



SPECIFICATION FOR APPROVAL

CUSTOMER	
NOMINAL FREQUENCY	20.000000 MHz
PRODUCT TYPE	TYPE FH 2.5x2.0 SEAM SEALED CRYSTAL
SPEC. NO. (P/N)	FH2000021
CUSTOMER P/N	
ISSUE DATE	December 26, 2017
VERSION	E

APPROVED	PREPARED	QA	
Brenda	Nikhi Lu	Dong Jang	

Diodes Incorporated

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TEL: 886-3-451-8888 FAX: 886-3-461-3865 https://www.diodes.com *Pb-free

*RoHS Compliant

*HF-Halogen Free

*REACH Compliant

E0-R-4-014 Rev. F

TYPE FH 2.5x2.0 SEAM SEALED CRYSTAL FH2000021 VER. E 26-Dec-17

VERSION HISTORY

Version No.	Version Date	Description	Notes
Α	Jan.16,2008	Initial Release	
В	Feb.26,2009	Revise Format	
С	Sep.9,2010	Changed Logo	
D	May.27,2014	Updated Suggested IR Reflow Profile & Format	
E	Dec.26,2017	Updated logo	



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ELECTRICAL SPECIFICATIONS

Item	Symbol	Specifications	Units	Notes
Nominal Frequency	Fn	20.000000	MHz	
Mode of Oscillation	MO	AT Cut-Fundamental		
Calibration Load Capacitance	CL	20	pF	
Calibration Tolerance	FL	±20	ppm	at 25°C±3°C
Operating Temperature Range	TR	-20 to +70	°C	
Frequency Stability (Frequency Deviation over the Operating Temperature Range)	F/T	±20	ppm	Reference to the Frequency at 25°C
Operating Drive Level		10	μW	
Maximum Drive Level		100	μW	
Equivalent Series Resistance	ESR	80	Ω	Max
Shunt Capacitance	C0	5	pF	Max
Aging at 25°C		±3	ppm	Max, 1st year
Storage Temperature		-55 to +125	°C	
Insulation Resistance		500	МΩ	Min

* This product doesn't include harmful substance that stipulated by SONY SS-00259 Level 1 and S-AT2-001 Level 1 standard. RoHS Compliant (Pb - Free).



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RELIABILITY SPECIFICATIONS

MECHANICAL AND ENVIRONMENTAL RATINGS:

a) FINE LEAK TEST: JESD22-A109 (Condition 1A)

b) GROSS LEAK TEST: JESD22-A109 (Condition C)

c) MOISTURE RESISTANCE: JESD22-A113

d) SHOCK: JESD22-B104 (Condition B)

e) SOLDERABILITY: (RoHS version): J-STD-002

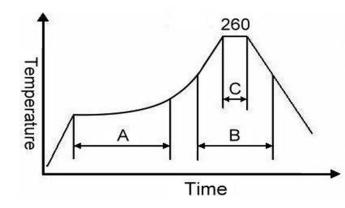
f) VIBRATION: JESD22-B103

g) SOLVENT RESISTANCE: JESD22-B107

h) RESISTANCE TO SOLDERING HEAT (RoHS version): J-STD-020D Table 5.2 Pb free devices (3 cycles max)

SUGGESTED IR REFLOW PROFILE

*As per IPC-JEDEC J-STD-020D



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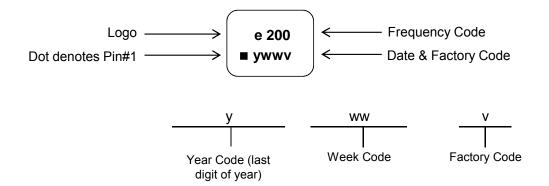
	Stage	Temperature	Time
Α	Preheat	150~200°C	60~120 Sec
В	Primary Heat	217°C	60~150 Sec
С	Peak	260°C	10 Sec



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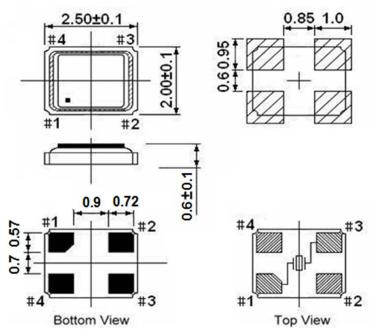
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MARKING



MECHANICAL DRAWINGS (Scale: None. Dimensions are in mm.)

Recommended Land Pattern



** Recommended - Pin 1 & 3 : CRYSTAL Pin 2 & 4 : GND

Notes:

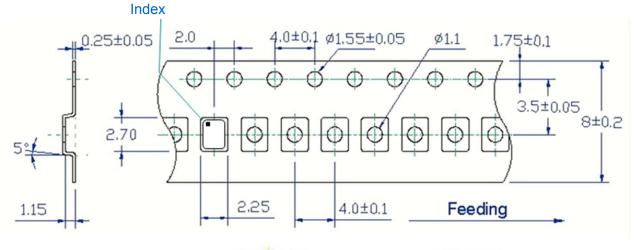
- Package drawings are for reference only, and the appearances of objects may vary.
 Actual packages are based on the real product.
- 2. The marking dot denotes Pin#1.
- 3. The position and shape of the chamfer pin may vary and are based on the real product.

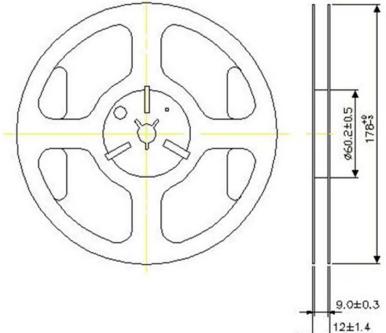
INCORPORATED

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Tape & Reel





- 1. 230mm minimum leafer which consist of carrier and/or tape followed by a minimum of 160mm of empty carrier tape sealed with cover tape.
- 2. 160mm minimum trailer of empty carrier tape sealed with cover tape.



TYPE FH 2.5x2.0 SEAM SEALED CRYSTAL FH2000021 VER. E 26-Dec-17 **PACKING Begin** ____ Start **End** 3000pcs-Product Tape Inner Packing Carton Blue Qualified Label Storeroom Label Storeroom Label Storeroom Label **Deliver Packing Carton** (L29*W24*H30) Green Qualified Label

