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LOC

DIST


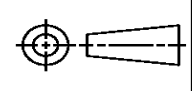
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-16-009824	28JUL2016	GK	SD

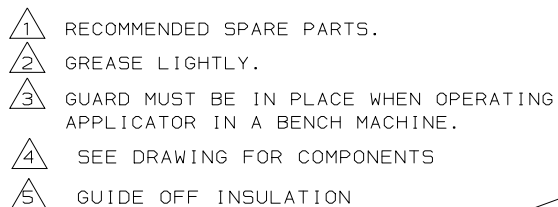
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2836299-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1855097
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

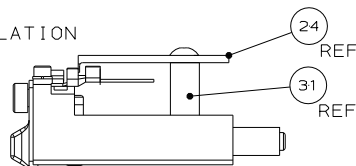
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855097

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity			
		CHK	GOPALAKRISHNA HV					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		SIDE FEED HDM APPLICATOR		
				PRODUCT SPEC				
				APPLICATION SPEC				
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
					A3		©- 1855097	
				CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	REV A1


	-	1	1	1	1	-	21024-8	WASHER, LOCK (3/8) FEED BRKT	70
A	-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSY	69
									68
	-	-	-	REF	-	-	24042-2	VALVE, SHUT OFF	67
A	-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSY	66
A	-	1	1	1	1	-	461065-1	AIR FEED ASSY (1 INCH)	65
	-	2	2	2	2	-	4-21000-0	SCR,SHC (10-32x1.25) AIR ASSY	64
									63
									62
									61
	-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSY	60
	-	1	1	1	1	-	454220-1	CAP, RAM	59
	-	1	1	1	1	-	454485-1	HOUSING	58
									57
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
									55
									54
A	-	1	1	1	1	-	461062-1	FEED FINGER ASSY	53
									52
	-	1	1	1	1	-	811242-2	BUMPER, HOLDDOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
									49
									48
									47
									46
	-	1	1	1	1	-	690191-1	PLUG, NYLON	45
	-	1	1	1	1	-	455673-1	RAM	44
									43
									42
	-	1	1	1	1	-	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
									40
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	1-469367-0	SHIM	38
	-	1	1	1	1	-	879103-3	FINE ADJUST SUBASSY	37
									36
									35
	-	1	1	1	1	-	690786-3	SUPPORT, TERMINAL	34
	-	1	1	1	1	-	455675-1	PLATE, BASE	33
									32
	-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	31
	-	1	1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
									29
	-	1	1	1	1	-	1-455888-0	SPACER, FRONT SHEAR DEP	28
									27
									26
									25
S	-	1	1	1	1	-	1320928-1	GUIDE, STRIP (REAR)	24
	-	1	1	1	1	-	1-690438-0	GUIDE, STRIP (FRONT)	23
	-	1	-	-	1	-	690472-2	STRIPPER	22
									21
									20
	-	-	1	1	-	-	691353-1	STRIPPER	19
									18
	-	1	-	-	-	-	679625-1	HOLDER SHEAR, FRONT(NO CUT)	17
	-	1	1	1	1	-	318563-1	GUARD, CHIP, FRONT	16
									15
									14
									13
	-	1	1	1	1	-	3-22280-3	SPRING, SHEAR	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
	-	-	1	1	1	-	690459-1	HOLDER, SHEAR (FRONT)	10
A	-	1	1	1	1	-	1-454276-9	SHEAR, FLOAT (FRONT)	9
I	1	1	1	1	1	-	1633330-6	ANVIL	8
									7
									6
	-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	-	1-238011-0	SPACER, BLOCK CRIMPER	4
I	1	1	1	1	1	-	6-683453-1	CRIMPER, INSULATION	3
	-	1	1	1	1	-	455888-9	SPACER, CRIMPER	2
I	1	1	1	1	1	-	1490019-4	CRIMPER, WIRE	1
-77	-8	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO	
						REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 GUIDE OFF INSULATION



* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

				QTY REQD PER ASSY				PARTS LIST							
				DIMENSIONS IN INCHES. DO NOT SCALE PRINT.				MATL		HT TR		FIN			
				TOLERANCES UNLESS OTHERWISE SPECIFIED:				DR 15MAY06 APP		15MAY06 T.ELBIN					
				2 PLC DEC ±.25				DR K.KNEPPER				 Tyco Electronics Harrisburg, PA 17105-3608			
				3 PLC DEC ±				CHK 15MAY06		REL -					
				4 PLC DEC ±				R.KNEPPER							
				ANGLES ± -				NAME SIDE FEED HDM APPLICATOR						MACHINE REF	
				SURF TEXTURE:										MINI APPL	
				REMOVE BURRS BREAK SHARP EDGES ±.015 MAX				SCALE		DWG NO		1855097		SHEET REV	
								-		D				1 OF 1 A	
		A	RELEASED		BH	MAY06									
P	F	L	TR		APP	DATE									
			REVISION RECORD												
			3	CAGE CODE 00779			CUSTOMER AND ASSEMBLY DRAWING							RESTRICTED TO -	