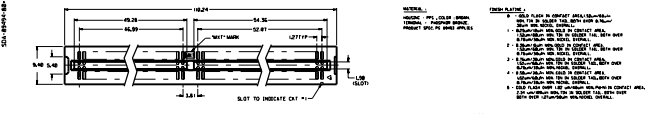
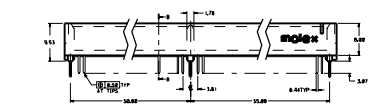
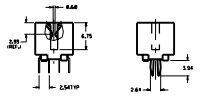


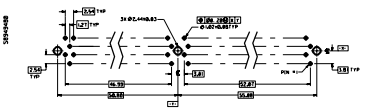
MATERIAL :
HOUSING - PPS , COLOR - BROWN.
TERMINAL - PHOSPHOR BRONZE.
PRODUCT SPEC PE 69462 APPLIES.

FINISH PLATING :
B - GOLD FLASH IN CONTACT AREA,10u"=0.25um MIN.NICKEL UNDERPLATE WITH OVER 0.76um MIN. NICKEL OVERALL.
1 - 0.25um"=0.01 MIN. GOLD IN CONTACT AREA, 2.54um"=0.10 MIN. TIN IN SOLDER TAIL WITH OVER 0.76um"=0.03 MIN. NICKEL UNDERALL.
2 - 0.25um"=0.01 MIN. GOLD IN CONTACT AREA, 2.54um"=0.10 MIN. TIN IN SOLDER TAIL WITH OVER 0.76um"=0.03 MIN. NICKEL UNDERALL.
3 - 0.25um"=0.01 MIN. GOLD IN CONTACT AREA, 2.54um"=0.10 MIN. TIN IN SOLDER TAIL WITH OVER 0.76um"=0.03 MIN. NICKEL UNDERALL.
4 - 0.25um"=0.01 MIN. GOLD IN CONTACT AREA, 2.54um"=0.10 MIN. TIN LEAD IN SOLDER TAIL WITH OVER 0.76um"=0.03 MIN. NICKEL UNDERALL.
5 - GOLD FLASH OVER 120 u"=3um MIN.PALLADIUM CONTACT AREA, 240 u"=6.0um MIN. TIN IN SOLDER TAIL WITH OVER 80TH OVER 120u"=3um MIN.NICKEL OVERALL.

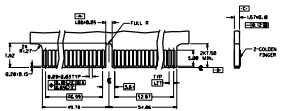




SECTION B-B



RECOMMENDED MATING PCB EDGE CONFIGURATION



RECOMMENDED MATING PCB EDGE CONFIGURATION

PART NO. LEGEND =SDA54 - XX X X

PLATING VERSION
A
-
2
3
4
5

SOCKETS
80 : 160 CKTS

PEG VERSION
1 - 3 METALS
2 - 5 METALS

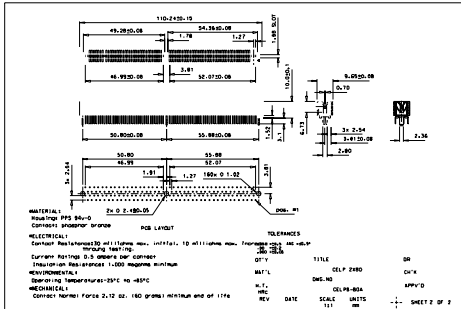
REF. TO ABOVE
REF. TO ABOVE

C RELEASE TO MANUFACTURING TRF-3893 MADRA 97805
B RELEASE PER ECN 751-035 SANDRA NUGEN
A1 RELEASE PER ECN 751-858 SANDRA BARKER

SANDRA BARKER

SDA-05454-80** C

ASSY 127 EDGECARD CONN.
LOW PROFILE,160CKTS

SDA-05454-80-

SDA05408