

DESIGNED & DIMENSIONED
IN MILLIMETERS [INCHES]

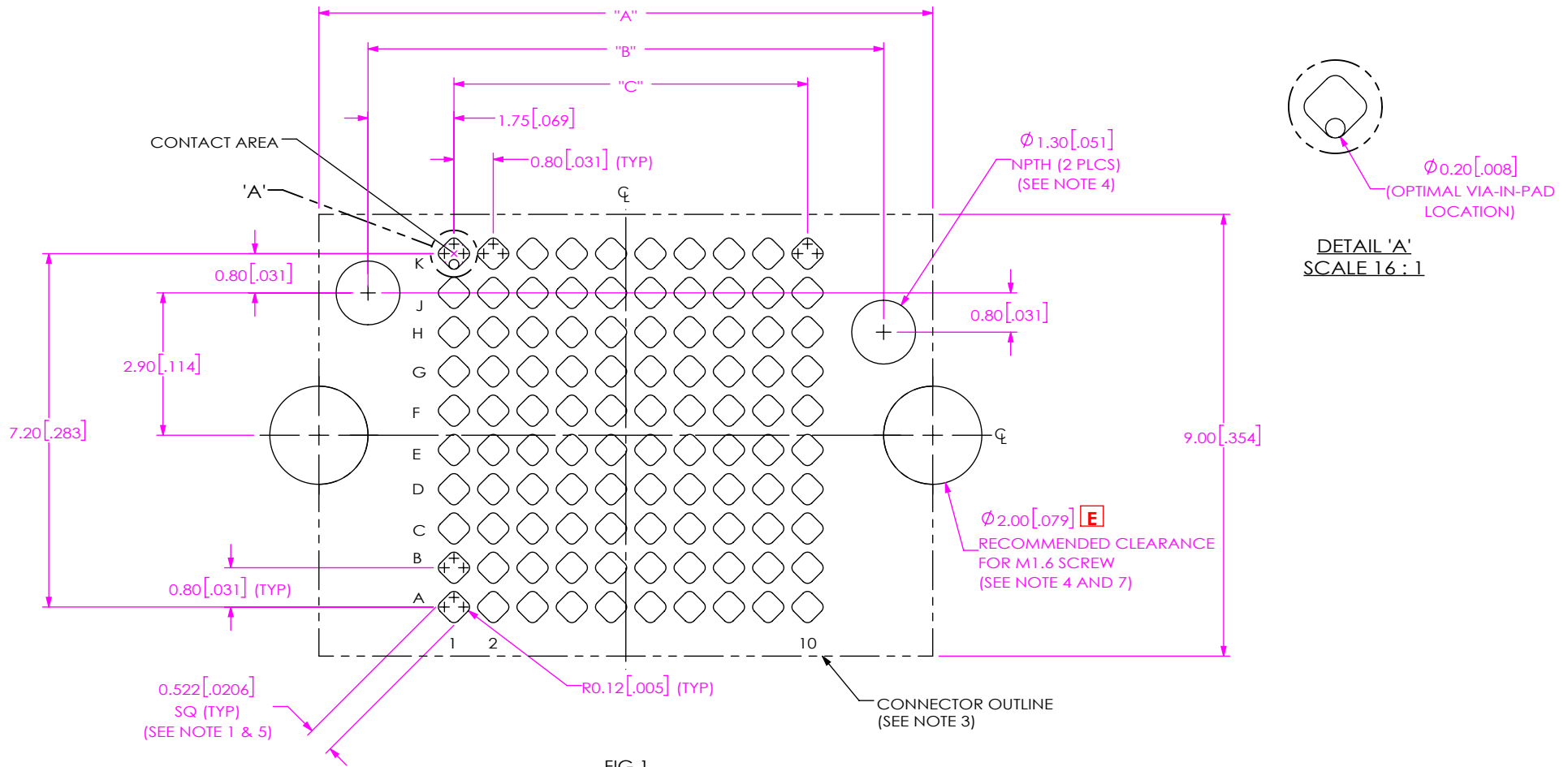


FIG. 1
ZA8-10-2-1.00-X-10 BOTTOM MATING PCB SHOWN
(DUAL COMPRESSION)

NOTES:

1. COMPRESSION SIDE PAD PLATING TO BE 0.000762[.000030] GOLD WITH HARDNESS OF 130-200 KNOOP PER ASTM B 488 TYPE 2, GRADE C.
2. SOLDER BALL PADS TO HAVE SOLDERABLE SURFACE FINISH.
3. COMPRESSION SIDE SOLDER MASK KEEP OUT AREA.
4. SEE PRODUCT SPEC SHEET AND ZAX MATED DOCUMENT FOR HARDWARE RECOMMENDATIONS.
5. COMPRESSION PCB PAD COPLANARITY TO BE 0.05[.002] MAXIMUM ACROSS EACH ARRAY FIELD.
6. RECOMMENDED PLACEMENT FOR 1.587[.0625] THICK MATING PCB.
7. IF NON-SAMTEC HARDWARE IS BEING USED, TOLERANCE STUDY MUST BE VERIFIED.
8. CANNOT USE ZHSI WITH ZD HARDWARE.

TABLE 1			
No OF POS	"A"	"B"	"C"
-10	12.50 [.492]	10.50 [.413]	7.200 [.2835]
-20	20.50 [.807]	18.50 [.728]	15.200 [.5984]
-30	31.70 [1.248]	29.70 [1.169]	26.400 [1.0394]
-40	39.70 [1.563]	37.70 [1.484]	34.400 [1.3543]

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UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN MILLIMETERS.
TOLERANCES ARE:
DECIMALS ANGLES
X.X: ±0.10 [.004]
X.XX: ±0.08 [.003]
X.XXX: ±0.025 [.0010]

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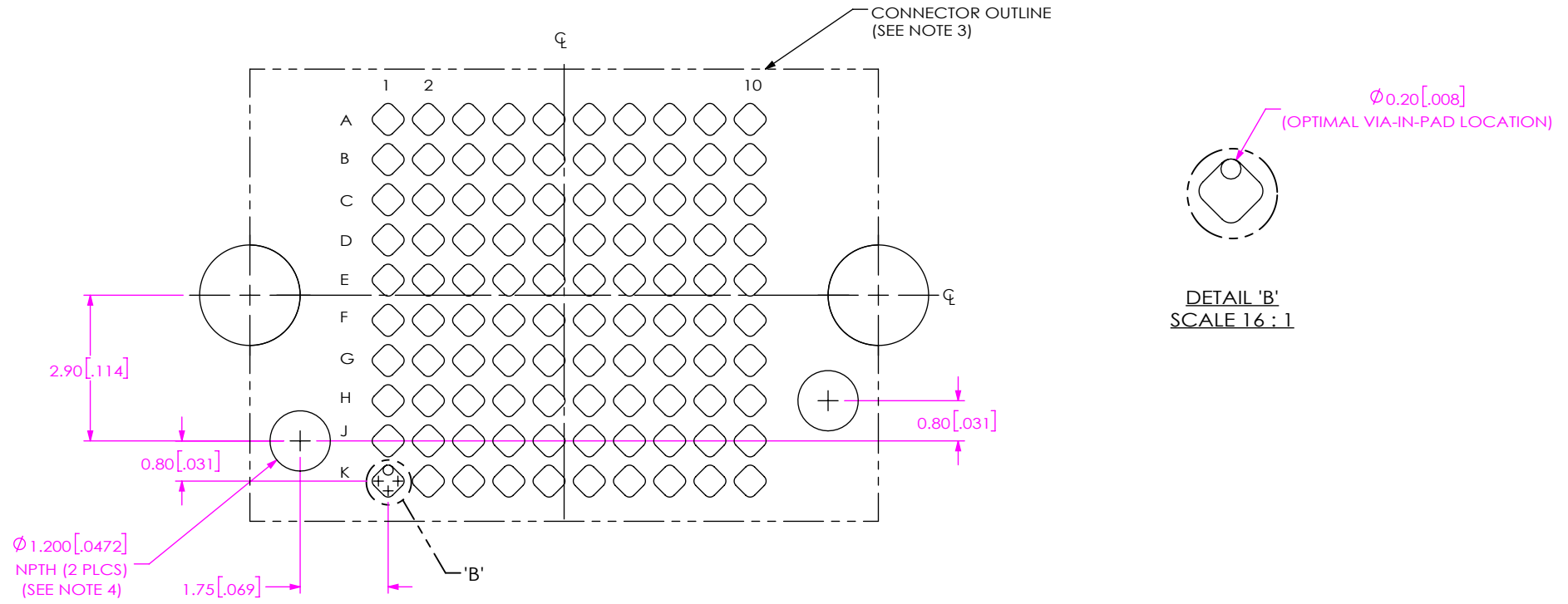


FIG 2
ZA8-10-2-1.00-X-10 TOP MATING PCB SHOWN
(DUAL COMPRESSION)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

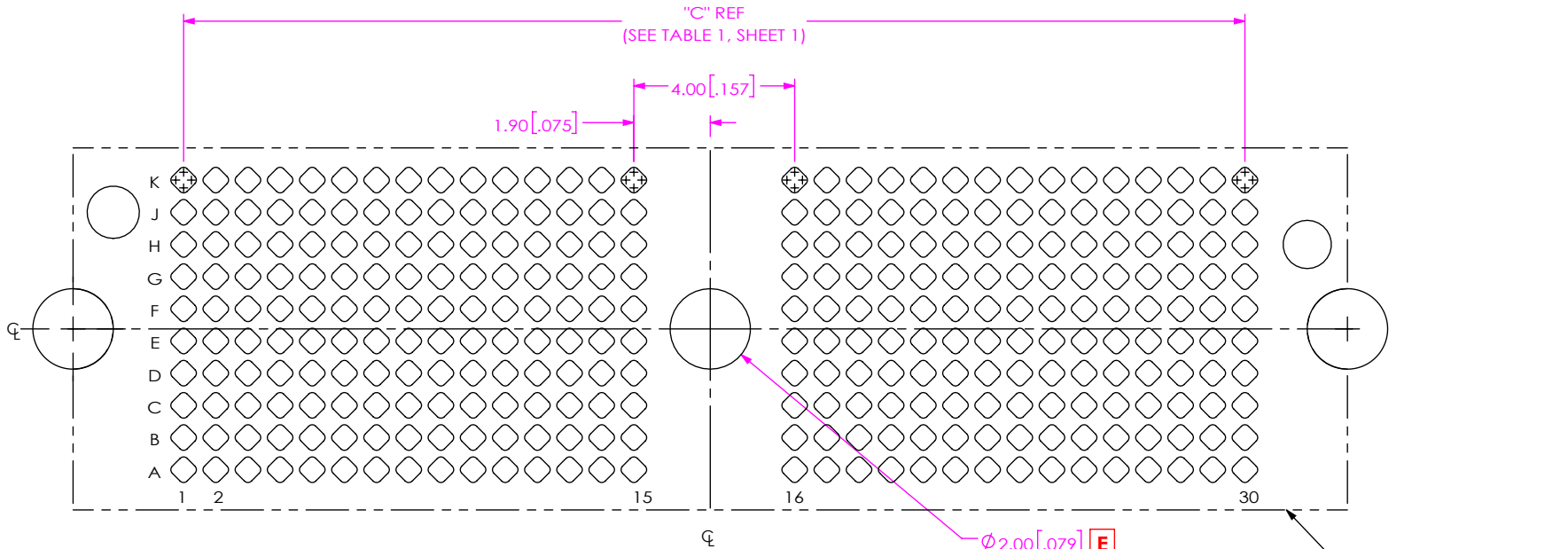


FIG 3
 ZA8-30-2-1.00-X-10 BOTTOM MATING PCB SHOWN
 (DUAL COMPRESSION)
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
 (ALSO APPLIES TO ZA8-40)

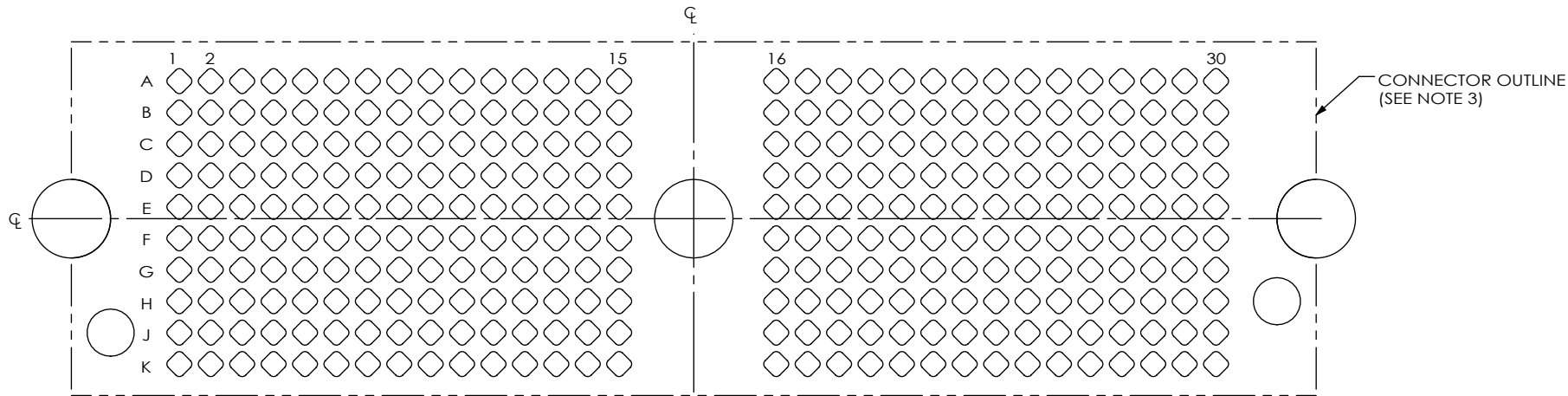


FIG 4
 ZA8-30-2-1.00-X-10 TOP MATING PCB SHOWN
 (DUAL COMPRESSION)
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 2 & 3)
 (ALSO APPLIES TO ZA8-40)

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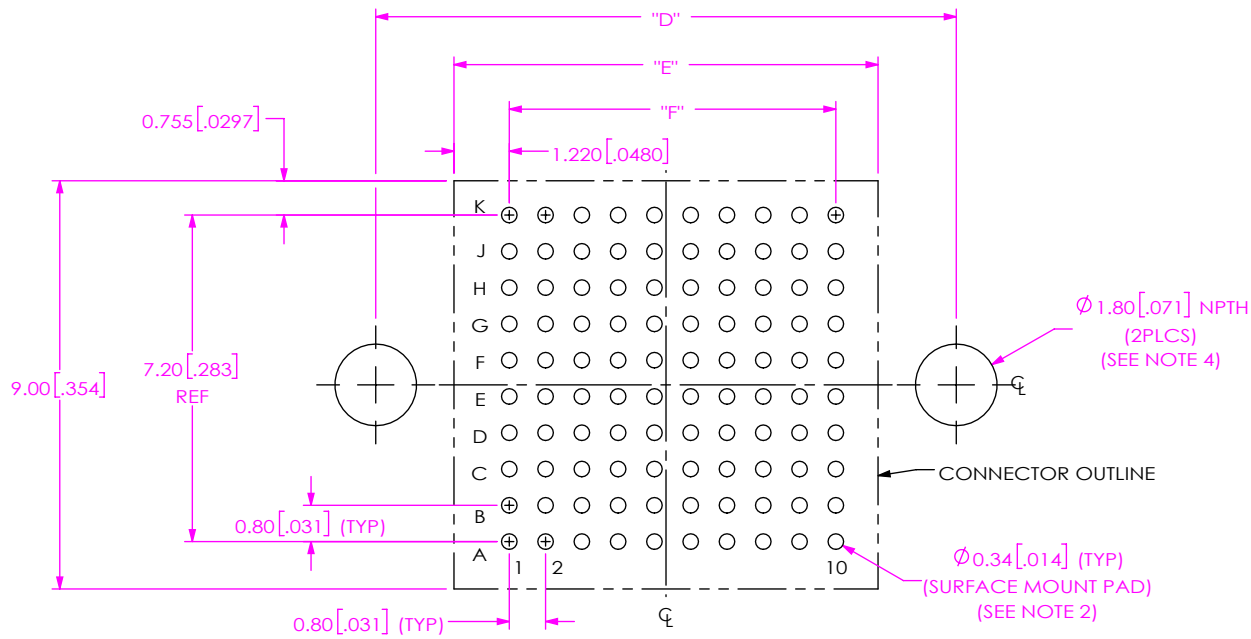


FIG 5
ZA8-10-1-1.00-X-10-X BOTTOM MATING PCB SHOWN
(SINGLE COMPRESSION)

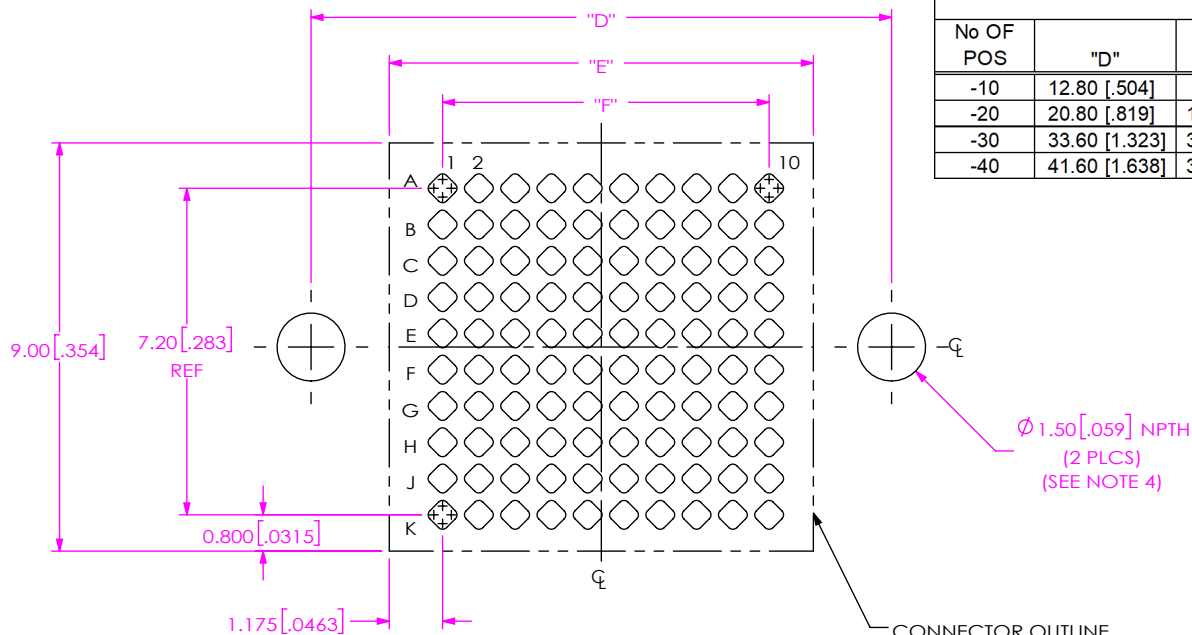


FIG 6
ZA8-10-1-1.00-X-10-X TOP MATING PCB SHOWN
(SINGLE COMPRESSION)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 2)

TABLE 2

No OF POS	"D"	"E"	"F"	"G"	"H"	"J"
-10	12.80 [.504]	9.350 [.3681]	7.200 [.2835]	N/A	N/A	3.460 [.1362]
-20	20.80 [.819]	17.350 [.6831]	15.200 [.5984]	N/A	N/A	7.460 [.2937]
-30	33.60 [1.323]	30.150 [1.1870]	28.000 [1.1024]	11.20 [.441]	18.020 [.7094]	N/A
-40	41.60 [1.638]	38.150 [1.5020]	36.000 [1.4173]	15.20 [.598]	22.020 [.8669]	N/A

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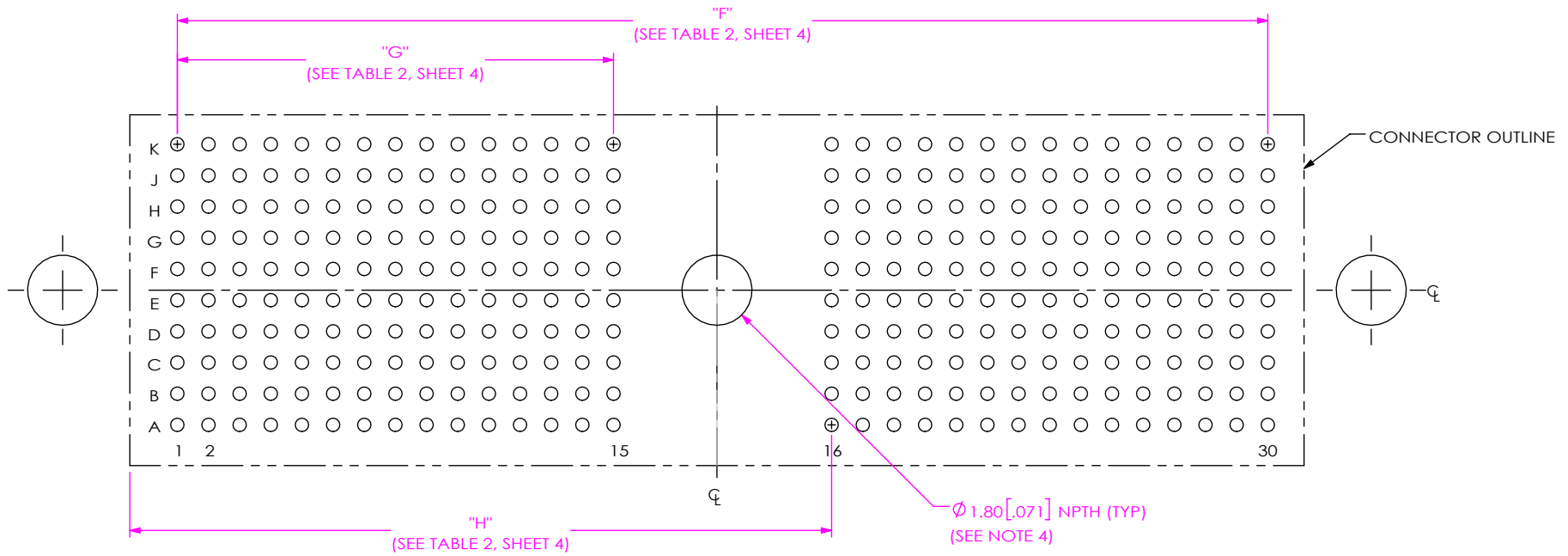


FIG 7
 ZA8-30-1-1.00-X-10-X BOTTOM MATING PCB SHOWN
 (SINGLE COMPRESSION)
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 5)
 (ALSO APPLIES TO ZA8-40)

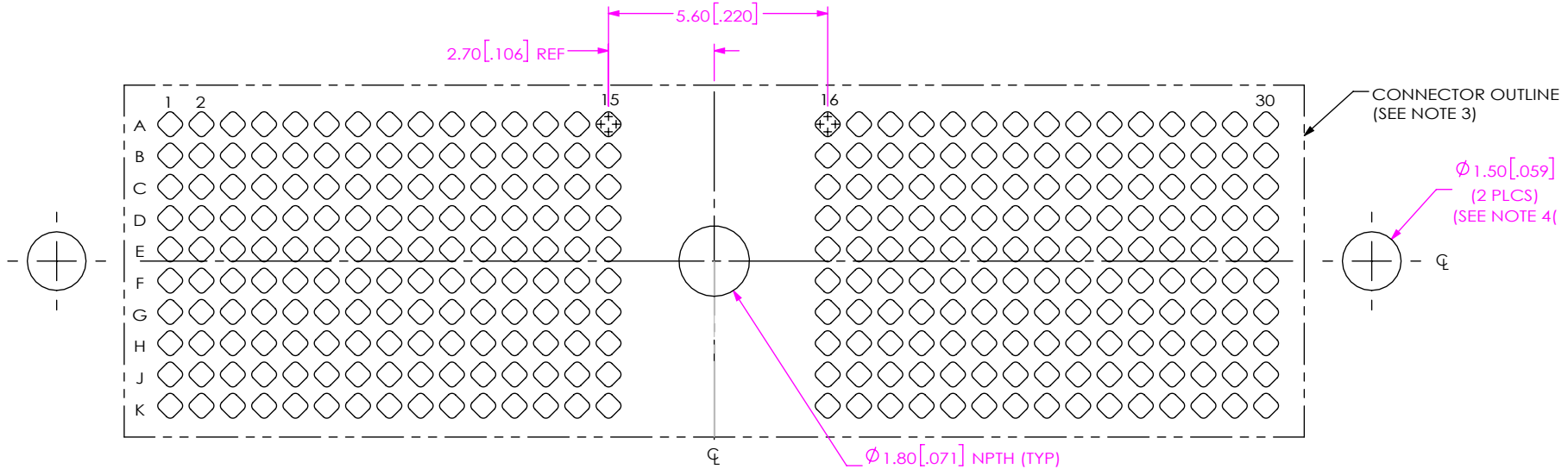


FIG 8
 ZA8-30-1-1.00-X-10-X TOP MATING PCB SHOWN
 (SINGLE COMPRESSION)
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 6)
 (ALSO APPLIES TO ZA8-40)

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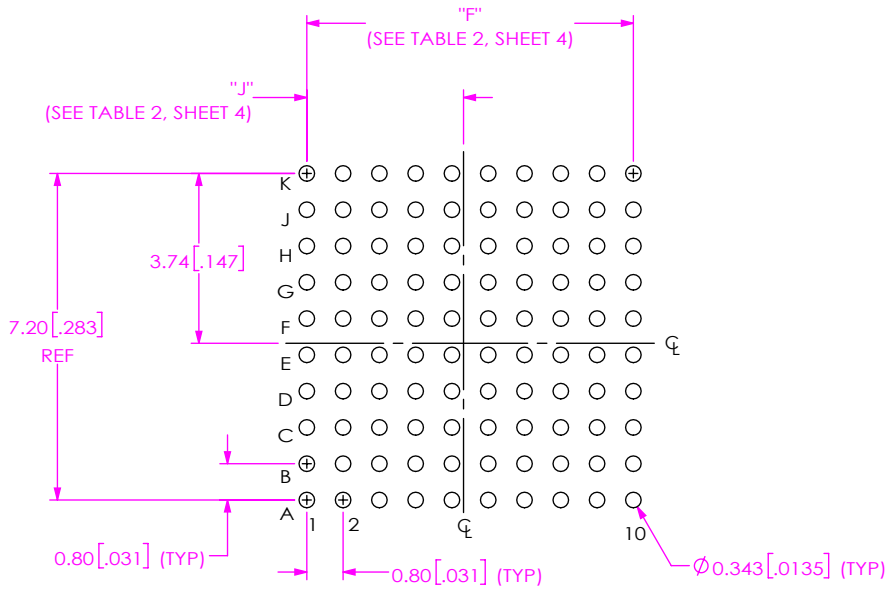


FIG 9
ZA8-10-1-1.00-X-10-X BOTTOM STENCIL SHOWN
(SINGLE COMPRESSION STENCIL)

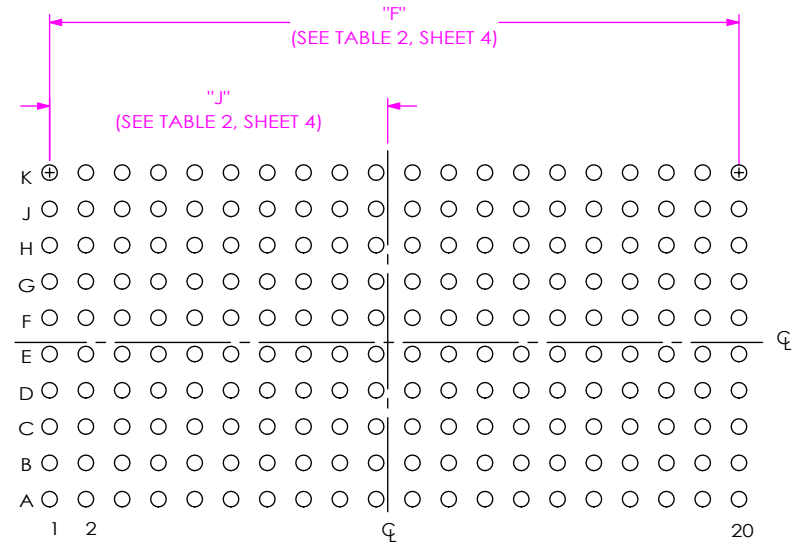


FIG 10
ZA8-20-1-1.00-X-10-X BOTTOM STENCIL SHOWN
(SINGLE COMPRESSION STENCIL)

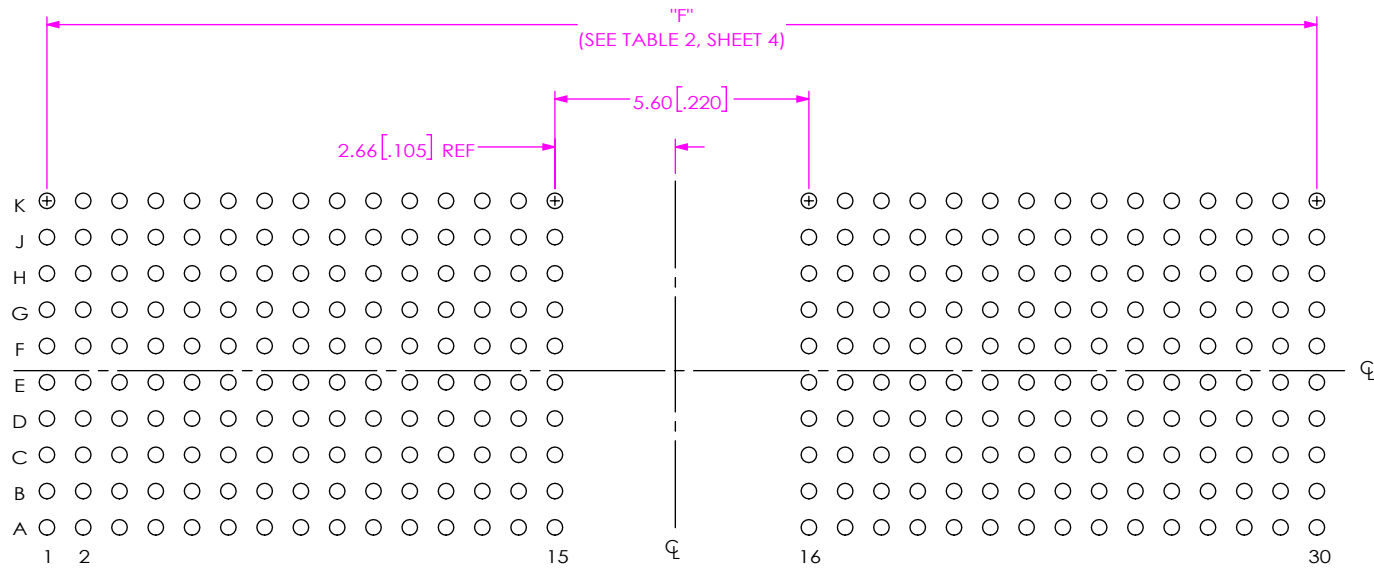


FIG 11
ZA8-30-1-1.00-X-10-X BOTTOM STENCIL SHOWN
(SINGLE COMPRESSION STENCIL)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 9)
(ALSO APPLIES TO ZA8-40)

NOTE:
STENCIL TO BE 0.127 [.0050] THICK.

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