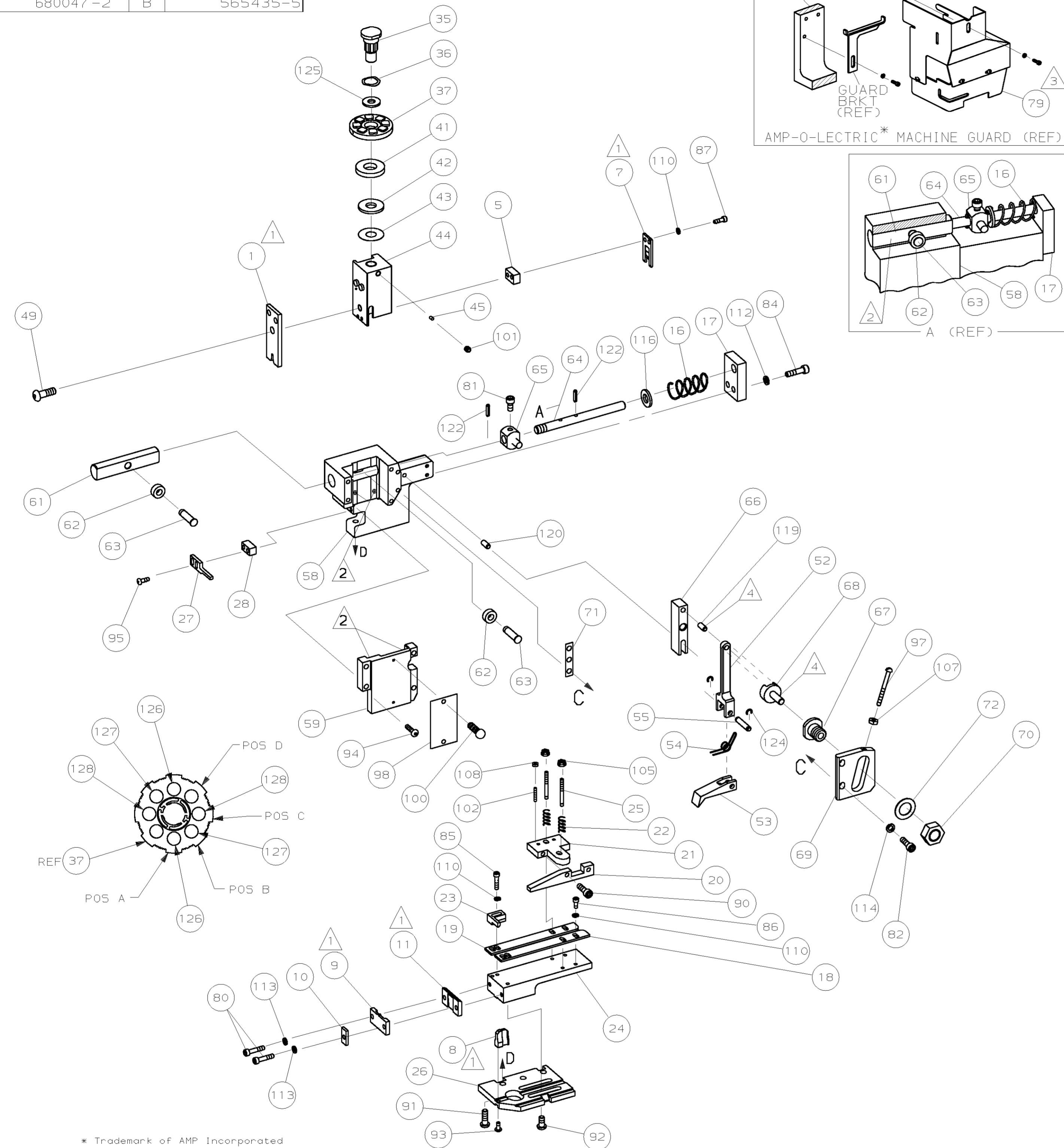
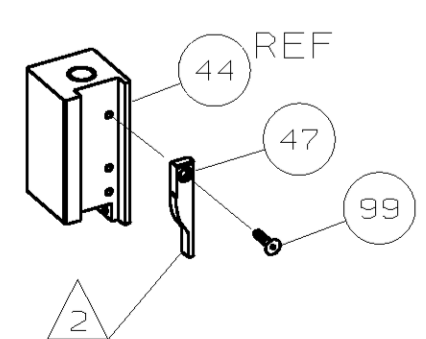


PART NUMBER	REV	FIRST USED
680047-1	B	122500-1
680047-2	B	565435-5

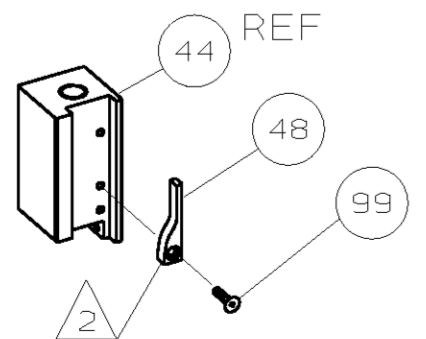


* Trademark of AMP Incorporated

POST-FEED 1 5/8 STROKE



PRE-FEED 1 1/8 STROKE



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

TERMINAL NAME:		CRIMPING DATA	
CLIP, GROUNDING		PAD LTR	WIRE SIZE
	63733	A	18
		B	20
		C	22
		D	USED
CRIMP	SIZE	TYPE	RANGE
WIRE	.090	F	22 - 18
INSUL	-	-	-
FEED	APPL INST	SET UP GAGE	LAYOUT
.700	408-8039	458638-1	L1530
WIRE STRIP LENGTH		.141-.171	

TERM	APPL	SPEC	QTY	DESCRIPTION	ITEM NO	
2	2	-	C	1-354779-2	PIN, WIRE DISC (.3050)C	129
2	2	-	C	354779-8	PIN, WIRE DISC (.3030)B	127
2	2	-	C	9-354778-9	PIN, WIRE DISC (.2990)A	126
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
REF	REF	-	A	21045-3	RING, RET "C" (Ø.187)FD PIN	124
REF	REF	-	A	5-21028-1	PIN, STD SPRING (Ø.12)FD ADJ ROD	122
REF	REF	-	A	1-21030-7	PIN, DOWEL (Ø.187x1.50)H5G	120
REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50)LEVER	119
REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCR ADJ	116
REF	REF	-	A	21024-5	WASHER, LOCK (NO. 10)FD ADJ PL	114
2	2	-	A	21024-5	WASHER, LOCK (NO. 10) SHEAR PL	113
REF	REF	-	A	21024-5	WASHER, LOCK (NO. 10)FD ROD GDE	112
7	7	-	A	21024-4	WASHER, LOCK (NO. 8) SHEAR BL	110
2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
REF	REF	-	A	21018-5	NUT, HEX (6-32)FD ADJ PL	107
2	2	-	A	21022-2	NUT, HEX SL (8-32)DRAG STUD	105
2	2	-	A	4-21078-8	SCR SKT SET (4-40x.75)DRAG	102
1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25)RAM	101
2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	97
2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75)H5G CAP	94
1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) 5T GD PL	92
REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62)BASE PL	91
2	2	-	A	1-21000-3	SCR SKT CAP (4-40x.25)DRAG	90
2	2	-	A	2-21000-7	SCR, 5HC (8-32x.50)SLUG BLADE	87
3	3	-	A	2-21000-6	SCR, 5HC (8-32x.38)STRIP GUIDE	86
2	2	-	A	2-21000-8	SCR, 5HC (8-32x.62)R STRIP GUIDE	85
REF	REF	-	A	3-21000-7	SCR, SKT CAP (10-32x.75)FD GDE	84
REF	REF	-	A	3-21000-6	SCR, SKT CAP (10-32x.62)FD ADJ P	82
REF	REF	-	A	3-21000-4	SCR, SKT CAP (10-32x.38)PIVOT BL	81
2	2	-	A	3-21000-8	SCR, SKT CAP (10-32x.88)5H PL	80
REF	-	-	A	455745-1	GUARD, WINDOW	79
REF	REF	-	A	458109-1	WASHER, FLAT (SPECIAL)	72
REF	REF	-	A	690517-1	SPACER	71

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1					

REV	REF	QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REF	REF	-	C			454220-1	CAP, RAM	59
REF	REF	-	D			453736-1	HOUSING	58
REF	REF	-	B			240624-1	PIN, FEED FINGER	55
REF	REF	-	B			691499-1	SPRING, FEED FINGER	54
REF	REF	-	B			240635-1	FINGER, FEED	53
REF	REF	-	B			240634-1	LEVER, TERMINAL	52
REF	REF	-	C			454220-1	CAP, RAM	59
REF	REF	-	D			453736-1	HOUSING	58
1	1	-	A			7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	49
1	-	-	B			690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	1	-	B			690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	-	A			690191-1	PLUG, NYLON	45
1	1	-	C			455674-1	RAM	44
1	1	-	A			690125-1	WASHER, LAMINATED	43
1	1	-	A			690124-1	WASHER, RAM	42
1	1	-	A			690223-2	SPACER, INSULATION DISC	41
1	1	-	D			354777-1	WIRE DISC, PLASTIC	37
1	1	-	A			22480-5	WASHER, SPRING	36
1	1	-	B			690212-1	POST, RAM	35
1	1	-	D			458980-1	APPLICATOR, BASIC (SUB ASSY)	32
1	1	-	B			3-690451-2	SPACER, STRIPPER	28
1	1	-	A			240639-1	STRIPPER	27
REF	REF	-	C			455676-1	PLATE, BASE	26
2	2	-	A			22354-8	DRAG, STUD	25
1	1	-	B			1-455678-3	PLATE, STRIP GUIDE	24
1	1	-	C			1-240825-1	PLATE, STRIP HOLD DOWN	23
2	2	-	A			4-22281-1	SPRING, DRAG	22
1	1	-	A			464451-6	DRAG, HANDLE	21
1	1	-	A			464452-4	DRAG, SKATE	20
1	1	-	C			454204-1	GUIDE, STRIP (REAR)	19
1	1	-	C			122467-1	GUIDE, STRIP (FRONT)	18
REF	REF	-	A			454178-1	GUIDE, FEED ROD	17
REF	REF	-	A			4-22284-9	SPRING, FEED RETURN	16
1	1	-	B			240644-1	PLATE, REAR SHEAR	11
1	1	-	A			690481-2	HOLD DOWN SPACER	10
1	1	-	B			122462-1	PLATE, FRONT SHEAR	9
1	1	-	D			5-240654-2	ANVIL	8
1	1	-	B			122425-1	BLADE, SLUG	7
1	1	-	C			1-240641-4	SPACER, SLUG BLADE	5
1	1	-	C			3-456406-3	CRIMPER, WIRE	1

DR	CHK	DATE	APP	REL	DATE	APP	DATE
JC BAKER	C. ERISMAN	9/29/93	BA WOLFE	10/26/93	B. MORGAN		

AMP INCORPORATED
HARRISBURG, PA 17105-3608

END FEED HDM APPLICATOR

SCALE: 1" = 1" DWG NO: 680047