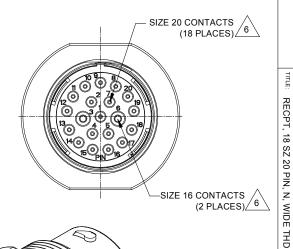


REVISIONS						
	REV	ECO	DESCRIPTION	DATE	BY	APPR
	A1	-	RELEASE NEW DRAWING	17/OCT/18	BROOK	TOMMY
	A2	-	ADD MORE MATERIAL NOTES	24/OCT/18	ROOKIE	TOMMY



RETAINING RING

- GREEN

AHDM04-18-20PN

REV:

NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:

SHELL: ZINC ALLOY, NICKEL PLATED INSERT AND RETAINING RING: THERMOPLASTIC SEAL: SILICONE RUBBER

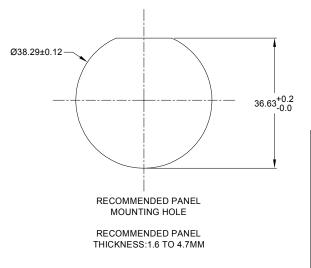
2. MODIFICATIONS: THREADED HOUSING; NORMAL DIA. SEAL

3. SPECIFICATIONS:

- 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
- 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
- 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
- 3.4 MOISTURE RESISTANCE: IP67&IP69K (MATED CONDITION).
- 3.5 MATING CYCLE DURABILITY: 100 CYCLES
- 3.6 RoHS COMPLIANT
- 4. MATING PART: AHDM06-18-20S* (* = SEAL TYPE)
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

6. CONTACT SIZE AND WIRE RANGE:

CONTACT SIZE	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE	CURRENT RATING
20	1.02 mm (.040 in)	2.41 mm (.095 in)	16-22 AWG	7.5 AMPS
16	2.54 mm (.100 in)	3.40 mm (.134 in)	14-20 AWG	13 AMPS



	AHDM0	4-18-20F	PN			
PART NUMBER		DESCRIPTION				
QUANTITY		1	MAT	ERI	ALS LIST	
	WISE SPECIFIED	SIGN	IATURES	DATE	1 mnhana	1
1) All dimensions are in metric(mm). 2) Tolerances are as follows: 1 PL DEC ±0.30 2 PL DEC ±0.15 3 PL DEC ±0.08 Fractions ±1/64 Angles ±1*		DRAWN:	ROOKIE	24/OCT/18	 Ampheno 	I
		CHECKED:	ORION	24/OCT/18	24/0CT/18 Sine Systems - www.amphenol-sine.com	
3) Note reference	- 📐	ENGINEER:			44724 Morley Drive	
MATERIAL SPECIFICA	TIONS:	APPROVAL:	TOMMY	24/OCT/18	Clinton Township, MI 48036	
		CUSTOMER:			RECPT. 18 SZ 20 PIN. N. WIDE T	HD
PROCESS SPECIFICATIONS: NEXT ASS'Y:			G IS SUPPLIED F			
		SHOWN HERE THE AMPHENI OF REPRODU	ONS AND PERFO ON ARE THE PR OL CORPORATIO CTION ARE IMPL ARE SUBJECT TO	OPERTY OF ON. NO RIGHTS JED. ALL	B C- AHDM04-18-20PN	A2
			RING VARIATION	S.	SCALE: NONE SHEET 1	OF 1

ATM Series™ - Contact Size 20 Options

Machined Contacts, Sockets & Pins							
Part Number	Description	Size	AWG	Туре			
AT60-010-2031	Male Contact - Pin, Gold-plated	20	16-18	Machined			
AT62-005-20141	Female Contact - Socket, Gold-plated	20	16-18	Machined			
AT60-010-20141	Male Contact - Pin, Nickel-plated	20	16-18	Machined			
AT62-005-2031	Female Contact - Socket, Nickel-plated	20	16-18	Machined			
AT60-202-2031	Male Contact - Pin, Gold-plated	20	20-22	Machined			
AT62-201-2031	Female Contact - Socket, Gold-plated	20	20-22	Machined			
AT60-202-20141	Male Contact - Pin, Nickel-plated	20	20-22	Machined			
AT62-201-20141	Female Contact - Socket, Nickel-plated	20	20-22	Machined			

	Tooling - Machined Contacts						
Part	Part Number	Description					
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)					
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)					

Contact Removal Tools						
Part	Part Number Description					
from hard	ATRT-100	Used for removal of contacts for A Series™ products				
	AT11-240-2005	Contact Removal Tool, Plastic, Size 20				
	AT13-204-2005	Sealing Plug, Size 20, White				

Stamped & Formed Contacts, Sockets & Pins							
Part Number	Description	Size	AWG	Туре			
AT60-20-0144	Male Contact - Pin, Gold-plated	20	16-22	Stamped & Formed			
AT62-20-0144	Female Contact - Socket, Gold-plated	20	16-22	Stamped & Formed			
AT60-20-0244	Male Contact - Socket, Gold-plated	20	16-22	Stamped & Formed			
AT62-20-0244	Female Contact - Socket, Gold-plated	20	16-22	Stamped & Formed			
AT60-20-0122	Male Contact - Pin, Nickel-plated	20	16-22	Stamped & Formed			
AT62-20-0122	Female Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed			
AT60-20-0222	Male Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed			
AT62-20-0222	Female Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed			
AT60-20-0277	Male Contact - Socket, Tin-plated	20	16-22	Stamped & Formed			
AT62-20-0277	Female Contact - Socket, Tin-plated	20	16-22	Stamped & Formed			
AT60-20-0422	Male Contact - Socket, Nickel-plated	20	20-22	Stamped & Formed			
AT62-20-0444	Female Contact - Socket, Gold-plated	20	20-22	Stamped & Formed			

Tooling - Stamped & Formed Contacts							
Part	Description						
	MFX-3974	Crimp Die - Size 20 (\$&F contacts only)					
4	MFX-3976	Crimp Die - Size 20 (S&F contacts only) 20-22AWG -04XX Series					
No.	MFX-3978	Crimp Die - Size 20 (S&F contacts only) 20-22AWG -02XX Series					
	ATT-20-00	Hand Crimp Tool - Size 20, 20AWG (S&F contacts only)					

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AT Series™ - Contact Size 16 Options

Machined Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined		
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined		
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined		
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined		
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined		
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined		
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined		
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined		
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined		
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined		
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined		
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined		

	Tooling - Machined Contacts							
Part	Part Number	Description						
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)						
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)						

	Contact Removal Tools					
Part	Part Number	Description				
3	ATRT-100	Used for removal of contacts for A Series™ products				
	AT11-310-1605	Contact Removal Tool, Plastic, Size 16				
	A114017	Sealing Plug, Size 16, White				

Stamped & Formed Contacts, Sockets & Pins							
Part Number	Description	Size	AWG	Type			
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-16	Stamped & Formed			
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-16	Stamped & Formed			
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-16	Stamped & Formed			
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-16	Stamped & Formed			
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed			
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed			
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed			
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed			
AT60-16-0644	Male Contact - Pin, Gold-plated	16	18-20	Stamped & Formed			
AT62-16-0644	Female Contact - Socket, Gold-plated	16	18-20	Stamped & Formed			
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	18-20	Stamped & Formed			
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	18-20	Stamped & Formed			
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed			
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed			
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed			
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed			

Tooling - Stamped & Formed Contacts		
Part	Part Number	Description
	MFX-3950	Crimp Die - Size 16, 18-20AWG (S&F contacts only)
	MFX-3953	Crimp Die - Size 16, 16-18AWG (S&F contacts only)
	MFX-3975	Crimp Die - Size 16, 14-16AWG (S&F contacts only)
	MFX-3990	Crimp Die - Size 16, 20-22AWG (S&F contacts only)
	ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG (S&F contacts only)
	ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG (S&F contacts only)
	ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG (S&F contacts only)

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