

DO NOT SCALE FROM THIS PRINT

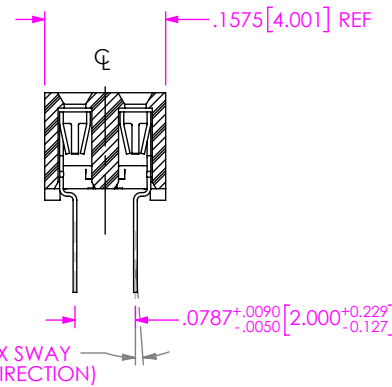
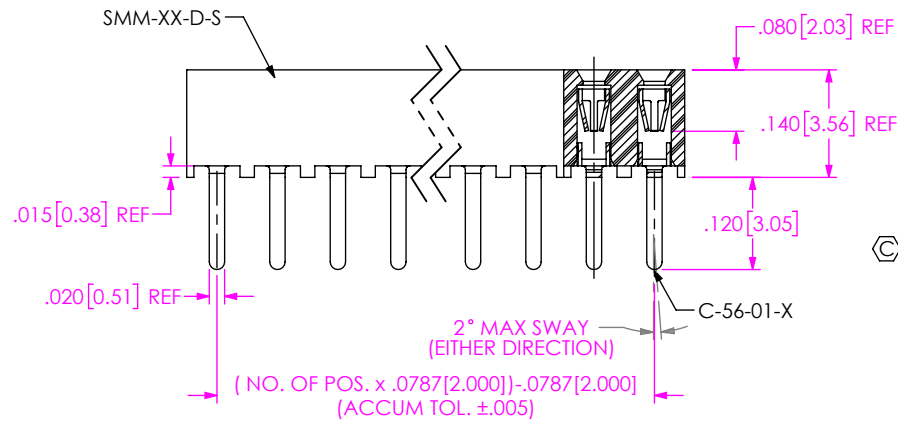
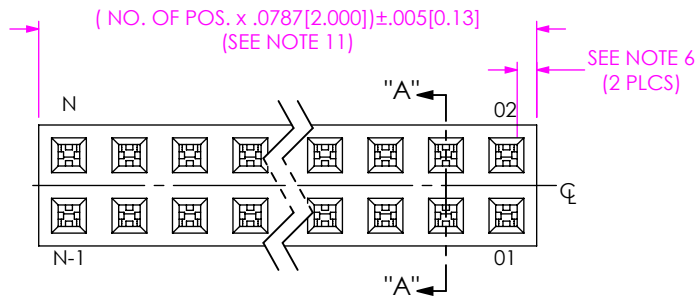
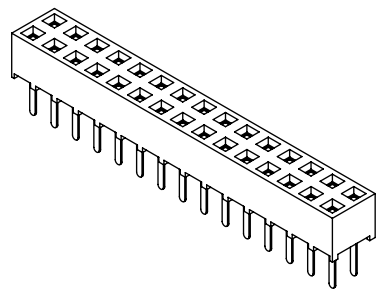


FIG 1
-01: THROUGH HOLE

- NOTES:
1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
 2. RETENTION FORCE IN BODY TO BE: 1 lbs. MIN
 3. INSERTION FORCE TO BE: 3.0 oz. MAX.
 4. WITHDRAWAL FORCE TO BE: 0.5 oz. MIN.
 5. "-LC" OPTION FOR A 02 POSITION WILL HAVE ONLY ONE LOCKING CLIP (LC-05-TM).
 6. "END WALLS" AFTER CUTTING SHOULD BE .025±.005.
 7. FOR -01 LEAD STYLE, LAYER PACKAGE POSITIONS -01 THRU -04.
 8. FOR -02 LEAD STYLE WITHOUT PICK & PLACE PAD, LAYER PACKAGE POSITION -02 ONLY.
 9. -02 THRU -05 POSITION WITH -K OR -P TO BE PACKAGED IN -TR ONLY. -06 THUR -40 POSITION AVAILABLE IN TUBE OR -TR PACKAGING.
 10. MAXIMUM CUT FLASH: .010[.25].
 11. NO FLASH ALLOWED IN SOCKET OR EXTENDING BELOW LEADS.
 12. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED. THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
 13. NOTE DELETED.
 14. NOTE DELETED.
 15. TUBES ARE STANDARD PACKAGING.
 16. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM
 17. ATTACH LABEL -4X2 TO EACH REEL.

SMM-1XX-XX-XX-D-XX-XX-X-XX

No OF POS PER ROW
THROUGH HOLE: -01 THRU -40
SURFACE MOUNT: -02 THUR -40

LEAD STYLE
-01: THROUGH HOLE (C-56-01-X)
-02: SURFACE MOUNT (C-56-02-X)

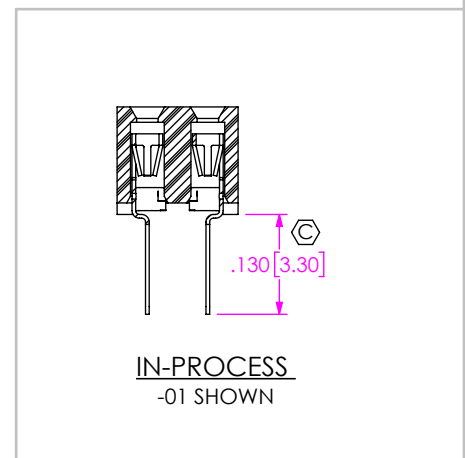
PLATING OPTION
-S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-H: 30μ" HEAVY GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
-L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-SM: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
-FM: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL

PACKAGING
BLANK: TUBES (SEE NOTE 15)
-TR: TAPE & REEL
MAX. POSITIONS AVAILABLE:
27 VERTICAL/ 28 HORIZONTAL (SEE SHEET 3)(SEE NOTES 16 & 17)
-FR: FULL REEL QTY. TAPE & REEL
MAX. POSITIONS AVAILABLE: 27 VERTICAL/ 28 HORIZONTAL (SEE NOTES 16 & 17)

PICK & PLACE OPTION
-P: PICK & PLACE PAD (USE PPP-03, SEE FIG 3, SHT 2)
-K: POLYIMIDE FILM (USE K-DOT-.217-.313-.005) (2 POS MIN, SEE FIG 4, SHT 2) (AVAILABLE ON LEAD STYLE -02 ONLY)

OPTION 1
-LC: LOCKING CLIP (USE 2 LC-05-TM) (AVAILABLE ONLY WITH LEAD STYLE -02) (SEE NOTE 5 & 12)(SEE FIG 5, SHT 2)

ROW OPTION
-D: DOUBLE ROW (USE SMM-XX-D-S)



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS ANGLES .XX: ±.01 [0.3] .XXX: ±.005 [0.13] .XXXX: ±.0020 [0.051]		<p>PROPRIETARY NOTE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.</p>	<p>DESCRIPTION:</p> <p>2 MM SOCKET STRIP</p>
MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 4:1		<p>520 PARK EAST BLVD. NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322</p>	
INSULATOR: LCP UL 94V-O, COLOR: BLACK CONTACT: BeCu		<p>DWG. NO.</p> <p>SMM-1XX-XX-XX-D-XX-XX-X-XX</p>	
F:\DWG\MISC\MKTG\SMM-1XX-XX-XX-D-XX-XX-X-XX-MKT.SLDDRW		<p>BY: JOE Z 04/20/2016 SHEET 1 OF 3</p>	

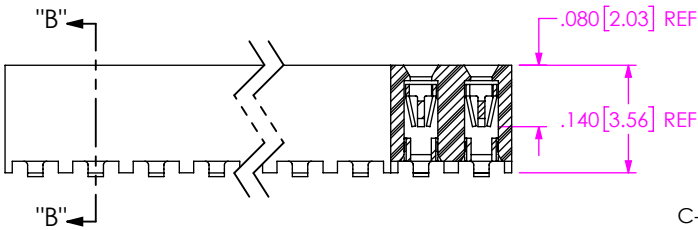
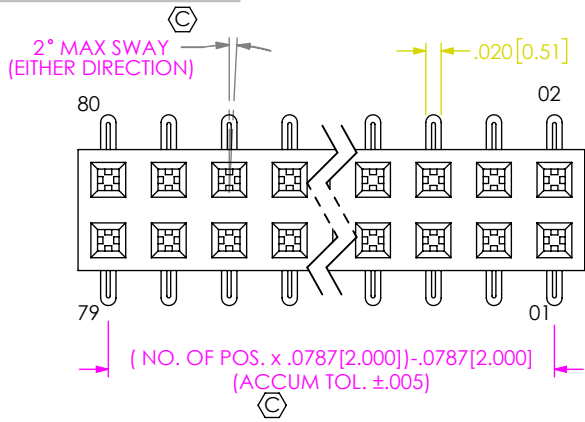
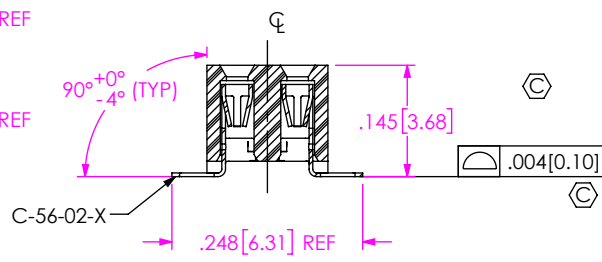
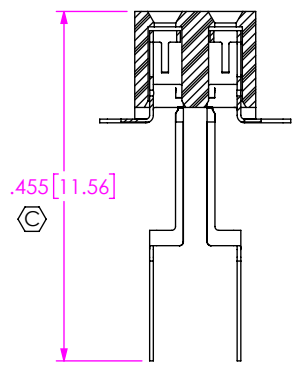


FIG 2
-02: SURFACE MOUNT
(SAME AS FIG 1, DIFFERENT AS SHOWN)



SECTION "B"-"B"



IN-PROCESS
-02 SHOWN

NOTE : "R"=NO OF POS x .0787 [2.000]
"S"={("R"-.394 [10.01])/2} ± .020 [0.51]

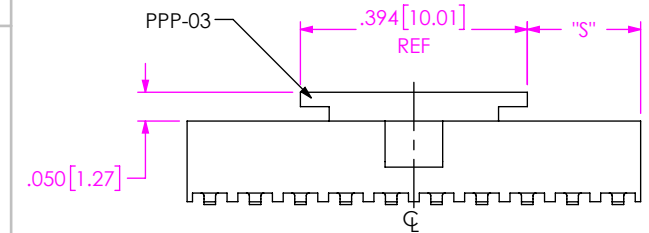
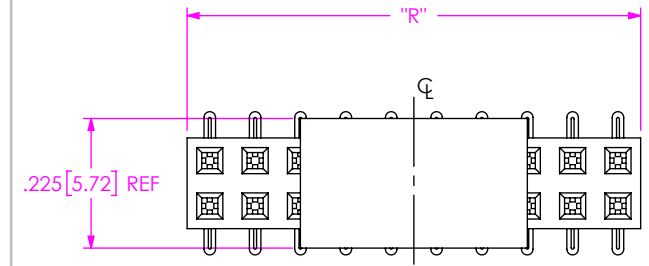


FIG 3
-P: PICK AND PLACE PAD
(PLACE PPP-03 ABOUT CL AS SHOWN)
(SAME AS FIG 1, DIFFERENT AS SHOWN)
(SEE NOTE 9)

NOTE : "R"=USED MEASURED DIMENSION (REF)
"S"={("R"-.2165 [5.50])/2} ± .020 [0.51]

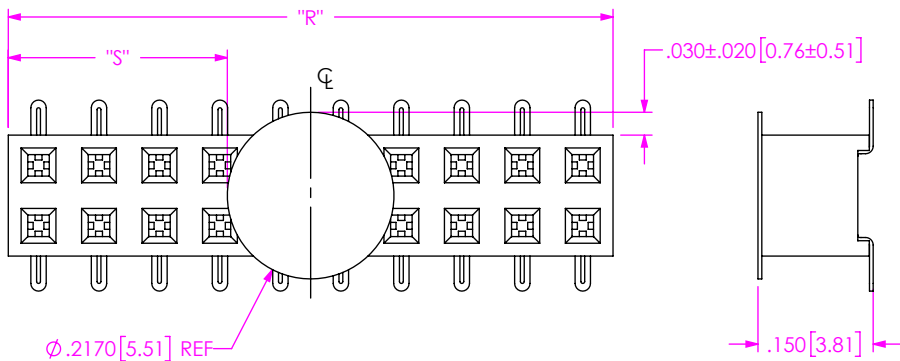


FIG 4
-K: POLYIMIDE FILM PAD
(2 POSITION MINIMUM, SEE NOTE 9)
(SAME AS FIG 1, DIFFERENT AS SHOWN)

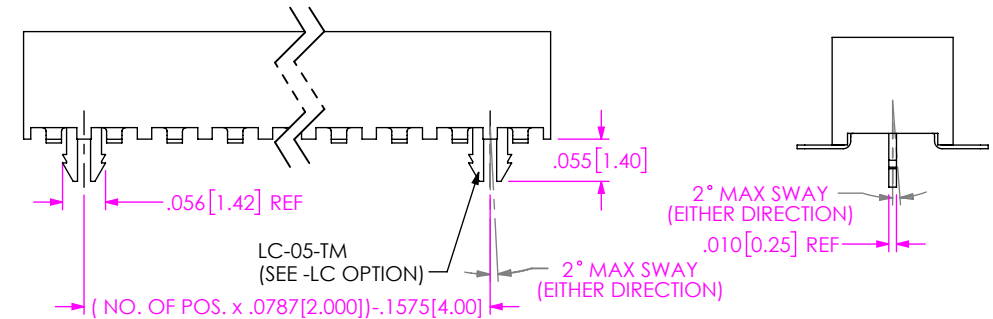

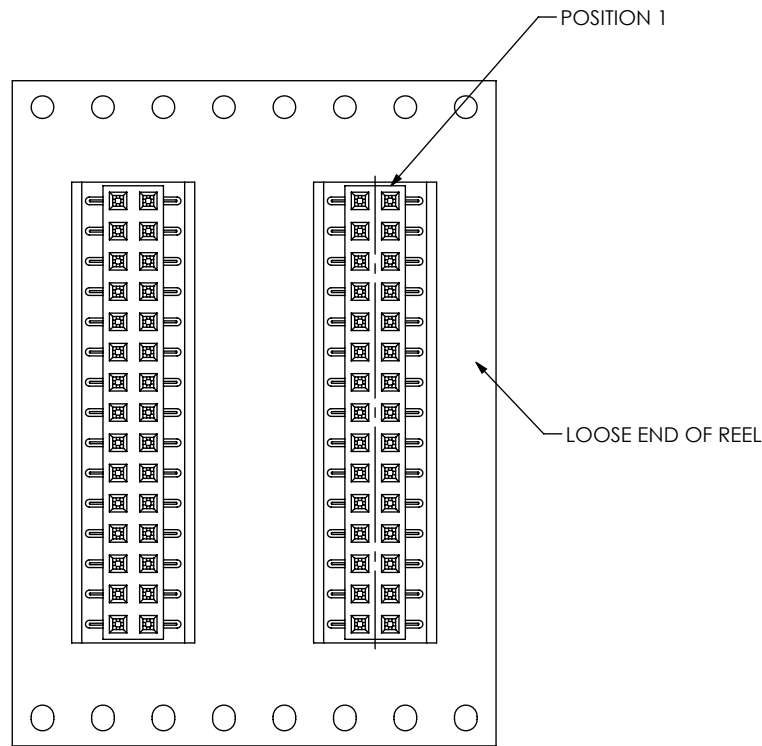


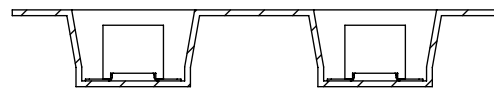
FIG 5
-LC: LOCKING CLIP
(SAME AS FIG 1, DIFFERENT AS SHOWN)

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	SHEET SCALE: 4:1	DESCRIPTION: 2 MM SOCKET STRIP
	BY: JOE Z 04/20/2016 SHEET 2 OF 3	DWG. NO. SMM-1XX-XX-XX-D-XX-XX-X-XX

PACKAGE PARTS IN TUBES AS SHOWN

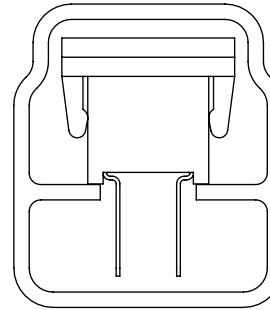


USER DIRECTION OF UN-REELING →
POCKET NOT DETAILED

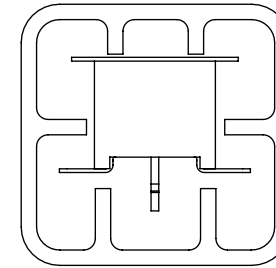


PACKAGING VIEW
-TR: TAPE AND REEL

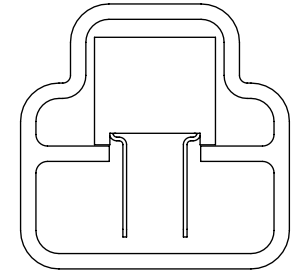
PT-1-24-03-16



PT-1-24-07-63



PT-1-24-02-16



LEAD STYLE	OPTIONS	POS PER ROW	TUBE	PLUG
-01	NONE, -LC (SEE NOTE 7)	05 THRU 40	PT-1-24-02-16	TP-24
-02	NONE (SEE NOTE 8)	03 THRU 40	PT-1-24-02-16	TP-24
-02	-K, -K-LC	06 THRU 40	PT-1-24-07-63	TP-24
-01, -02	-P, -P-LC	06 THRU 40	PT-1-24-03-16	TP-03
-02	-LC	03 THRU 40	PT-1-24-07-63	TP-24

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail info@SAMTEC.com code 55322

SHEET SCALE: 4:1

DESCRIPTION:
2 MM SOCKET STRIP

DWG. NO.
SMM-1XX-XX-XX-D-XX-XX-X-XX

BY: JOE Z 04/20/2016 SHEET 3 OF 3