



LAYOUT SHOWN AS EXAMPLE

Keying Shown as example

CHARACTERISTICS

- Standard : Based on MIL-DTL-38999 Series III
- Shell Material : Aluminium
- Shell Plating : Nickel
- Insulator : Thermoplastic
- Contacts : Copper Alloy
- Seals & Grommet : Silicon Elastomer
- Contact Plating : Gold over copper Alloy 0.8µm minimum
- Durability : 500 Mating cycles
- Delivered with Souriau contacts and Accessories
- Temperature Range : -65°C to +200°C
- Salt Spray : 48 hours
- Mass : 35.93 g ± 10%

| Connector dimension | |
|---------------------|----------|
| Dim | Nominal |
| ØS | 32.5 Max |
| Z | 31 Max |
| VV THREAD | M22x1-6g |

SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)

| Country | Jurisdiction & Control List |
|---------|-----------------------------|
| FR | Not Listed |

PN: 8D515F18BE

| | | | |
|---|------------------------------------|--------------------------------|-------------------------------|
| A | 19-10-2016 | First Release | |
| ISS | DATE | Latest modification - by | MOD N° |
| Designed By: | | Date: | CUSTOMER DRAWING |
| TITLE | | Aluminium Plug 8D series | |
| SCALE | NA | General linear Tolerances: ±-- | NPRDS / PROJECT 859 |
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| FORMAT | SOURIAU DRG N° 8D515F18BE-C | | SHEET 1/2 |

| | | | | | | | | | |
|----------------|-------------------------|---|---|----|---|----|---|---|------------------------------------|
| BASIC SERIES: | 8D | 5 | - | 15 | F | 18 | B | E | ORIENTATION : E |
| SHELL TYPE : | Plug with RFI Shielding | | | | | | | | CONTACT TYPE : SOCKET(500 Matings) |
| CONTACT TYPE : | Standard Crimp Contact | | | | | | | | CONTACT LAYOUT : 15-18 |
| SHELL SIZE : | 15 | | | | | | | | |
| PLATING : | F = Nickel | | | | | | | | |

Contact Layout



| Contacts (Insert arrangement 15-18) | | | | | |
|--|-------------|-------------|---------------------|-------------|-------------|
| Contact position ID | Location | | Contact position ID | Location | |
| | X-axis (mm) | Y-axis (mm) | | X-axis (mm) | Y-axis (mm) |
| A | +065 (1.65) | +252 (6.40) | K | -195 (4.95) | +113 (2.87) |
| B | +195 (4.95) | +113 (2.87) | L | -065 (1.65) | +252 (6.40) |
| C | +260 (6.60) | +000 (0.00) | M | -065 (1.65) | +113 (2.87) |
| D | +195 (4.95) | -113 (2.87) | N | +065 (1.65) | +113 (2.87) |
| E | +130 (3.30) | -225 (5.72) | P | +130 (3.30) | +000 (0.00) |
| F | +000 (0.00) | -225 (5.72) | R | +065 (1.65) | -113 (2.87) |
| G | -130 (3.30) | -225 (5.72) | S | -065 (1.65) | -113 (2.87) |
| H | -195 (4.95) | -113 (2.87) | T | -130 (3.30) | +000 (0.00) |
| J | -260 (6.60) | +000 (0.00) | U | +000 (0.00) | +000 (0.00) |

| Shell size | Arrangement no. | Number of contacts | Size contacts | Service rating | Contact location | Supersedes |
|------------|-----------------|--------------------|---------------|----------------|------------------|------------|
| 15 | -18 | 18 | 20 | I | All | MS20052-18 |

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| ISS | DATE | Latest modification - by | MOD N° |
| Designed By: | | Date: | CUSTOMER DRAWING |
| TITLE | Aluminium Plug 8D series | | |
| SCALE | | General linear Tolerances: | NPRDS / PROJECT |
| NA | | ±-- | 859 |
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| FORMAT | SOURIAU DRG N° 8D515F18BE-C | | SHEET 2/2 |