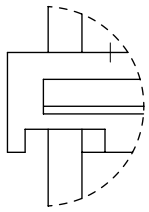
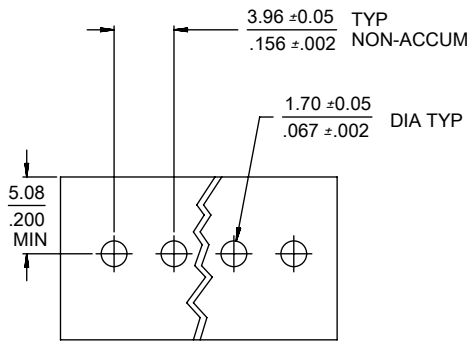


CKT	DIM. A	DIM. B	SLOT LOC BETWEEN CKTS
2	7.77 .306	3.96 ± 0.05 .156 ± .002	NONE
3	11.73 .462	7.92 ± 0.08 .312 ± .003	NONE
4	15.70 .618	11.89 ± 0.08 .468 ± .003	NONE
5	19.66 .774	15.85 ± 0.10 .624 ± .004	NONE
6	23.62 .930	19.81 ± 0.10 .780 ± .004	3 & 4
7	27.58 1.086	23.77 ± 0.10 .936 ± .004	4 & 5
8	31.55 1.242	27.74 ± 0.13 1.092 ± .005	4 & 5
9	35.51 1.398	31.70 ± 0.13 1.248 ± .005	5 & 6
10	39.47 1.554	35.66 ± 0.13 1.404 ± .005	5 & 6
11	43.43 1.710	39.62 ± 0.15 1.560 ± .006	6 & 7
12	47.40 1.866	43.59 ± 0.15 1.716 ± .006	4 & 5 8 & 9
13	51.36 2.022	47.55 ± 0.15 1.872 ± .006	4 & 5 9 & 10
14	55.32 2.178	51.51 ± 0.18 2.028 ± .007	5 & 6 9 & 10
15	59.28 2.334	55.47 ± 0.18 2.184 ± .007	5 & 6 10 & 11
16	63.25 2.490	59.44 ± 0.18 2.340 ± .007	5 & 6 11 & 12
17	67.21 2.646	63.40 ± 0.20 2.496 ± .008	6 & 7 11 & 12
18	71.17 2.802	67.36 ± 0.20 2.652 ± .008	6 & 7 12 & 13



DETAIL Z
SCALE 4:1



RECOMMENDED P.C. BOARD LAYOUT

- NOTES:
- MATERIAL: HEADER-GLASS FILLED POLYESTER, 94V-0, MOLDED NATURAL (WHITE).
 - FINISH:
 - (154-TIN) OVERALL TIN: 0.00254/.000100 MIN. OVER 0.00127/.000050 MIN NICKEL.
 - (197-TIN) OVERALL REFLOWED MATTE TIN: 0.00152/.000060 MIN. OVER 0.00127/.000050 MIN. NICKEL OVERALL.
 - (222-TIN) OVERALL MATTE TIN: 0.00254/.000100 MIN. OVER 0.00127/.000050 MIN NICKEL.
 - (208-15 GOLD) SELECT GOLD: 0.00038/.000015 MIN, SELECT TIN: 0.00254/.000100 MIN, OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 - (228-30 GOLD) SELECT GOLD: 0.00076/.000030 MIN, SELECT TIN: 0.00254/.000100 MIN, OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 - (241-20 GOLD) 0.00051/.000020 MIN. SELECT TIN: 0.00254/.000100 MIN. OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 - PRODUCT SPECIFICATION AND PROCESS PARAMETERS: SEE PS-08-50.
 - PACKAGING INFORMATION: SEE CHARTS.
 - SOLDERABILITY: PER SMES-152.
 - PIN PUSH-OUT FORCE: PRIOR TO SOLDERING, A 3 LB. MINIMUM FORCE (IN EITHER DIRECTION)
 - PARTS ARE STACKABLE END TO END ON 3.96/.156 CENTERS.
 - THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.
 - SLOTS ON BACKWALL ARE BETWEEN CIRCUITS. SEE CHART FOR LOCATION.
 - FEATURE MAY OR MAY NOT EXTEND ACROSS THE ENTIRE FACE OF THE PART "SEE DETAIL Z".

QUALITY SYMBOLS ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION UNITS	SCALE			
				MM/IN	2:1			
				MM	INCH		DRWN BY	DATE
				4 PLACES ±	±		JSCHAFFER	2003/11/07
ADD PART #S				CHK'D BY	DATE	KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS		
2016/09/16				KSAMIEC	2003/11/07			
2017/01/18				APPR BY	DATE			
2017/01/24				MARGULIS	2003/11/07			
EC NO: 108539		ANGULAR TOL ±		DRAWING SIZE	THIRD ANGLE PROJECTION	PRODUCT CUSTOMER DRAWING SERIES: 41791 MATERIAL NUMBER: SEE CHART CUSTOMER: GENERAL MARKET		
DRWN: C-SLAFTER		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		B				
CHK'D: MKIPPER								
REV				DOCUMENT NUMBER		DOC TYPE	DOC PART	SHEET NUMBER
R1				SDA-41791		PSD	000	1 OF *

RELEASE STATUS	RELEASE DATE
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OPTIONS	Group	A-41791-0002/0018	Group	A-41791-0019/0035	Group	A-41791-0036/0052	Group	A-41791-0059/0074
	Header No:	41790-0002/0018	Header No:	41790-0002/0018	Header No:	41790-0002/0018	Header No:	41790-0002/0018
	Pin No:	43294-0214	Pin No:	43294-0215	Pin No:	43294-0214	Pin No:	43294-0214
	Plating:	197 – TIN	Plating:	241 – GOLD	Plating:	197 – TIN	Plating:	197 – TIN
	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720
	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450
	Gold Loc G	N/A	Gold Loc G	6.85/ .270	Gold Loc G	N/A	Gold Loc G	N/A
	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140
	Tin Loc T	OVERALL	Tin Loc T	4.06/ .160	Tin Loc T	OVERALL	Tin Loc T	OVERALL
	Voided Ckts	NONE	Voided Ckts	NONE	Voided Ckts	2	Voided Ckts	3
Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	
Ckts	Material No	Engineer Number	Material No	Engineer Number	Material No	Engineer Number	Material No	Engineer Number
2	26-60-4020	A-41791-0002	26-61-4020	A-41791-0019	26-62-4020	A-41791-0036		
3	26-60-4030	A-41791-0003	26-61-4030	A-41791-0020	26-62-4030	A-41791-0037	26-62-4036	A-41791-0059
4	26-60-4040	A-41791-0004	26-61-4040	A-41791-0021	26-62-4040	A-41791-0038	26-62-4046	A-41791-0060
5	26-60-4050	A-41791-0005	26-61-4050	A-41791-0022	26-62-4050	A-41791-0039	26-62-4056	A-41791-0061
6	26-60-4060	A-41791-0006	26-61-4060	A-41791-0023	26-62-4060	A-41791-0040	26-62-4066	A-41791-0062
7	26-60-4070	A-41791-0007	26-61-4070	A-41791-0024	26-62-4070	A-41791-0041	26-62-4076	A-41791-0063
8	26-60-4080	A-41791-0008	26-61-4080	A-41791-0025	26-62-4080	A-41791-0042	26-62-4086	A-41791-0064
9	26-60-4090	A-41791-0009	26-61-4090	A-41791-0026	26-62-4090	A-41791-0043	26-62-4096	A-41791-0065
10	26-60-4100	A-41791-0010	26-61-4100	A-41791-0027	26-62-4100	A-41791-0044	26-62-4106	A-41791-0066
11	26-60-4110	A-41791-0011	26-61-4110	A-41791-0028	26-62-4110	A-41791-0045	26-62-4116	A-41791-0067
12	26-60-4120	A-41791-0012	26-61-4120	A-41791-0029	26-62-4120	A-41791-0046	26-62-4126	A-41791-0068
13	26-60-4130	A-41791-0013	26-61-4130	A-41791-0030	26-62-4130	A-41791-0047	26-62-4136	A-41791-0069
14	26-60-4140	A-41791-0014	26-61-4140	A-41791-0031	26-62-4140	A-41791-0048	26-62-4146	A-41791-0070
15	26-60-4150	A-41791-0015	26-61-4150	A-41791-0032	26-62-4150	A-41791-0049	26-62-4156	A-41791-0071
16	26-60-4160	A-41791-0016	26-61-4160	A-41791-0033	26-62-4160	A-41791-0050	26-62-4166	A-41791-0072
17	26-60-4170	A-41791-0017	26-61-4170	A-41791-0034	26-62-4170	A-41791-0051	26-62-4176	A-41791-0073
18	26-60-4180	A-41791-0018	26-61-4180	A-41791-0035	26-62-4180	A-41791-0052	26-62-4186	A-41791-0074

R1	REV:	<u>ECM INFORMATION</u>	TITLE:	KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS	SHEET No.		
		ECM NO.: 108539			- 2 -		
		DATE: 1/24/2017					
DOCUMENT NUMBER:		CREATED / REVISED BY:		CHECKED BY:		APPROVED BY:	
SDA- 41791		CSLAFTER		MKIPPER		FSMITH	

OPTIONS	Group	A-41791-0086/0100	Group	A-41791-0309/0308	Group	A-41791-0464/0480	Group	A-41791-0481/0491
	Header No:	41790-0002/0018	Header No:	41790-0002/0018	Header No:	41790-0002/0018	Header No:	41790-0002/0012
	Pin No:	43294-0214	Pin No:	43294-0215	Pin No:	43294-0240	Pin No:	43294-0355
	Plating:	197 – TIN	Plating:	241 – GOLD	Plating:	197 – TIN	Plating:	154 – TIN
	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720	Pin Length L	19.05 / .750	Pin Length L	22.35 / .880
	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.56 / .455
	Gold Loc G	N/A	Gold Loc G	6.85/ .270	Gold Loc G	N/A	Gold Loc G	N/A
	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140	PC Tail P	4.32 / .170	PC Tail P	7.49 / .295
	Tin Loc T	OVERALL	Tin Loc T	4.06/ .160	Tin Loc T	OVERALL	Tin Loc T	OVERALL
	Voided Ckts	2, 4	Voided Ckts	2	Voided Ckts	NONE	Voided Ckts	NONE
Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-002	
Ckts	Material No	Engineer Number	Material No	Engineer Number	Material No	Engineer Number	Material No	Engineer Number
2					26-60-4023	A-41791-0464	41791-0481	A-41791-0481
3			26-63-4031	A-41791-0310	26-60-4033	A-41791-0465	41791-0482	A-41791-0482
4	26-62-4041	A-41791-0086		A-41791-0311	26-60-4043	A-41791-0466	41791-0483	A-41791-0483
5	26-62-4051	A-41791-0087	26-63-4051	A-41791-0312	26-60-4053	A-41791-0467	41791-0484	A-41791-0484
6	26-62-4061	A-41791-0088	26-63-4061	A-41791-0313	26-60-4063	A-41791-0468	41791-0485	A-41791-0485
7		A-41791-0089	26-63-4071	A-41791-0314	26-60-4073	A-41791-0469	41791-0486	A-41791-0486
8	41791-0090	A-41791-0090		A-41791-0315	26-60-4083	A-41791-0470	41791-0487	A-41791-0487
9		A-41791-0091		A-41791-0316	26-60-4093	A-41791-0471	41791-0488	A-41791-0488
10	26-62-4101	A-41791-0092		A-41791-0317	26-60-4103	A-41791-0472	41791-0489	A-41791-0489
11		A-41791-0093		A-41791-0318	26-60-4113	A-41791-0473	41791-0490	A-41791-0490
12		A-41791-0094		A-41791-0319	26-60-4123	A-41791-0474	41791-0491	A-41791-0491
13		A-41791-0095		A-41791-0320	26-60-4133	A-41791-0475		
14		A-41791-0096		A-41791-0321	26-60-4143	A-41791-0476		
15		A-41791-0097		A-41791-0322	26-60-4153	A-41791-0477		
16		A-41791-0098		A-41791-0323	26-60-4163	A-41791-0478		
17		A-41791-0099		A-41791-0324	26-60-4173	A-41791-0479		
18		A-41791-0100		A-41791-0325	26-60-4183	A-41791-0480		

REV: R1	<u>ECM INFORMATION</u>	<u>TITLE:</u> KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS	<u>SHEET No.</u> - 3 -
	ECM NO.: 108539 DATE: 1/24/2017		
<u>DOCUMENT NUMBER:</u> SDA- 41791	<u>CREATED / REVISED BY:</u> CSLAFTER	<u>CHECKED BY:</u> MKIPPER	<u>APPROVED BY:</u> FSMITH

OPTIONS	Group	A-41791-0583/0597	Group	A-41791-0598/0609	Group	A-41791-0638/0653	Group	A-41791-0773/0785
	Header No:	41790-0002/0018	Header No:	41790-0002/0018	Header No:	41790-0002/0018	Header No:	41790-0006/0018
	Pin No:	43294-0214	Pin No:	43294-0214	Pin No:	43294-0215	Pin No:	43294-0214
	Plating:	197 – TIN	Plating:	197 – TIN	Plating:	241 – GOLD	Plating:	197-TIN
	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720	Pin Length L	18.29/.720
	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43/.450
	Gold Loc G	N/A	Gold Loc G	N/A	Gold Loc G	6.85/ .270	Gold Loc G	N/A
	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140	PC Tail P	3.56/.140
	Tin Loc T	OVERALL	Tin Loc T	OVERALL	Tin Loc T	4.06/ .160	Tin Loc T	OVERALL
	Voided Ckts	4	Voided Ckts	7	Voided Ckts	3	Voided Ckts	3, 6
Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	
Ckts	Material No	Engineer Number	Material No	Engineer Number	Material No	Engineer Number	Item Number	
2								
3								
4	27-62-4049	A-41791-0583			26-63-4032	A-41791-0638		
5	27-62-4059	A-41791-0584			41791-0639	A-41791-0639		
6	27-62-4069	A-41791-0585			26-63-4052	A-41791-0640		
7	27-62-4079	A-41791-0586	41791-0598	A-41791-0598	26-63-4062	A-41791-0641		
8	27-62-4089	A-41791-0587	41791-0599	A-41791-0599	41791-0642	A-41791-0642	41791-0774	
9	27-62-4099	A-41791-0588	27-66-4090	A-41791-0600	26-63-4082	A-41791-0643		
10	27-62-4109	A-41791-0589	41791-0601	A-41791-0601	41791-0644	A-41791-0644		
11	27-62-4119	A-41791-0590	41791-0602	A-41791-0602	41791-0645	A-41791-0645		
12	27-62-4129	A-41791-0591	41791-0603	A-41791-0603	41791-0646	A-41791-0646		
13	27-62-4139	A-41791-0592	41791-0604	A-41791-0604	41791-0647	A-41791-0647		
14	27-62-4149	A-41791-0593	41791-0605	A-41791-0605	41791-0648	A-41791-0648		
15	27-62-4159	A-41791-0594	41791-0606	A-41791-0606	41791-0649	A-41791-0649		
16	27-62-4169	A-41791-0595	41791-0607	A-41791-0607	41791-0650	A-41791-0650		
17	27-62-4179	A-41791-0596	41791-0608	A-41791-0608	41791-0651	A-41791-0651		
18	27-62-4189	A-41791-0597	41791-0609	A-41791-0609	41791-0652	A-41791-0652		
					41791-0653	A-41791-0653		

REV: R1	<u>ECM INFORMATION</u>	<u>TITLE:</u> KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS	<u>SHEET No.</u> - 4 -
	ECM NO.: 108539 DATE: 1/24/2017		
<u>DOCUMENT NUMBER:</u> SDA- 41791	<u>CREATED / REVISED BY:</u> CSLAFTER	<u>CHECKED BY:</u> MKIPPER	<u>APPROVED BY:</u> FSMITH

OPTIONS	Group	A-41791-0815/0831	Group	A-41791-0832/0848	Group	A-41791-0849/0865	Group	A-41791-0883/0891
	Header No:	41790-0002/0018	Header No:	41790-0002/0018	Header No:	41790-0002/0018	Header No:	41790-0010/0018
	Pin No:	43294-0661	Pin No:	43294-0209	Pin No:	43294-0210	Pin No:	43294-0214
	Plating:	197 – TIN	Plating:	208 – 15 GOLD	Plating:	228 – 30 GOLD	Plating:	197 – TIN
	Pin Length L	30.48 / 1.200	Pin Length L	18.29/. 720	Pin Length L	18.29/. 720	Pin Length L	18.29 / .720
	Mating M	11.43 / .450	Mating M	11.43/. 450	Mating M	11.43/. 450	Mating M	11.43 / .450
	Gold Loc G	N/A	Gold Loc G	6.86/. 270	Gold Loc G	6.86/. 270	Gold Loc G	N/A
	PC Tail P	15.75/ .620	PC Tail P	3.56/. 140	PC Tail P	3.56/. 140	PC Tail P	3.56 / .140
	Tin Loc T	OVERALL	Tin Loc T	4.06/. 160	Tin Loc T	4.06/. 160	Tin Loc T	OVERALL
	Voided Ckts	NONE	Voided Ckts	NONE	Voided CKts	NONE	Voided Ckts	10
Pack Per	PK-41791-003	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	
Ckts	Item Number	Material No	Engineer Number	Material No	Engineer Number	Item Number		
2	41791-0815	41791-0832	A-41791-0832	41791-0849	A-41791-0849			
3	41791-0816	41791-0833	A-41791-0833	41791-0850	A-41791-0850			
4	41791-0817	41791-0834	A-41791-0834	41791-0851	A-41791-0851			
5	41791-0818	41791-0835	A-41791-0835	41791-0852	A-41791-0852			
6	41791-0819	41791-0836	A-41791-0836	41791-0853	A-41791-0853			
7	41791-0820	41791-0837	A-41791-0837	41791-0854	A-41791-0854			
8	41791-0821	41791-0838	A-41791-0838	41791-0855	A-41791-0855			
9	41791-0822	41791-0839	A-41791-0839	41791-0856	A-41791-0856			
10	41791-0823	41791-0840	A-41791-0840	41791-0857	A-41791-0857	41791-0883		
11	41791-0824	41791-0841	A-41791-0841	41791-0858	A-41791-0858	41791-0884		
12	41791-0825	41791-0842	A-41791-0842	41791-0859	A-41791-0859	41791-0885		
13	41791-0826	41791-0843	A-41791-0843	41791-0860	A-41791-0860	41791-0886		
14	41791-0827	41791-0844	A-41791-0844	41791-0861	A-41791-0861	41791-0887		
15	41791-0828	41791-0845	A-41791-0845	41791-0862	A-41791-0862	41791-0888		
16	41791-0829	41791-0846	A-41791-0846	41791-0863	A-41791-0863	41791-0889		
17	41791-0830	41791-0847	A-41791-0847	41791-0864	A-41791-0864	41791-0890		
18	41791-0831	41791-0848	A-41791-0848	41791-0865	A-41791-0865	41791-0891		

REV: R1	<u>ECM INFORMATION</u>	<u>TITLE:</u> KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS	<u>SHEET No.</u> - 5 -
	<u>ECM NO.:</u> 108539		
	<u>DATE:</u> 1/24/2017		
<u>DOCUMENT NUMBER:</u> SDA- 41791	<u>CREATED / REVISED BY:</u> CSLAFTER	<u>CHECKED BY:</u> MKIPPER	<u>APPROVED BY:</u> FSMITH

OPTIONS	Group	A-41791-0892/0908	Group	A-41791-0922/0933	Group	41791-0934/0948	Group	41791-0966/0976
	Header No:	41790-0002/0018	Header No:	41790-0007/0018	Header No:	41790-0004/0018	Header No:	41790-0007/0018
	Pin No:	43294-0299	Pin No:	43294-0214	Pin No:	43294-0209	Pin No:	43294-0214
	Plating:	208 – 15 GOLD	Plating:	197 – TIN	Plating:	208 – 15 GOLD	Plating:	197 – TIN
	Pin Length L	20.83 / .820	Pin Length L	18.29 / .720	Pin Length L	18.29/. 720	Pin Length L	18.29/. 720
	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43/. 450
	Gold Loc G	6.83/. 270	Gold Loc G	N/A	Gold Loc G	6.86/ .270	Gold Loc G	N/A
	PC Tail P	6.10/ .240	PC Tail P	3.56 / .140	PC Tail P	3.56/. 140	PC Tail P	3.56/. 140
	Tin Loc T	6.35/ .250	Tin Loc T	OVERALL	Tin Loc T	4.06/. 160	Tin Loc T	OVERALL
	Voided Ckts	NONE	Voided Ckts	5, 7	Voided Ckts	4	Voided Ckts	3, 7, 8
Pack Per	PK-41791-002	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	
Ckts	Item Number	Item Number	Item Number	Item Number	Item Number	Item Number	Item Number	
2	41791-0892							
3	41791-0893							
4	41791-0894			41791-0934				
5	41791-0895			41791-0935				
6	41791-0896			41791-0936				
7	41791-0897	41791-0922		41791-0937				
8	41791-0898	41791-0923		41791-0938		41791-0966		
9	41791-0899	41791-0924		41791-0939		41791-0967		
10	41791-0900	41791-0925		41791-0940		41791-0968		
11	41791-0901	41791-0926		41791-0941		41791-0969		
12	41791-0902	41791-0927		41791-0942		41791-0970		
13	41791-0903	41791-0928		41791-0943		41791-0971		
14	41791-0904	41791-0929		41791-0944		41791-0972		
15	41791-0905	41791-0930		41791-0945		41791-0973		
16	41791-0906	41791-0931		41791-0946		41791-0974		
17	41791-0907	41791-0932		41791-0947		41791-0975		
18	41791-0908	41791-0933		41791-0948		41791-0976		

REV: R1	<u>ECM INFORMATION</u>	<u>TITLE:</u> KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS	<u>SHEET No.</u>
	<u>ECM NO.:</u> 108539		- 6 -
	<u>DATE:</u> 1/24/2017		
<u>DOCUMENT NUMBER:</u> SDA- 41791	<u>CREATED / REVISED BY:</u> CSLAFTER	<u>CHECKED BY:</u> MKIPPER	<u>APPROVED BY:</u> FSMITH

OPTIONS	Group	41791-0977/0993	Group	41791-0994/1002	Group	A-41791-1036 / 1048	Group	A-41791-1049/1062
	Header No:	41790-0002/0018	Header No:	41790-0010/0018	Header No:	41790-0006 / 0018	Header No:	41790-0005/0018
	Pin No:	43294-0345	Pin No:	43294-0209	Pin No:	43294-0214	Pin No:	43294-0214
	Plating:	228 – 30 GOLD	Plating:	208 – 15 GOLD	Plating:	197 – TIN	Plating:	197 – TIN
	Pin Length L	22.10/. 870	Pin Length L	18.29/. 720	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720
	Mating M	11.43/. 450	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450
	Gold Loc G	10.02/. 400	Gold Loc G	6.86/ .270	Gold Loc G	N/A	Gold Loc G	N/A
	PC Tail P	7.37/. 290	PC Tail P	3.56/. 140	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140
	Tin Loc T	5.08/. 200	Tin Loc T	4.06/. 160	Tin Loc T	OVERALL	Tin Loc T	OVERALL
	Voided Ckts	None	Voided Ckts	3, 4, 5, 8, 9, 10	Voided Ckts	4, 6	Voided Ckts	2, 5
Pack Per	PK-41791-002	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	
Ckts	Item Number	Item Number	Material No	Engineer Number	Item Number			
2	41791-0977							
3	41791-0978							
4	41791-0979							
5	41791-0980							
6	41791-0981			A-41791-1036				
7	41791-0982		41791-1037	A-41791-1037	41791-1051			
8	41791-0983		41791-1038	A-41791-1038				
9	41791-0984			A-41791-1039				
10	41791-0985	41791-0994		A-41791-1040				
11	41791-0986	41791-0995		A-41791-1041				
12	41791-0987	41791-0996		A-41791-1042				
13	41791-0988	41791-0997		A-41791-1043				
14	41791-0989	41791-0998		A-41791-1044				
15	41791-0990	41791-0999		A-41791-1045				
16	41791-0991	41791-1000		A-41791-1046				
17	41791-0992	41791-1001		A-41791-1047				
18	41791-0993	41791-1002		A-41791-1048				

REV: R1	<u>ECM INFORMATION</u>	<u>TITLE:</u> KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS	<u>SHEET No.</u> - 7 -
	<u>ECM NO.:</u> 108539		
	<u>DATE:</u> 1/24/2017		
<u>DOCUMENT NUMBER:</u> SDA- 41791	<u>CREATED / REVISED BY:</u> CSLAFTER	<u>CHECKED BY:</u> MKIPPER	<u>APPROVED BY:</u> FSMITH

OPTIONS	Group	A-41791-1063/1071	Group	A-41791-1074/1088	Group	A-41791-1089/1105	Group	A-41791-1107
	Header No:	41790-0010/0018	Header No:	41790-0004/0018	Header No:	41790-0002/0018	Header No:	41790-0006/0018
	Pin No:	43294-0214	Pin No:	43294-0215	Pin No:	43294-0212	Pin No:	43294-0213
	Plating:	197 – TIN	Plating:	241 – GOLD	Plating:	222 – TIN	Plating:	154 – TIN
	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720
	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450
	Gold Loc G	N/A	Gold Loc G	6.85/ .270	Gold Loc G	N/A	Gold Loc G	N/A
	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140
	Tin Loc T	OVERALL	Tin Loc T	4.06/ .160	Tin Loc T	OVERALL	Tin Loc T	OVERALL
	Voided Ckts	5, 10	Voided Ckts	2, 3, 4	Voided Ckts	NONE	Voided Ckts	6
Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	
Ckts	Item Number		Item Number		Item Number		Item Number	
2					41791-1089			
3					41791-1090			
4					41791-1091			
5			41791-1075					
6					41791-1093			
7							41791-1107	
8					41791-1095			
9					41791-1096			
10					41791-1097			
11	41791-1064				41791-1098			
12					41791-1099			
13								
14								
15								
16					41791-1103			
17								
18					41791-1105			

R1	REV:	ECM INFORMATION	TITLE:	KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS	SHEET No.		
		ECM NO.: 108539			- 8 -		
		DATE: 1/24/2017					
DOCUMENT NUMBER:		CREATED / REVISED BY:		CHECKED BY:		APPROVED BY:	
SDA- 41791		CSLAFTER		MKIPPER		FSMITH	

OPTIONS	Group	A-41791-1120	Group	A-41791-1134	Group	A-41791-1150	Group	A-41791-1165
	Header No:	41790-0006	Header No:	41790-0004	Header No:	41790-0005	Header No:	41790-0006
	Pin No:	43294-0213	Pin No:	43294-0213	Pin No:	43294-0210	Pin No:	43294-0239
	Plating:	154 – TIN	Plating:	154 – TIN	Plating:	228 – 30 GOLD	Plating:	154 – TIN
	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720	Pin Length L	18.29/. 720	Pin Length L	19.05 / .750
	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43/. 450	Mating M	11.43 / .450
	Gold Loc G	N/A	Gold Loc G	N/A	Gold Loc G	6.85/. 270	Gold Loc G	N/A
	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140	PC Tail P	3.56/. 140	PC Tail P	4.32 / .170
	Tin Loc T	OVERALL	Tin Loc T	OVERALL	Tin Loc T	4.06/. 160	Tin Loc T	OVERALL
	Voided Ckts	2, 5	Voided Ckts	2, 3	Voided Ckts	2, 4	Voided Ckts	2, 3, 5
	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001
Ckts	Item Number	Item Number	Item Number	Item Number	Item Number	Item Number	Item Number	
2								
3								
4		41791-1134						
5				41791-1150				
6	41791-1120					41791-1165		
7								
8								
9								
10								
11								
12								
13								
14								
15								
16								
17								
18								

REV: R1	<u>ECM INFORMATION</u>	<u>TITLE:</u> KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS	<u>SHEET No.</u>
	<u>ECM NO.:</u> 108539		- 9 -
<u>DATE:</u> 1/24/2017			
<u>DOCUMENT NUMBER:</u> SDA- 41791	<u>CREATED / REVISED BY:</u> CSLAFTER	<u>CHECKED BY:</u> MKIPPER	<u>APPROVED BY:</u> FSMITH

OPTIONS	Group	A-41791-1179	Group	A-41791-1189	Group	A-41791-1203	Group	A-41791-1215
	Header No:	41790-0008/0018	Header No:	41790-0006/0018	Header No:	41790-0009/0018	Header No:	41790-0006/0018
	Pin No:	43294-0214	Pin No:	43294-0240	Pin No:	43294-0240	Pin No:	43294-0240
	Plating:	197 – TIN	Plating:	197 – TIN	Plating:	197 – TIN	Plating:	197 – TIN
	Pin Length L	18.29 / .720	Pin Length L	19.05 / .750	Pin Length L	19.05 / .750	Pin Length L	19.05 / .750
	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450
	Gold Loc G	N/A	Gold Loc G	N/A	Gold Loc G	N/A	Gold Loc G	N/A
	PC Tail P	3.56 / .140	PC Tail P	4.32 / .170	PC Tail P	4.32 / .170	PC Tail P	4.32 / .170
	Tin Loc T	OVERALL	Tin Loc T	OVERALL	Tin Loc T	OVERALL	Tin Loc T	OVERALL
	Voided Ckts	2,4,8	Voided Ckts	2,3,4,5	Voided Ckts	4,5,7,9	Voided Ckts	2,4,6
Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	
Ckts	Item Number		Item Number		Item Number		Item Number	
2								
3								
4								
5								
6			41791-1189					
7								
8								
9	41791-1179						41791-1215	
10					41791-1203			
11								
12								
13								
14								
15								
16								
17								
18								

R1	REV:	<u>ECM INFORMATION</u>	KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS	SHEET No.
		ECM NO.: 108539		- 10 -
		DATE: 1/24/2017		
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:
SDA- 41791		CSLAFTER	MKIPPER	FSMITH

OPTIONS	Group	A-41791-1228	Group	A-41791-1240	Group	A-41791-1256	Group	A-41791-1264/1274
	Header No:	41790-0005/0018	Header No:	41790-0007	Header No:	41790-0012	Header No:	41790-0004/0014
	Pin No:	43294-0214	Pin No:	43294-0214	Pin No:	43294-0214	Pin No:	43294-0214
	Plating:	197 – TIN	Plating:	197 – TIN	Plating:	197 – TIN	Plating:	197 – TIN
	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720
	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450
	Gold Loc G	N/A	Gold Loc G	N/A	Gold Loc G	N/A	Gold Loc G	N/A
	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140
	Tin Loc T	OVERALL	Tin Loc T	OVERALL	Tin Loc T	OVERALL	Tin Loc T	OVERALL
	Voided Ckts	4,5	Voided Ckts	2,3,5,6	Voided Ckts	8	Voided Ckts	2,3
Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	
Ckts	Item Number		Item Number		Item Number		Item Number	
2								
3								
4							41791-1264	
5								
6								
7			41791-1240					
8	41791-1228							
9								
10								
11								
12					41791-1256			
13								
14							41791-1274	
15								
16								
17								
18								

R1	REV:	<u>ECM INFORMATION</u>	TITLE:	KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS	SHEET No.
		ECM NO.: 108539			- 11 -
		DATE: 1/24/2017			
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:	
SDA- 41791		CSLAFTER	MKIPPER	FSMITH	

OPTIONS	Group	A-41791-1285	Group	A-41791-1307/1316	Group	A-41791-1318	Group	A-41791-1333
	Header No:	41790-0017	Header No:	41790-0009/0018	Header No:	41790-0005	Header No:	41790-0007
	Pin No:	43294-0214	Pin No:	43294-0214	Pin No:	43294-0214	Pin No:	43294-0214
	Plating:	197 – TIN	Plating:	197 – TIN	Plating:	197 – TIN	Plating:	197 – TIN
	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720	Pin Length L	18.29 / .720
	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450	Mating M	11.43 / .450
	Gold Loc G	N/A	Gold Loc G	N/A	Gold Loc G	N/A	Gold Loc G	N/A
	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140	PC Tail P	3.56 / .140
	Tin Loc T	OVERALL	Tin Loc T	OVERALL	Tin Loc T	OVERALL	Tin Loc T	OVERALL
	Voided Ckts	11	Voided Ckts	5,9	Voided Ckts	2,3,4	Voided Ckts	3,5,6
Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per	PK-41791-001	
Ckts	Item Number		Item Number		Item Number		Item Number	
2								
3								
4								
5					41791-1318			
6								
7							41791-1333	
8								
9								
10								
11								
12								
13								
14			41791-1312					
15								
16								
17	41791-1285							
18								

R1	REV:	<u>ECM INFORMATION</u>	TITLE:	KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS	SHEET No.
		ECM NO.: 108539			- 12 -
		DATE: 1/24/2017			
DOCUMENT NUMBER:		CREATED / REVISED BY:		CHECKED BY:	APPROVED BY:
SDA- 41791		CSLAFTER		MKIPPER	FSMITH

OPTIONS	Group	A-41791-1350	Group	A-41791-1361	Group		Group	
	Header No:	41790-0011	Header No:	41790-0011	Header No:		Header No:	
	Pin No:	43294-0214	Pin No:	43294-0214	Pin No:		Pin No:	
	Plating:	197-TIN	Plating:	197-TIN	Plating:		Plating:	
	Pin Length L	18.29/.720	Pin Length L	18.29/.720	Pin Length L		Pin Length L	
	Mating M	11.43/.450	Mating M	11.43/.450	Mating M		Mating M	
	Gold Loc G	N/A	Gold Loc G	N/A	Gold Loc G		Gold Loc G	
	PC Tail P	3.56/.140	PC Tail P	3.56/.140	PC Tail P		PC Tail P	
	Tin Loc T	OVERALL	Tin Loc T	OVERALL	Tin Loc T		Tin Loc T	
	Voided Ckts	6,10	Voided Ckts	8,10	Voided Ckts		Voided Ckts	
	Pack Per	PK-41791-001	Pack Per	PK-41791-001	Pack Per		Pack Per	
Ckts	Item Number		Item Number		Item Number		Item Number	
2								
3								
4								
5								
6								
7								
8								
9								
10								
11	41791-1350		41791-1361					
12								
13								
14								
15								
16								
17								
18								

R1	REV:	<u>ECM INFORMATION</u>	TITLE:	KK 156 HEADER ASSEMBLY FRICTION LOCK VERTICAL SOLID BODY W/O PEGS	SHEET No.
		ECM NO.: 108539			- 13 -
		DATE: 1/24/2017			
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:	
SDA- 41791		CSLAFTER	MKIPPER	FSMITH	