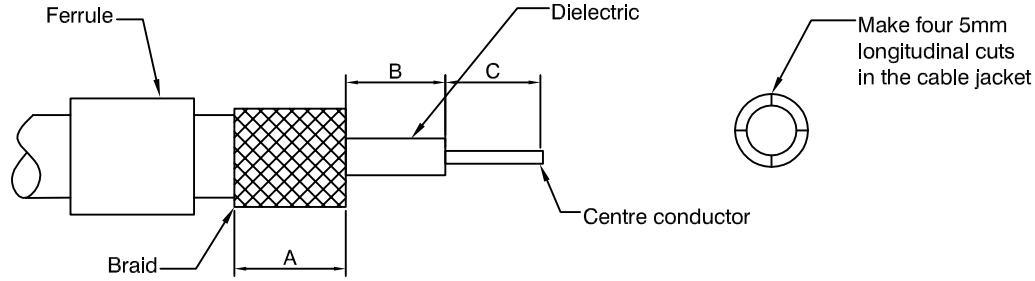


Assembly Instructions

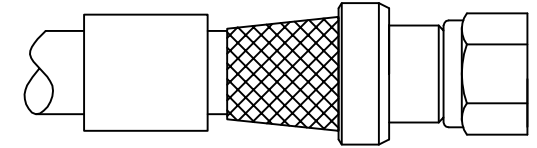
Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VF10-167	N/A	CTM3500	N/A	11.40

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid. Remove all exposed foil and fold back braid over outer jacket.

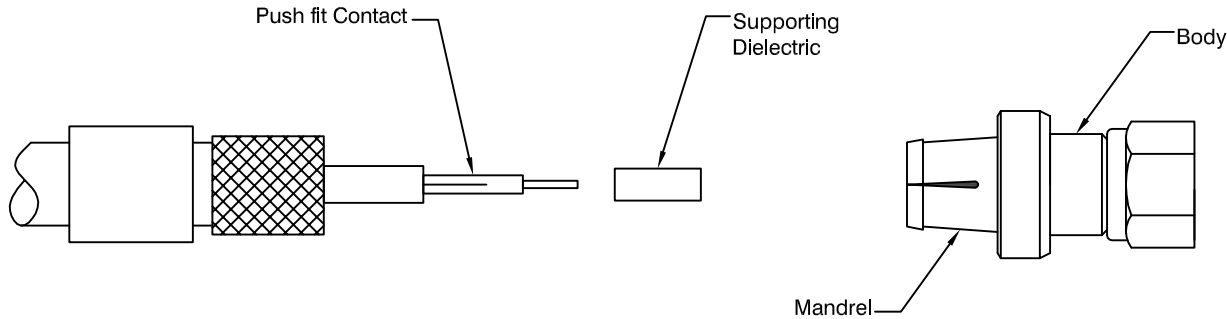
- A = 10mm
- B = 1.5mm
- C = 6mm



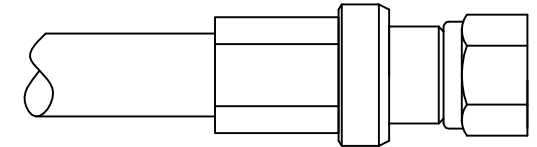
3) Apply body of connector onto the cable until the supporting insulator is flush with the mating interface. Ensure that the mandrel goes between the dielectric and the braid.



2) Apply the push-fit contact to the centre conductor of cable and insert into supporting dielectric.



4) Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

M Nielsen

DATE:

01 Nov 01

DESCRIPTION:

Stripping and Assembly
 Instructions for F Crimp Plug

DRAWING NUMBER:

VAIF1106

PAGE: 1 OF 1