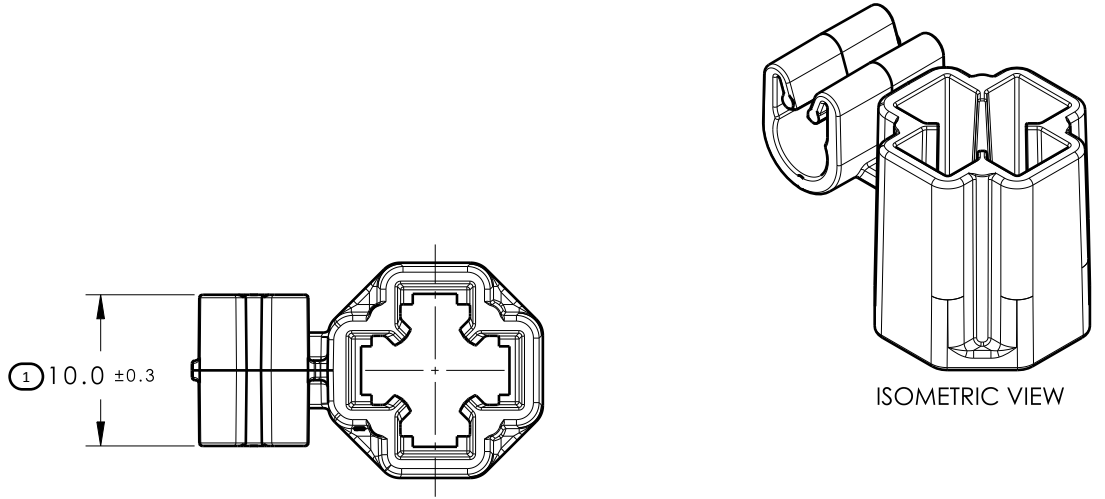
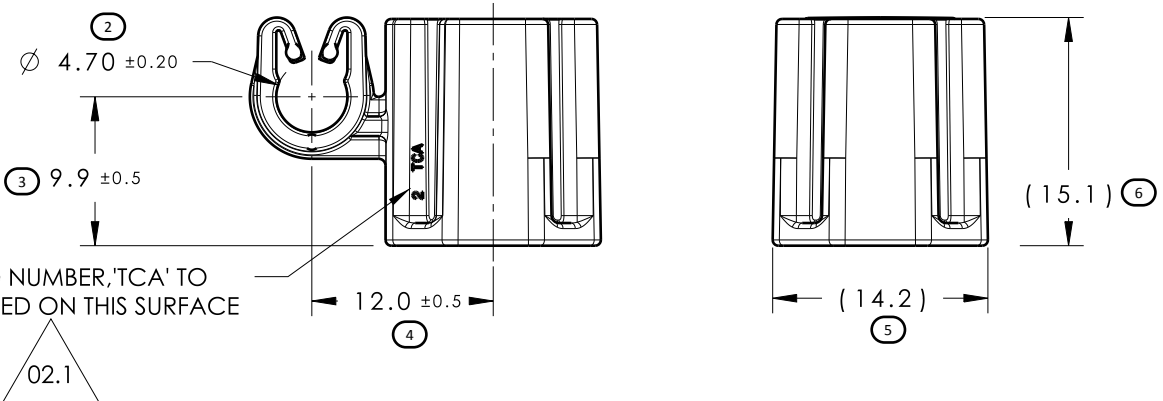


| Revision Level |                |      | Revision Record | Changed | Date     | Approved | Date     |
|----------------|----------------|------|-----------------|---------|----------|----------|----------|
| Drawing        | State          | Part |                 |         |          |          |          |
| 02.1           | Design Release |      | SEE ECN# 013980 | TAT     | 08/02/17 | KVH      | 08/02/17 |



- REFERENCE:
1. STUD MOUNT PUSH ON FORCE: 45 NEWTONS (10 LBS) MAX ON EACH APPLICABLE STUD SIZE
  2. STUD MOUNT PULL OFF FORCE: 110 NEWTONS (25 LBS) MIN ON EACH APPLICABLE STUD SIZE
  3. APPLICABLE STUD SIZE:  
A. M6
  4. CLIP PUSH ON FORCE: 45 NEWTONS (10 LBS) MAX USING NOMINAL PIN SIZE OF 4.7MM



- NOTES:
1. MAXIMUM PERCENT REGRIND PERMISSIBLE: 25%
  2. MAX ALLOWABLE FLASH OR MISMATCH TO BE 1MM

|                                       |                                     |                                                                                                                                                                                                                            |                                                                              |     |          |                 |                               |                    |         |     |
|---------------------------------------|-------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------|-----|----------|-----------------|-------------------------------|--------------------|---------|-----|
| Material<br>PA66HIRHS<br>COLOR: BLACK | Units                               | millimeters                                                                                                                                                                                                                | Drawn                                                                        | TAT | 02/06/17 | Article/Type-No | PC5SM6                        | Scale              | 2:1     |     |
|                                       | Tolerance defined on each dimension | The copyright of this drawing is reserved by HellermannTyton. It is issued on condition that it is not reproduced, copied or disclosed to a third party, either wholly or in part, without the consent of HellermannTyton. | Approved                                                                     | KVH | 02/06/17 | Title           | M6 STUD MOUNT WITH 4.7MM CLIP | Project Number     | 17-0125 |     |
|                                       |                                     |                                                                                                                                                                                                                            | <b>HellermannTyton</b>                                                       |     |          |                 | Drawing-No                    | PRODUCTION : Phase | Format  | AH  |
|                                       |                                     |                                                                                                                                                                                                                            | North America<br>Email: corp@htamericas.com<br>Web: www.hellermann.tyton.com |     |          |                 | <b>17-0125-001-CSU</b>        |                    | Sheet   | 1/1 |