

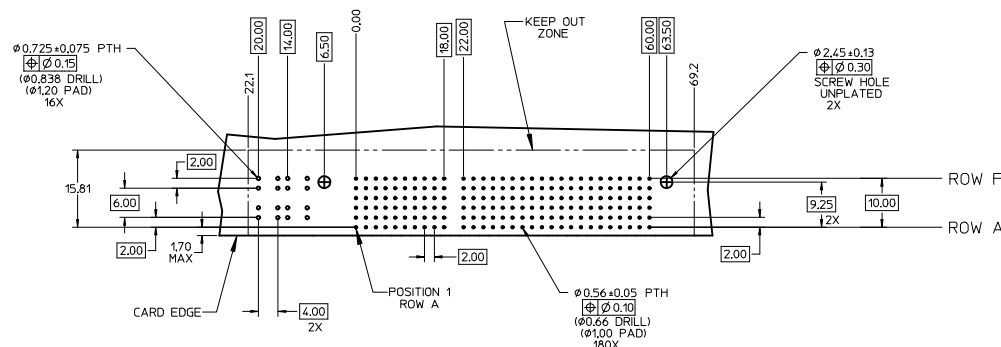
NOTES:

- MATERIALS: HOUSING : LIQUID CRYSTAL POLYMER (LCP)  
GLASS-FILLED, UL94V-0, BLACK.  
TERMINALS: COPPER ALLOY  
STIFFENER: STAINLESS STEEL
- FINISH: SELECTIVE GOLD (Au) 0.76 MICROMETERS MINIMUM  
IN CONTACT AREA, SELECTIVE MATTE TIN (Sn) IN TAIL AREA,  
NICKEL (Ni) UNDERPLATE OVERALL.
- REFER TO MOLEX PRODUCT SPECIFICATION PS-74031-999  
FOR PERFORMANCE SPECIFICATIONS.
- PACKAGED PER PK-70873-5040.  
SCREWS PACKED IN BAGS INSIDE OF TUBES.
- REFER TO MOLEX DOCUMENT SD-75187-001 FOR ADDITIONAL  
DETAIL ON THE VHD-M L-SERIES SIGNAL WAFER.
- REFER TO MOLEX DOCUMENT SD-74881-002 FOR ADDITIONAL  
DETAIL ON THE HSD SIGNAL WAFER.
- REFER TO MOLEX DOCUMENT SD-74037-005 FOR ADDITIONAL  
DETAIL ON THE GUIDANCE MODULE.
- REFER TO MOLEX DOCUMENT SD-75885-001 FOR ADDITIONAL  
DETAIL ON THE LEAD-FREE POWER MODULE.
- REFER TO MOLEX DOCUMENT SD-74888-001 FOR ADDITIONAL  
DETAIL ON THE END CAP.
- MARK LABEL WITH PART NUMBER AND DATE CODE.  
LABEL MAY BE REPLACED BY LASER MARKINGS ON THE STIFFENER.
- THIS PART CONFORMS TO CLASS B REQUIREMENTS OF MOLEX  
COSMETIC SPECIFICATION PS-45499-002.

ITEM	PART NUMBER	DESCRIPTION	QTY
1	74036-0091	STIFFENER	1
2	75187-1005	SIGNAL WAFER - L-SERIES 6, LF	10
3	74881-1001	SIGNAL WAFER - HSD6	20
4	74037-6002	POLARIZING/GUIDE MODULE	2
5	73726-0000	GUIDE MODULE MNTG SCREW	2
6	74888-0001	END CAP - HSD6	1
7	75885-6320	POWER MODULE, LF	2

LEAD-FREE  
PLATING

CUSTOMER: DIGITAL CHINA



DAUGHTERCARD HOLE PATTERN  
(CONNECTOR SIDE)

QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
		MM ONLY	INCH	2:1	METRIC	<input checked="" type="checkbox"/> <input type="checkbox"/>
▽=0	4 PLACES +--- +---	mm	INCH	DRAWN BY	DATE	TITLE
▽=0	3 PLACES +--- +---			JLAURX	03/09/18	VHDM-L / HSD 6 ROW LF HYBRID DAUGHTERCARD SALES DRAWING
▽=0	2 PLACES +0.25 +---			CHECKED BY	DATE	
	1 PLACE +0.38 +---			NMARTIN	03/09/18	
	0 PLACE +--- +---			APPROVED BY	DATE	
	ANGULAR ±1/2°			SMILLER	2012/08/09	
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO.		DOCUMENT NO.		SHEET NO.
		75296-0007		SD-75296-007		1 OF 1
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

