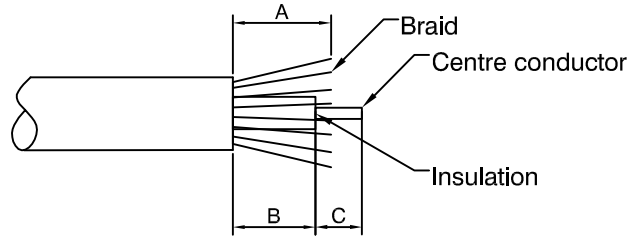


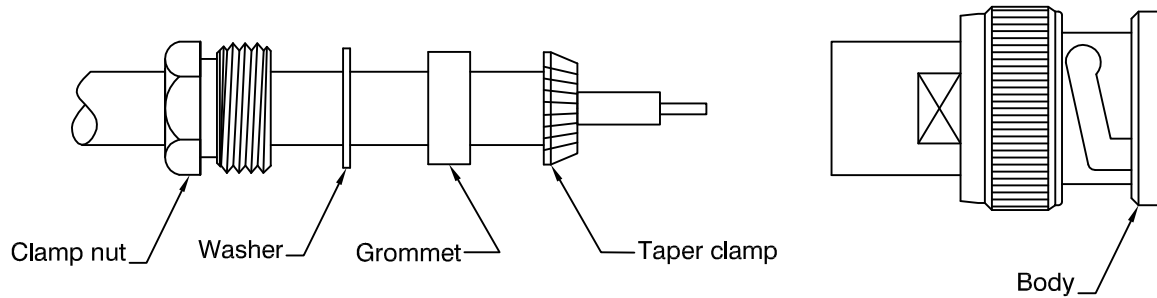
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

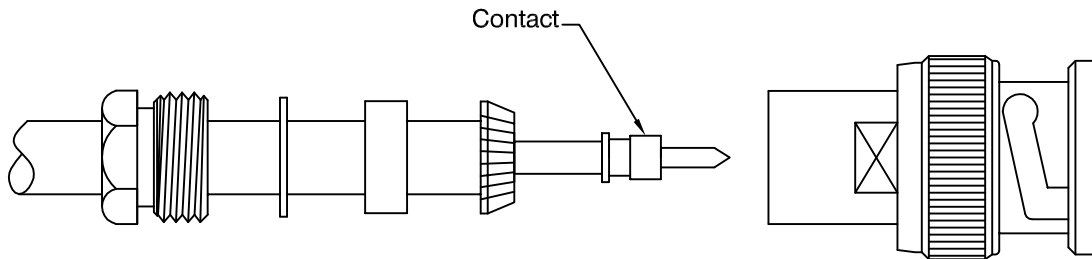
A = 6.6mm
B = 6.6mm
C = 4.5mm



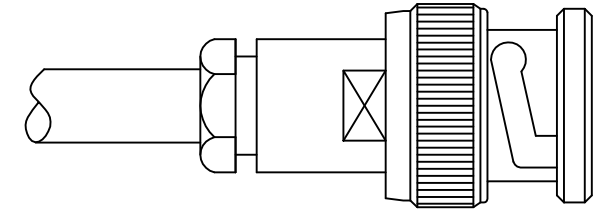
2) Slide the hex nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp and trim level with the rear as shown.



3) Solder the contact onto the centre conductor.



4) Insert the cable and parts into the connector body and screw the hex nut until it is tightened, using the appropriate wrenches.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



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T: +44 (0) 1245 342060
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

R Drennan

DATE:

26 July 01

DESCRIPTION:

Stripping and Assembly
Instructions for BNC Clamp
Plug

DRAWING NUMBER:

VAIB1205

PAGE: 1 OF 1