



Product Change Notification

TE Connectivity

Product Change Notification: P-18-015534

PCN Date: 01-MAR-18

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:
Ampseal 16 Series Connectors (NOTE: This PCN supersedes PCN P-17-015262)

Description of Changes
Manufacturing location change. All the current Ampseal 16 assembly lines including automated, semi-automated, and manual assembly equipment, as well as all molding presses and molds located at the TE Automotive Plant #1 and #4 in Empalme, Mexico will be transferred to the TE ICT Plant #3 located only a few hundred feet away in the same campus (see attachment). All current resources will transfer with the equipment to maintain continuity and familiarity. This building already successfully manufactures a sizable amount of ICT products.
Other attachments:
[AS16 Move Customer Presentation](#)

Reason for Changes:
The reason is to consolidate all the Ampseal 16 components and assembly operations into the state of the art building for improved focus on quality and delivery of product. The transfer follows a strict procedure, which fully maintains quality, ability to supply, and form-fit-function. The new manufacturing location operates under a certified quality management system in accordance with standard automotive requirements. The move of the molds and mold presses will begin February 2018 and will continue through September 2018 with several connector families moving every month. Pre-move and post-move QIP/Critical dimensions will be measured for each mold move. If you require a PPAP, please notify the responsible TE Sales Contact within 14 calendar days after receipt of this PCN.

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	19-MAR-2018
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	31-OCT-2018

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
776427-1	NO						
776427-2	NO			"8202614013"			
776427-3	NO						
776427-4	NO			"820P-37811"			
776428-1	NO			"820P-37461"			
776428-2	NO			"820P-37520"			
776428-3	NO						
776428-4	NO						
776429-1	NO			"820P-37699"			
776429-2	NO						
776429-3	NO						
776429-4	NO						
776430-1	NO			"820P-37694"			
776430-2	NO						
776433-1	NO						
776433-2	NO						
776433-3	NO						
776434-1	NO						
776434-2	NO						
776434-3	NO						
776437-1	NO						
776437-2	NO						
776437-3	NO						
776437-4	NO						
776438-1	NO						
776438-3	NO						
776438-4	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
776427-1	NO						
776427-2	NO			"8202614013"			
776427-3	NO						
776428-1	NO			"820P-37461"			
776428-2	NO			"820P-37520"			
776428-3	NO						
776428-4	NO						
776429-1	NO			"820P-37699"			
776429-2	NO						
776429-3	NO						
776430-1	NO			"820P-37694"			
776430-2	NO						
776433-1	NO						
776433-3	NO						
776434-1	NO						
776434-3	NO						
776437-1	NO						
776437-3	NO						
776437-4	NO						
776438-1	NO						
776438-3	NO						
776487-1	NO						
776488-1	NO			"8202613276"			
776494-1	NO						
776495-1	NO						
776495-2	NO						
776522-1	NO						
776522-3	NO						
776522-4	NO						
776523-1	NO						
776523-4	NO						
776524-1	NO			"EG9731-000", "AMP-0-0776524-1"			
776524-3	NO						
776531-1	NO						
776531-2	NO						
776531-3	NO						
776532-1	NO						
776532-2	NO						
776532-3	NO						
776533-1	NO						
776533-2	NO						
776533-3	NO						
776534-1	NO						
776534-2	NO						
776534-3	NO						
776534-4	NO			"8202612469"			
776535-1	NO						
776536-1	NO						
776536-3	NO						
776537-1	NO						
776537-2	NO						
776537-3	NO						
776538-1	NO						
776538-3	NO						
776539-1	NO						
776539-2	NO						
776539-3	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
776427-3	NO						
776427-4	NO			"820P-37811"			
776428-2	NO			"820P-37520"			
776428-4	NO						
776429-2	NO						
776429-3	NO						
776429-4	NO						
776433-2	NO						
776434-2	NO						
776434-3	NO						
776437-2	NO						
776437-3	NO						
776437-4	NO						
776438-4	NO						
776487-3	NO						
776487-4	NO						
776488-3	NO						
776488-4	NO						
776494-1	NO						
776494-2	NO						
776494-3	NO						
776494-4	NO						
776495-3	NO						
776495-4	NO						
776522-2	NO						
776522-3	NO						
776523-2	NO						
776523-3	NO						
776524-1	NO			"EG9731-000", "AMP-0-0776524-1"			
776524-2	NO						
776524-4	NO						
776532-1	NO						
776533-4	NO						
776535-1	NO						
776535-3	NO						
776539-1	NO						
776539-4	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
776427-3	NO						
776427-4	NO			"820P-37811"			
776428-2	NO			"820P-37520"			
776428-4	NO						
776429-2	NO						
776429-3	NO						
776429-4	NO						
776433-2	NO						
776434-2	NO						
776434-3	NO						
776437-2	NO						
776437-3	NO						
776437-4	NO						
776438-4	NO						
776487-3	NO						
776487-4	NO						
776488-3	NO						
776488-4	NO						
776494-1	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
776494-2	NO						
776494-3	NO						
776494-4	NO						
776495-3	NO						
776495-4	NO						
776522-2	NO						
776522-3	NO						
776523-2	NO						
776523-3	NO						
776524-1	NO			"EG9731-000", "AMP-0-0776524-1"			
776524-2	NO						
776524-4	NO						
776532-1	NO						
776533-4	NO						
776535-1	NO						
776535-3	NO						
776536-2	NO						
776536-4	NO						
776538-2	NO						
776539-1	NO						
776539-4	NO						