



Product Change Notification (PCN)

PCN Number	509366	Date Issued	December 02, 2020
Reason for Change	Manufacturing Process Change (Molex)		
Change Type Description	This letter is to inform you that the manufacturing process for the part(s) identified in this notice is changing. No changes will be made to the product as a result of this process change.		
Assessment of Change	Passed FAI		
Internal Molex Qualification Date	February 01, 2021		
Sample Availability Date (Changed Part)	February 01, 2021		
Planned Implementation Date	March 01, 2021		
Method of Identifying Change	Product made after planned implementation date can contain the change		

Before Change

Overview

- Molex India is introducing new plating lines at the new connector facility with latest technology in line with other Molex entities and reduce the process related challenges in current lines. To facilitate the plating technology change we are changing the gold and silver chemistry. This PCN is to communicate this change to impacted customer as soon as possible.
- The transfer follows a strict procedure, which fully maintains quality, ability to supply and form-fit-function of the concerned products. The new manufacturing location operates under a certified quality management system in accordance with standard industry requirements. Molex internal release test based on the relevant part specifications defined by Product Engineering will be executed before delivery
- Product Impact- No impact to fit, form & function
- Part Number Impact
— see attached impacted parts list



After Change

New Plating location

- Molex India Private Limited, Plot No. 61P, 62 & 63, Bengaluru Aerospace Park Industrial Area, Dummanahalli Village, Jala Hobli, Bengaluru North Taluk – 562 129.
 - ✓ Started Operations in 2020
 - ✓ Manufacturing floor space 347,000 ft²
 - ✓ Plating line starts – March 2021
 - ✓ # of Plating lines- 5 strands
- Both existing & new Plant certified to IATF 16949 Quality management Systems & ISO 14001 environmental management systems
- Till new plating lines are operational and ramped up to the desired capacity, parts may be supplied from both current location and new connector plant.
- PPAP Level 1 will be made available on request. If PPAP documents are required, please notify the concerned sales contact within 14 days of receipt of PCN.





Product Change Notification (PCN)

You may address any technical inquiries regarding this PCN by sending E-mail to pcn_coordinator@molex.com or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:509366**" in the e-mail Subject line for faster response.

RELEASED

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Lisle, IL 60532
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www.molex.com

PCN #	Molex Part #
509366	8500119
509366	8500120
509366	8500159
509366	8550101
509366	8550102
509366	8550104
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