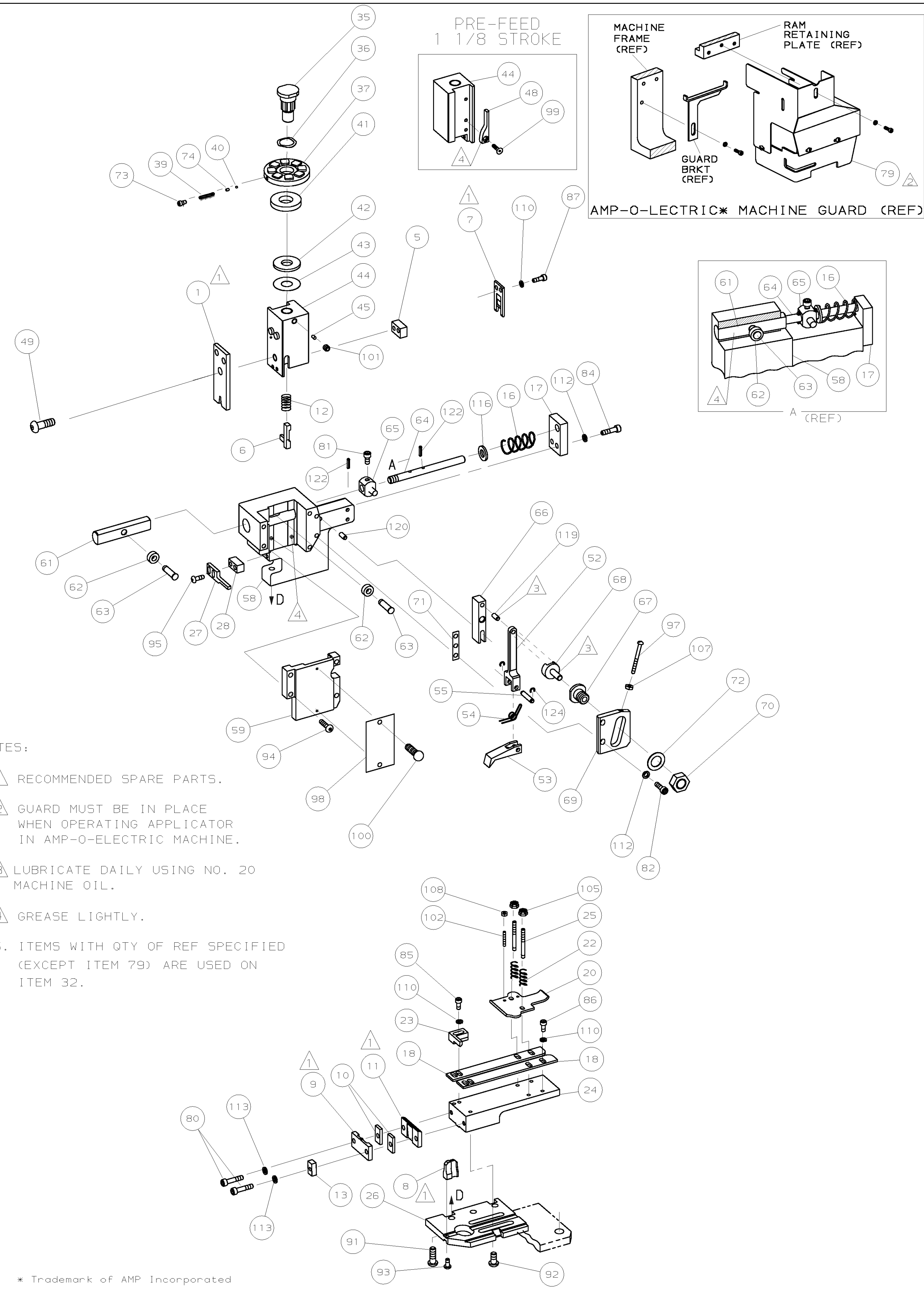


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GREASE LIGHTLY.

5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

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 AMP 1756 REV 3-87 14-MAR-03 12:41:06 us016926

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING,RETAINING C (.187 DIA)FEED PIN	124
REF		5-21028-1	PIN,SLOT SPG(.12 DIA)FD ADJ ROD	123
REF		1-21030-7	PIN,DOWEL (.187 DIAx1.50)HOUSING	121
REF		1-21030-1	PIN,DOWEL (.187 DIAx.50)LEVER	120
REF		21899-4	WASHER,FLAT (5/16 Ø)SCR ADJ	119
REF		21024-5	WASHER,LOCK (NO.10)FEED ADJ PLATE	118
REF		21024-5	WASHER,LOCK (NO.10)SHEAR PLATES	117
REF		21024-5	WASHER,LOCK (NO.10)FEED ROD GUIDE	116
REF		21024-4	WASHER,LOCK (NO.8)SHEAR BLADE	115
REF		21018-4	NUT,HEX MACH (4-40)DRAG	114
REF		21018-5	NUT,HEX MACH (6-32)FD ADJ PLATE	113
REF		21022-2	NUT,HEX SELF-LOCK (8-32)DRAG STUD	112
REF		4-21078-5	SCR,SKT SET OVAL PT (4-40x.75)DRAG	111
REF		21009-2	SCR,SKT SET (1/4-20x.25 LOC-WEL)RAM	110
REF		21017-2	SCR,DRIVE (#2x.19) IDENT PLATE	109
REF		1-21002-7	SCR,BHC (6-32x.38) CAM	108
REF		461264-1	PLATE, IDENTIFICATION	107
REF		6-23715-5	SCR,PAN HDMACH (6-32x1.50)FEED ADJ	106
REF		2-21002-2	SCR,BHC (8-32x.50) STRIPPER	105
REF		2-21002-9	SCR,BHC (10-32x.75)H5G CAP	104
REF		22733-8	SCR,BHC (8-32x.38 LOC-WEL) ANVIL	103
REF		3-21002-3	SCR,BHC (1/4-20x.50)STR GDE PL	102
REF		2-22733-8	SCR,BHC (1/4-20x.62)BASE PL	101
REF		3-21000-6	SCR,SKT CAP (8-32x.38)SHEAR BLADE	100
REF		3-21000-4	SCR,SKT CAP (8-32x.31)STRIP GUIDE	99
REF		2-21000-9	SCR,SHC (8-32x.62)R STRIP GUIDE	98
REF		3-21000-7	SCR,SKT CAP (10-32x.75)FD ROD GUIDE	97
REF		3-21000-6	SCR,SKT CAP (10-32x.62)FD ADJ PLATE	96
REF		3-21000-4	SCR,SKT CAP (10-32x.38)PIVOT BLOCK	95
REF		3-21000-8	SCR,SKT CAP (10-32x.88)SHEAR PLATE	94
REF		455745-1	GUARD WINDOW	93
REF		690603-1	SPRING, ASSIST	92
REF		23030-1	SCR,SKT CAP (6-32x.25)CP DISC	91
REF		458109-1	WASHER, FLAT (SPECIAL)	90
REF		690517-1	SPACER	89
REF		22594-8	NUT, HEX	88
REF		240628-1	PLATE, ADJ	87
REF		240626-1	SHAFT, PIVOT	86
REF		240633-1	BUSHING	85
REF		455680-1	LEVER, INTERMEDIATE	84
REF		240629-1	BLOCK, PIVOT	83
REF		240632-2	SCREW, ADJ	82
REF		240659-3	PIN, CAM ROLLER	81
REF		240658-1	CAM, ROLLER	80
REF		454398-1	ROD, FEED	79
REF		454220-1	CAP, RAM	78
REF		453736-1	HOUSING	77
REF		240624-1	PIN, FEED FINGER	76
REF		691499-1	SPRING, FEED FINGER	75
REF		240635-1	FINGER, FEED	74
REF		240634-1	LEVER, TERMINAL	73
REF		7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	72
REF		690602-5	CAM, PRE-FEED 1 1/8 STROKE	71
REF		690191-1	PLUG, NYLON	70
REF		455674-1	RAM	69
REF		690125-1	WASHER, LAMINATED	68
REF		690124-1	WASHER, RAM	67
REF		690223-1	DISC, SPACER	66
REF		23241-6	BALL, STEEL	65
REF		690170-1	SPRING, COMPRESSION	64
REF		8-690692-8	DISC, WIRE	63
REF		22480-5	WASHER, SPRING	62
REF		690212-1	POST, RAM	61
REF		458980-1	APPLICATOR, BASIC (SUB ASSY)	60
REF		1-690451-1	SPACER, STRIPPER	59
REF		240639-1	STRIPPER	58
REF		455676-1	PLATE, BASE	57
REF		22354-8	DRAG, STUD	56
REF		455678-1	PLATE, STRIP GUIDE	55
REF		240825-9	PLATE, STRIP HOLD	54
REF		4-22281-1	SPRING, DRAG	53
REF		454204-1	GUIDE, STRIP (FRONT)	52
REF		454178-1	GUIDE, FEED ROD	51
REF		4-22284-9	SPRING, FEED RETURN	50
REF		690481-2	SPACER, HOLD DOWN	49
REF		23846-1	SPRING, HOLD DOWN	48
REF		240644-1	PLATE, REAR SHEAR	47
REF		1-240645-1	SPACER, SHEAR PLATE	46
REF		240642-1	PLATE, FRONT SHEAR	45
REF		1-240654-1	ANVIL	44
REF		2-240651-8	BLADE, SLUG	43
REF		1-455892-9	HOLD DOWN, TERMINAL	42
REF		1-240641-7	SPACER, SHEAR BLADE	41
REF		3-456406-0	CRIMPER, WIRE	40

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	63560-1	
A	.051	16	.365-.395		
B	.044	18	.365-.395		
C	.039	20	.365-.395		
D	NOT USED				
CRIMP SIZE	TYPE	FEED	APPL INST		
WIRE .090	F	.535	A1 8039		
INSUL -	-				
WIRE RANGE 20-16	INSULATION RANGE -	MACHINE NO 565435-5			
AMP-O-ELECTRIC PRE-FEED					
1 1					

P	F	L	TR	REVISION RECORD	APP	DATE	P	F	L	TR	REVISION RECORD	APP	DATE	P	F	L	TR	REVISION RECORD	APP	DATE	

SET UP GAGE 458638-1	10-1 L1359	AMP INCORPORATED Harrisburg, Pa.
DR 12/13/89	APP 8-2-90	
P. MATHIAS	T. BEDDICK	
CHK 8-2-90	REL 8-2-90	
P. MARIZ	B. McPHERSON	
LOC A	NO 567350-2	REV E
MINIATURE QUICK CHANGE APPLICATOR		
END FEED (.110 SERIES FASTON RCPT)		
CASE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING	