3</a>	NO						
<a href="#">2320920-4</a>	NO						
<a href="#">2320921-1</a>	NO						
<a href="#">2320921-3</a>	NO						
<a href="#">2320921-4</a>	NO						
<a href="#">2320922-1</a>	NO						
<a href="#">2320922-3</a>	NO						
<a href="#">2320922-4</a>	NO						
<a href="#">2320932-1</a>	NO						
<a href="#">2320932-3</a>	NO						
<a href="#">2320932-4</a>	NO						
<a href="#">2320933-1</a>	NO						
<a href="#">2320933-3</a>	NO						
<a href="#">2320933-4</a>	NO						
<a href="#">2320934-1</a>	NO						
<a href="#">2320934-3</a>	NO						
<a href="#">2320934-4</a>	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">2320920-1</a>	NO						
<a href="#">2320920-2</a>	NO						
<a href="#">2320921-1</a>	NO						
<a href="#">2320921-2</a>	NO						
<a href="#">2320922-1</a>	NO						
<a href="#">2320922-2</a>	NO						
<a href="#">2320932-1</a>	NO						
<a href="#">2320932-2</a>	NO						
<a href="#">2320933-1</a>	NO						
<a href="#">2320934-1</a>	NO						